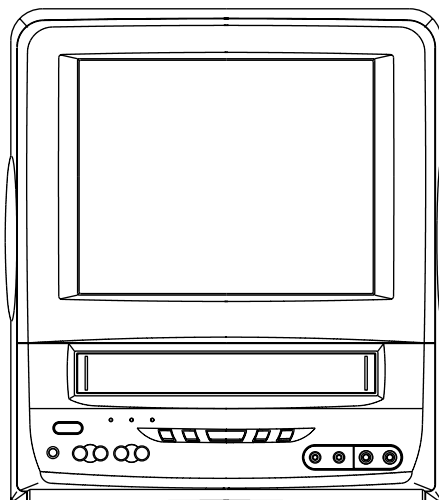


Memorex®

MVT2090 Series A

SERVICE MANUAL

COLOR TELEVISION/VIDEO CASSETTE RECORDER



VHS

**ORIGINAL
MFR'S VERSION A**

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

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GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	9 inch / 222.8mmV	
			CRT Type	Normal	
			Deflection	90 degree	
			Magnetic Field BV/BH	+0.45G / 0.18G	
			Color System	NTSC	
			Speaker	1 Speaker	
				Position	Side
				Size	3 Inch
				Impedance	8 ohm
			Sound Output	MAX	1.2 W
		10%(Typical)	0.8 W		
G-2	VCR System	System		VHS	
				Player / Recorder	
		Video System		NTSC	
		Hi-Fi STEREO		No	
		NTSC PB		-	
		Deck	DECK	OVD-7	
			Loading System	Front	
			Motor	3	
		Heads	Video Head	2 Head	
			FM Audio Head	No	
			Audio /Control	Mono	
			Erase(Full Track Erase)	Yes	
		Tape	Rec	PAL	
		Speed		NTSC	
			Play	PAL	
				NTSC	
	Fast Forward / Rewind Time (Approx.)	FF:4'50"/REW:2'30"			
		Cassette			
	Forward/Reverse	NTSC or PAL-M			
	Picture Search	SP/LP/SLP=3x,5x/7x,9x/9x,15x			
	Frame Advance	Slow			
	Slow Speed	Variable Slow			
		-			
		-			
G-3	Tuning System	Broadcasting System		US System M	
		Tuner and	System	1 Tuner	
		Receive CH	Destination	USA/CANADA+CATV	
			Tuning System	F-Synth	
			Input Impedance	VHF/UHF 75 ohm	
			CH Coverage	2-69, 4A,A-5-A-1, A-1, J-W,W+1-W+84	
		Intermediate	Picture(FP)	45.75MHz	
		Frequency	Sound(FS)	41.25MHz	
			FP-FS	4.5MHz	
			Preset CH	No	
	Stereo/Dual TV Sound	No			
G-4	Signal	Video Signal	Input Level	1 V p-p/75 ohm	
			Output Level	1 V p-p/75 ohm	
			S/N Ratio (Weighted)	50 dB	
			Horizontal Resolution at SP Mode	230Lines	
		Audio Signal	Input Level	RCA-8dB/50Kohm	
			Output Level	RCA-8dB/ 1Kohm	
			S/N Ratio at SP	38dB	
			Harmonic Distortion (1KHz)	0.015	
			Frequency Response at SP	100Hz ~10kHz	
				at LP	
				at SLP	
	Hi-Fi Audio Signal	Dynamic Range : More than			
		Wow And Flutter : Less than			
		Channel Separation : More than			
		Harmonic Distortion : Less than			
G-5	Power	Power Source	AC	120V 60Hz	
			DC	12V	
		Power Consumption		at AC	
				at DC	
			Stand by (at AC)		
	Per Year				
	Protector	Power Fuse	Yes		
		Dew Sensor	Yes		
G-6	Regulation	Safety		UL	
		Radiation		FCC	
		X-Radiation		DHHS	
G-7	Temperature	Operation		+5°C ~ +40°C	
		Storage		-20°C ~ +60°C	
G-8	Operating Humidity			Less than 80% RH	
G-9	On Screen Display	Menu		Yes	
		Menu	Type	Character	

GENERAL SPECIFICATIONS

	Timer Rec Set	Yes
	Channel Setup	Yes
	TV/CATV	Yes
	Auto ch Memory	Yes
	Add/Delete	Yes
	Guide ch Set	No
	TV Setup	Yes
	V-chip Set	Yes
	On/Off Timer Set	Yes
	Picture	Yes
	Audio	No
	Sap On/Off	No
	Auto Repeat On/Off	Yes
	On/Off Timer Set	No
	System Setup	Yes
	Clock Set	Yes
	Language	Yes
	Auto Clock On/Off	Yes
	Standard Time	Yes
	Daylight Saving Time	Yes
	Commercial Advance	No
	Marking On/Off	No
	Blueback On/Off	No
	Playback Auto/Manual	No
	Unmarked Tape	No
	Movie Advance	No
	Go To Movie	No
	Go To Preview	No
	G-CODE(or SHOWVIEW or PLUSCODE)No. Entry	No
	Clock	Yes
	CH/AV	Yes
	Tape Counter(Linear Counter)	Yes
	Tape Speed	Yes
	Sleep Time	Yes
	Stereo/Audio Output	No
	Bilingual	No
	SAP	No
	Control	Volume
	Level	Bright / Contrast / Sharpness/Color
		Tint
		Bass/Treble/Balance
		Manual Tracking
		Play/Stop/FF/Rew/Rec/OTR/T-Rec/Pause/Eject/Tape In (Symbol Mark)
		Auto Tracking/Manual Tracking
		Caption / Text
		Index
		Muting
		Hi-Fi
		Repeat
		Zero Return
		DEW
G-10	OSD Language	English French Spanish
	OSD Language Setting	English
G-11	Clock,Timer and Timer Back-up	Calendar
		Timer Events
		One Touch Recording Max Time
		OTPB Valid Time
		Sleep Timer
		Max Time
		Step
		On/Off Timer
		Program(On Tim / Off Tim)
		Auto Shut Off
		No Signal
		No Operation
		Timer Back-up (at Power Off Mode)
G-12	Remote Control	Unit
		Glow in Dark Remocon
		Power Source
		Voltage(D.C)
		UM size x pcs
		Total Keys
		Keys
		Power
		1
		2
		3
		4
		5
		6
		7
		8

GENERAL SPECIFICATIONS

		9	Yes
		0	Yes
		CH Up	Yes
		CH Down	Yes
		Volume Up	Yes
		Volume Down	Yes
		Input Select	Yes
		Play	Yes
		F.Fwd	Yes
		Rew	Yes
		Pause/Still	Yes
		Stop	Yes
		Rec/OTR	Yes
		Eject	Yes
		Counter Reset	Yes
		Speed	Yes
		Timer Rec	Yes
		TV Monitor	Yes
		Quick View	Yes
		Program	Yes
		Slow	No
		Auto Tracking	Yes
		Set/Tracking+	Yes
		Set/ Tracking -	Yes
		Menu	Yes
		Enter	Yes
		Cancel	Yes
		Call	Yes
		TV/Caption/Text	Yes
		Sleep Timer	Yes
		Muting	Yes
		Zero Return	Yes
		CM Skip	Yes
		Audio Select	No
G-13	Features	Auto Head Cleaning	Yes
		Auto Tracking	Yes
		HQ (VHS Standard High Quality)	Yes
		Auto Power On, Auto Play, Auto Rewind, Auto Eject	Yes
		VIDEO PLUS+(SHOWVIEW,G-CODE)	No
		Auto Clock	Yes
		Forward / Reverse Picture Search	Yes
		One Touch Playback	No
		Auto CH Memory	Yes
		Closed Caption	Yes
		TV Auto Shut off Function	Yes
		End Call	No
		Index Search	No
		SQPB	No
		CATV	Yes
		CM Skip(30sec x 6 Times)	Yes
		Comb Filter	No
		TV Monitor	Yes
		Program Extend	No
		Choke Coil	No
		Energy Star	Yes
		Dirty Head	No
		V-chip USA V-chip	Yes
		CANADA V-chip	No
		CM Advance	No
		Movie Advance	No
G-14	Accessories	Owner's Manual Language	English/Spanish
		w/Guarantee Card	No
		Remote Control Unit	Yes
		Rod Antenna	Yes
		Poles	2pole
		Terminal	F type
		w/300 ohm to 75 ohm Antenna Adapter	Yes
		Loop Antenna	No
		Terminal	-
		U/V Mixer	No
		DC Car Cord (Center+)	Yes
		Guarantee Card	Yes
		Warning Sheet	No
		Circuit Diagram	No
		Antenna Change Plug	No
		Service Facility List	No
		Columbia Offer Sheet	No

GENERAL SPECIFICATIONS

		Tent Card		No
		Important Safeguard		No
		Dew/AHC Caution Sheet		No
		AC Plug Adapter		No
		Quick Set-up Sheet		No
		Battery		No
		UM size x pcs		UM4 x 2 pcs
		AC Cord		No
		AV Cord (2Pin-1Pin)		No
		Registration Card		No
		ESP Card		No
		300 ohm to 75 ohm Antenna Adapter		No
G-15	Interface	Switch	Power	Yes
			Play	Yes
			Pause/Still	No
			System Select	No
			One Touch Playback	No
			Channel Up	Yes
			Channel Down	Yes
			F.FWD/Cue	Yes
			Eject/Stop	Yes
			Main Power SW	No
			Volume Up	Yes
			Volume Down	Yes
			Rew/Rev	Yes
			Rec/OTR	Yes
			Input Select	No
		Indicator	Power	Red
			Rec/OTR	Red
			T-Rec	Red
			On Timer	No
			CS	No
		Key Light up	Rec/OTR	No
			One Touch Playback	No
			Play	No
		Terminals	Front	Video Input RCAX1 Audio Input RCAX1 Other Terminal Head Phone(Stereo & Mono, 3.5mm) x 2
			Rear	Video Input RCAX1 Audio Input RCAX1 Video Output RCAX1 Audio Output RCAX1 Euro Scart No Diversity No Ext Speaker No DC Jack 12V(Center +) Yes VHF/UHF Antenna Input F Type AC Inlet No
G-16	Set Size		Approx. W x D x H (mm)	278 x 312.5 x 311.5
G-17	Weight		Net (Approx.) Gross (Approx.)	8.8 kg (19.4 lbs) 10.5 kg (23.1 lbs)
G-18	Carton	Master Carton		No
			Content	-
			Material	-
			Dimensions W x D x H(mm)	-
			Description of Origin	-
		Gift Box		Yes
			Material	Double/Brown CORRUGATED
			Dimensions W x D x H(mm)	338 x 381 x 386
			Design	As per Buyer's
			Description of Origin	Yes
		Drop Test	Natural Dropping At	1 Corner / 3 Edges / 6 Surfaces
			Height (cm)	62
		Container Stuffing(40' container)		1260 Sets
G-19	Cabinet Material		Cabinet Front	PS 94V0 DECABROM
			Cabinet Rear	PS 94V0 DECABROM
			Jack Panel	PS 94V0 DECABROM

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

1. Remove the 4 screws ①.
2. Remove the 1 screws ②.
3. Remove the 2 screw ④.
4. Remove the 2 screws ③ which are used for holding the Back Cabinet.
5. Remove the AC cord from the AC cord hook ⑤.
6. Remove the Back Cabinet in the direction of arrow.

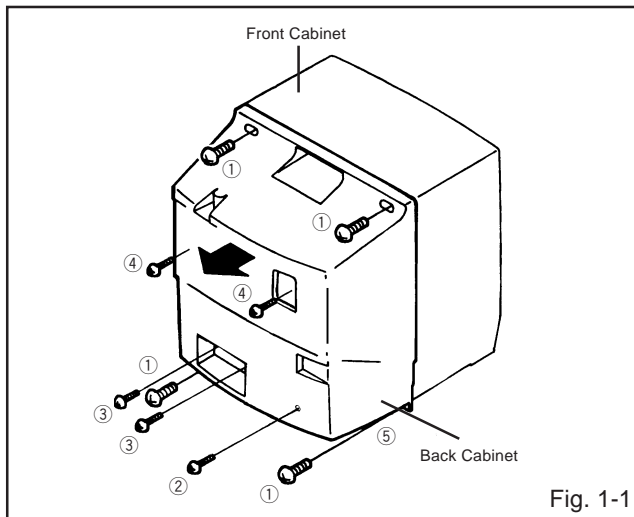


Fig. 1-1

1-2: CRT PCB (Refer to Fig. 1-2)

CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap.
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connectors:
(CP801 and CP850).
3. Remove the CRT PCB in the direction of arrow.

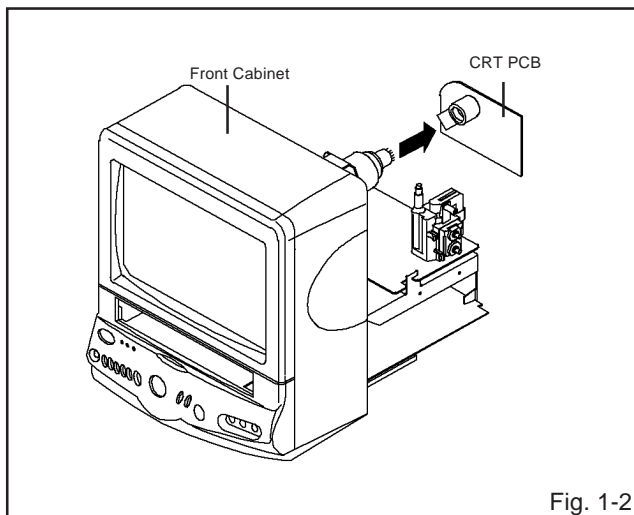


Fig. 1-2

1-3: TV/VCR BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors:
(CP353, CP401 and CP403).
3. Unlock the support ②.
4. Remove the TV/VCR Block in the direction of arrow.

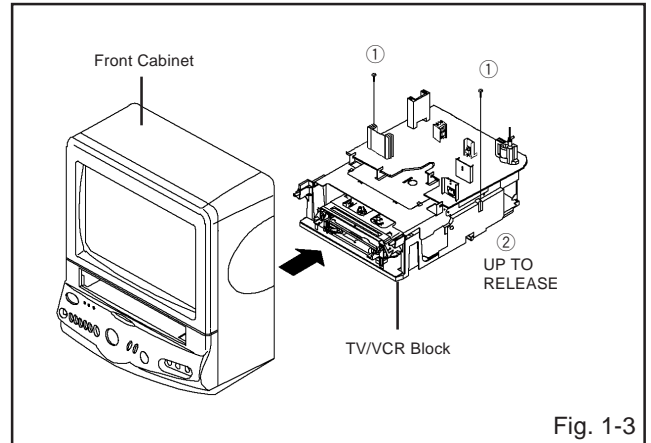


Fig. 1-3

1-4: MAIN PCB (Refer to Fig. 1-4)

1. Remove the screw ①.
2. Remove the Main PCB Holder.
3. Remove the 2 screws ②.
4. Remove the screw ③.
5. Remove the 2 screws ④.
6. Disconnect the following connectors:
(CP502 and CP820).
7. Remove the Main PCB in the direction of arrow.

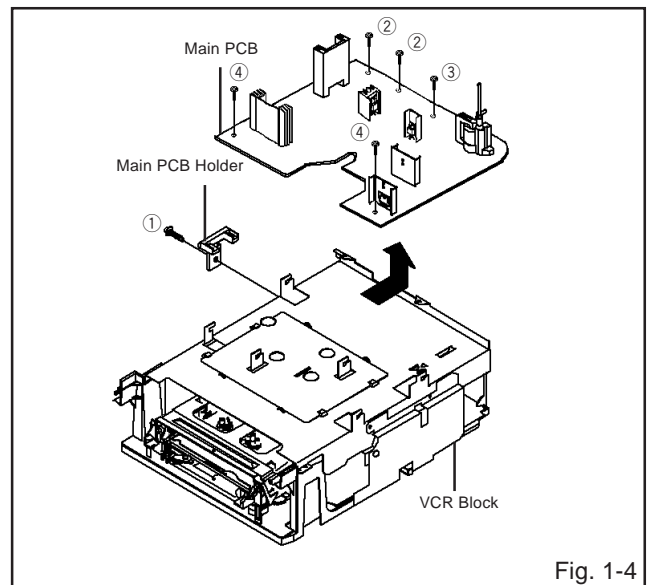
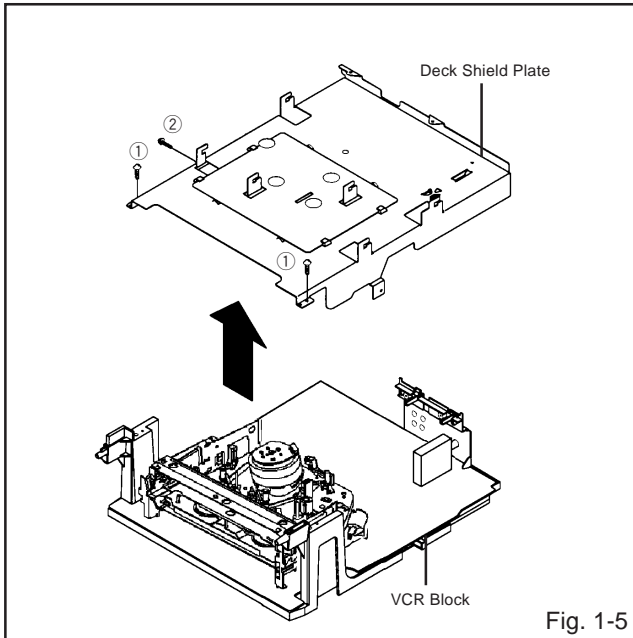


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

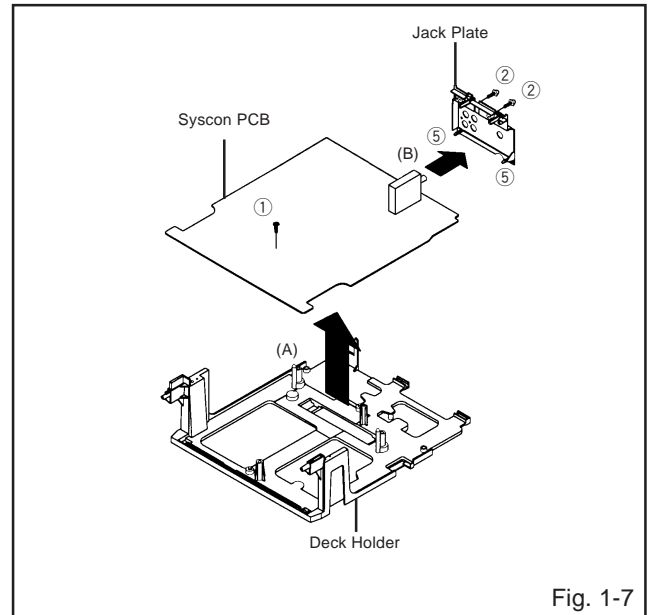
1-5: DECK SHIELD PLATE (Refer to Fig. 1-5)

1. Remove the 2 screws ①.
2. Remove the screw ②.
3. Remove the Deck Shield Plate in the direction of arrow



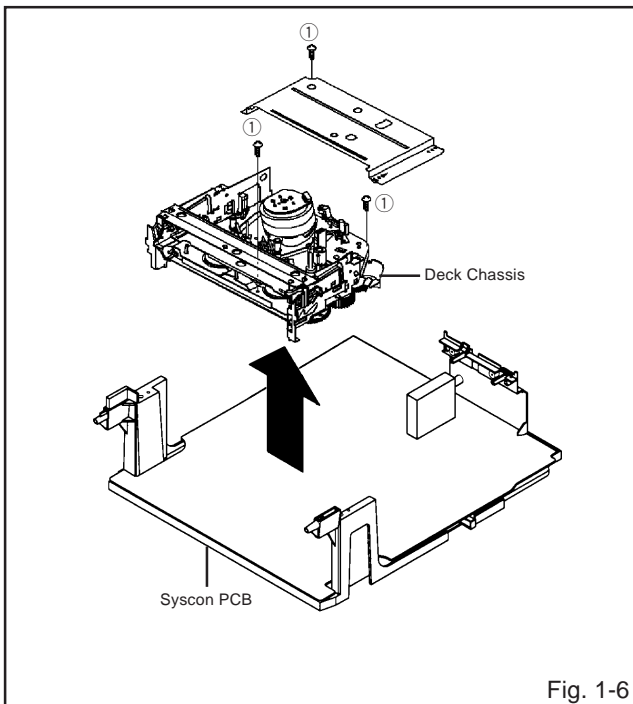
1-7: JACK PLATE AND SYSCON PCB (Refer to Fig. 1-7)

1. Remove the screw ①.
2. Remove the Syscon PCB in the direction of arrow (A).
3. Remove the 2 screws ②.
4. Unlock the 2 supports ⑤.
5. Remove the Jack Plate in the direction of arrow (B).



1-6: DECK CHASSIS (Refer to Fig. 1-6)

1. Remove the 3 screws ①.
2. Disconnect the following connectors:
(CP1001, CP1002, CP4001, CP4002 and CP4003).
3. Remove the Deck Chassis and Shield Cover Deck in the direction of arrow.



DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Extend the 2 supports ①.
2. Slide the 2 supports ② and remove the Top Bracket.

NOTE

1. After the installation of the Top Bracket, bend the support ① so that the Top Bracket is fixed.

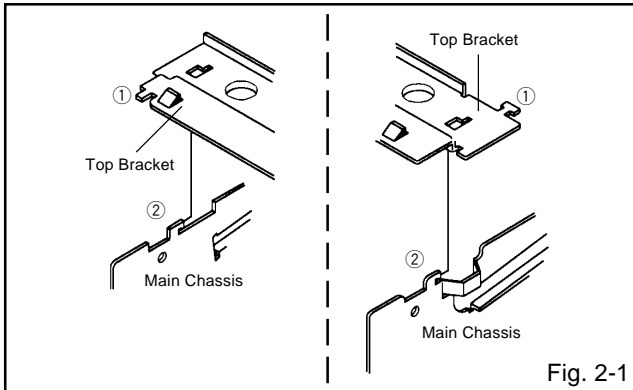


Fig. 2-1

2-2: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

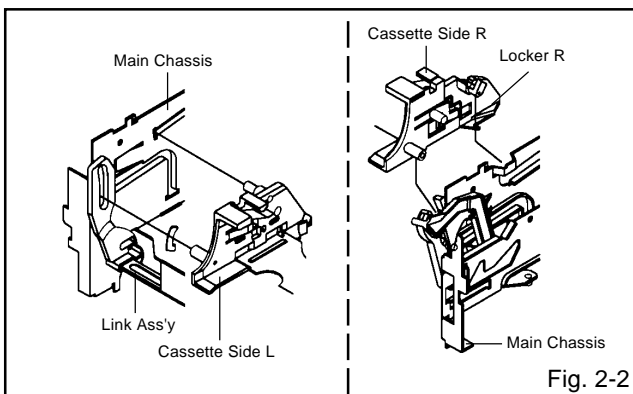


Fig. 2-2

2-3: CASSETTE SIDE L/R (Refer to Fig. 2-3-A)

1. Remove the Locker Spring.
2. Unlock the 4 supports ① and then remove the Cassette Side L/R.
3. Unlock the support ② and then remove the Locker R.

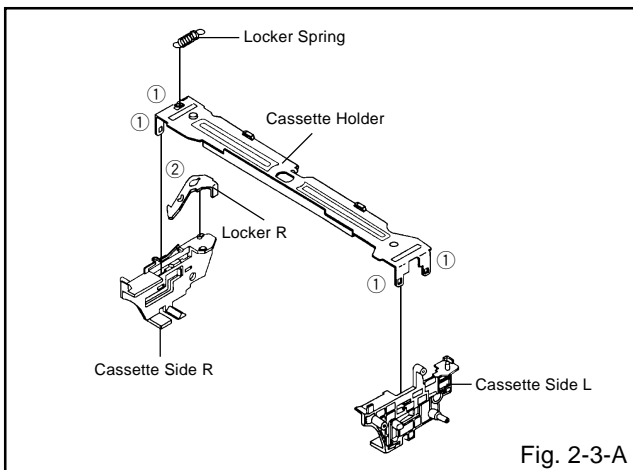


Fig. 2-3-A

NOTE

1. In case of the Locker R installation, check if the two positions of Fig.2-3-B are correctly locked.
2. When you install the Cassette Side R, be sure to move the Locker R after installing.

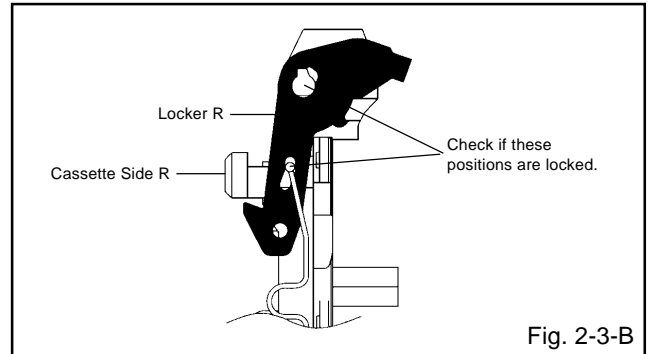


Fig. 2-3-B

2-4: LINK UNIT (Refer to Fig. 2-4)

1. Set the Link Unit to the Eject position.
2. Unlock the support ①.
3. Remove the (A) side of the Link Unit first, then remove the (B) side.

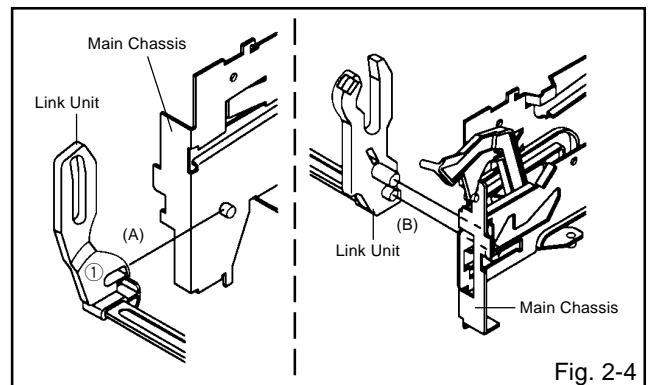


Fig. 2-4

2-5: LINK LEVER/FLAP LEVER (Refer to Fig. 2-5)

1. Extend the support ①.
2. Remove the Link Lever.
3. Remove the Flap Lever.

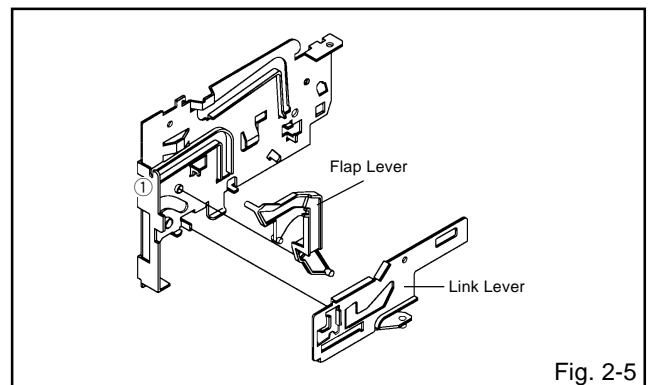
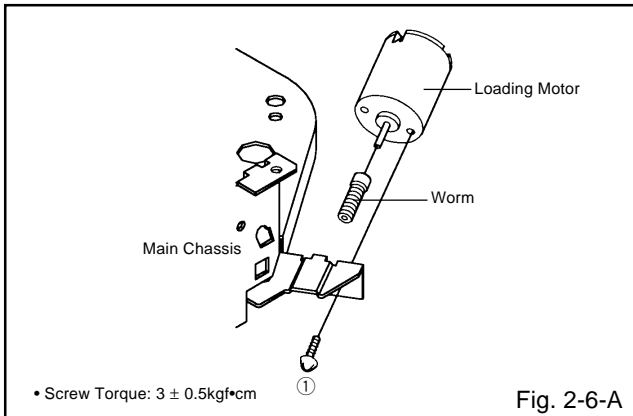


Fig. 2-5

DISASSEMBLY INSTRUCTIONS

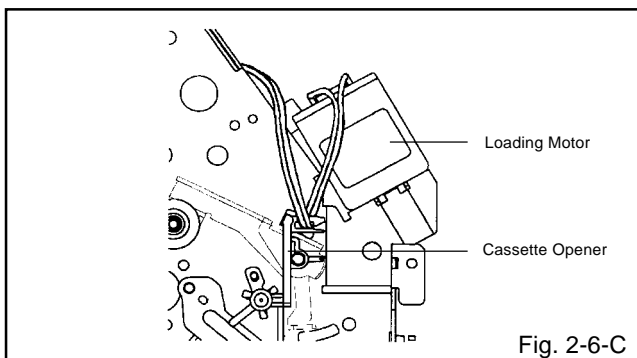
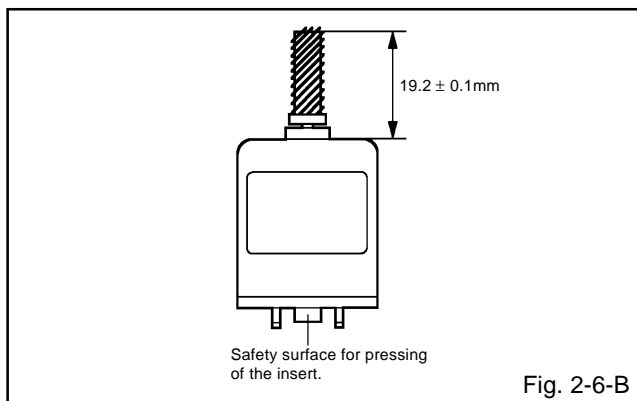
2-6: LOADING MOTOR/WORM (Refer to Fig. 2-6-A)

1. Remove the screw ①.
2. Remove the Loading Motor.
3. Remove the Worm.



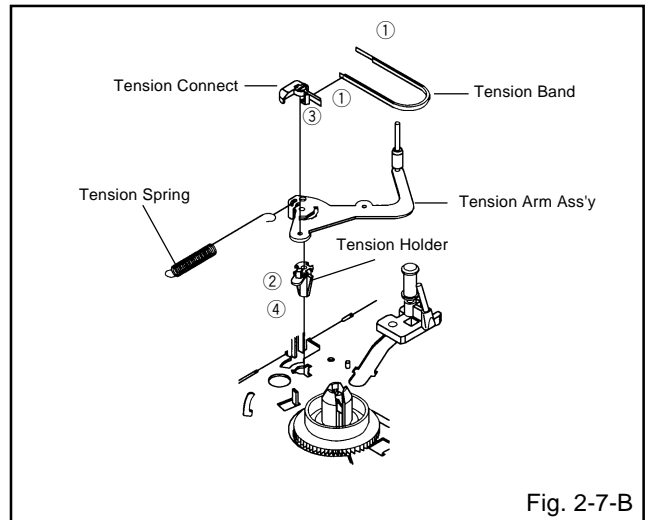
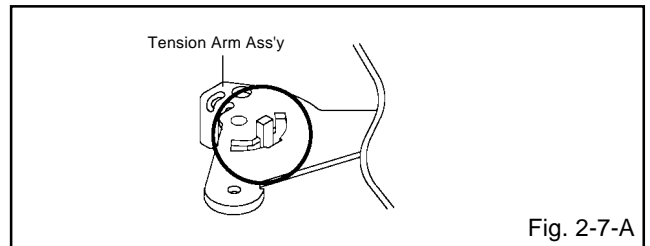
NOTE

1. In case of the Worm installation, check if the value of the Fig. 2-6-B is correct.
2. In case of the Loading Motor installation, hook the wire on the Cassette Opener as shown Fig. 2-6-C.



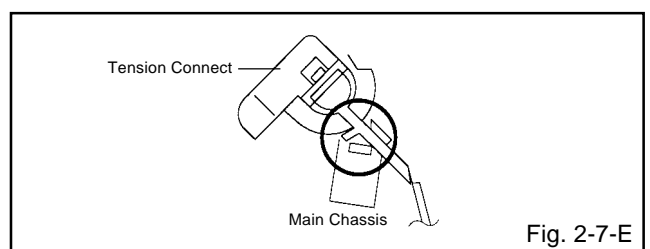
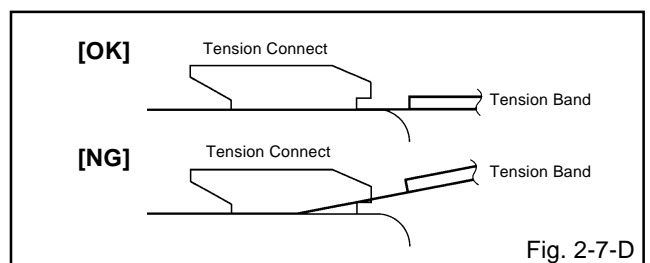
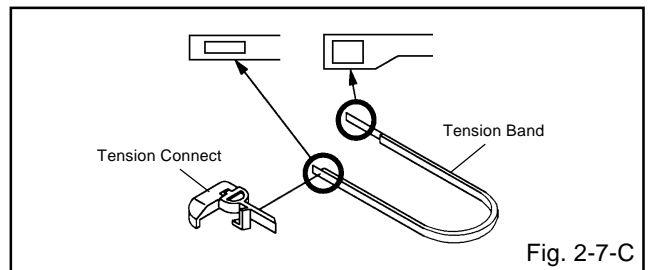
2-7: TENSION ASS'Y (Refer to Fig. 2-7-B)

1. Turn the Pinch Roller Cam clockwise so that the Tension Holder hook is set to the position of Fig. 2-7-A to move the Tension Arm Ass'y.
2. Remove the Tension Spring.
3. Unlock the 2 supports ① and remove the Tension Band.
4. Unlock the support ② and remove the Tension Arm Ass'y.
5. Unlock the support ③ and remove the Tension Connect.
6. Float the hook ④ and turn it clockwise then remove the Tension Holder.



NOTE

1. In case of the Tension Band installation, note the direction of the installation. (Refer to Fig. 2-7-C)
2. In case of the Tension Band installation, install correctly as Fig. 2-7-D.
3. In case of the Tension Connect installation, install as the circled section of Fig. 2-7-E.



DISASSEMBLY INSTRUCTIONS

2-8: T BRAKE ARM/T BRAKE BAND (Refer to Fig. 2-8-A)

1. Remove the T Brake Spring.
2. Turn the T Brake Arm clockwise and bend the hook section to remove it.
3. Unlock the 2 supports ① and remove the T Brake Band.

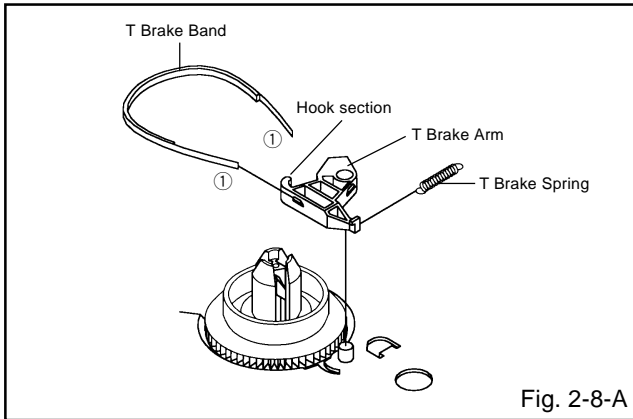


Fig. 2-8-A

NOTE

1. In case of the T Brake Band installation, install correctly as Fig. 2-8-B.

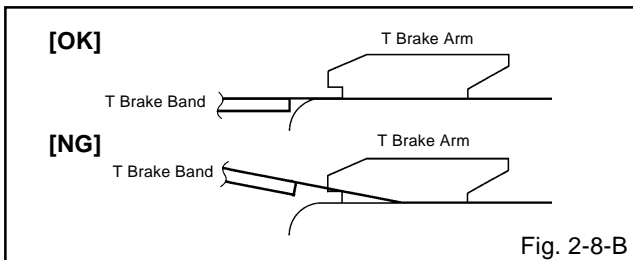


Fig. 2-8-B

2-9: S REEL/T REEL/IDLER ARM ASS'Y/IDLER GEAR (Refer to Fig. 2-9-A)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers ①.
3. Remove the Idler Arm Ass'y and Idler Gear.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-9-A) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and grease it (FG-84M). (If you do not grease, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

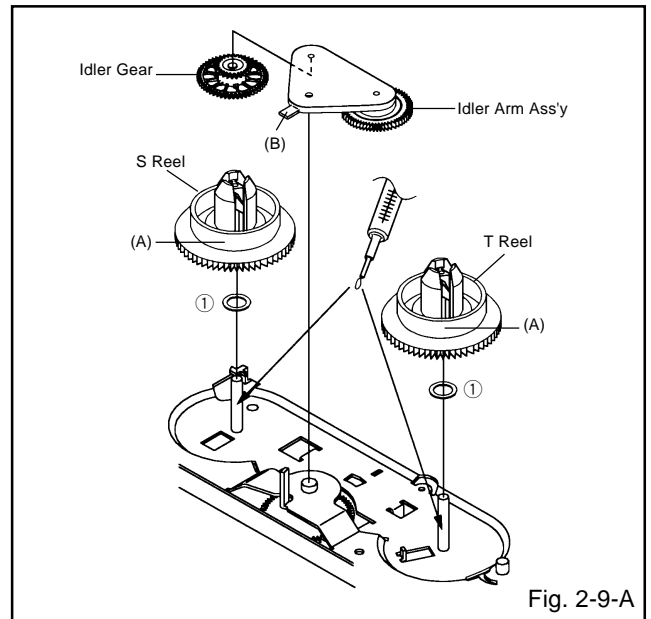


Fig. 2-9-A

NOTE

1. In case of the S Reel and T Reel installation, check if the correct parts are installed. (Refer to Fig. 2-9-B)
2. In case of the Idler Arm Ass'y installation, install correctly as Fig. 2-9-C. And also set it so that the section "B" of Fig. 2-9-A is placed under the Main Chassis tab.

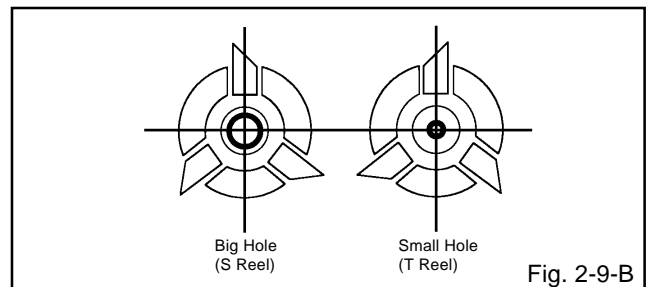


Fig. 2-9-B

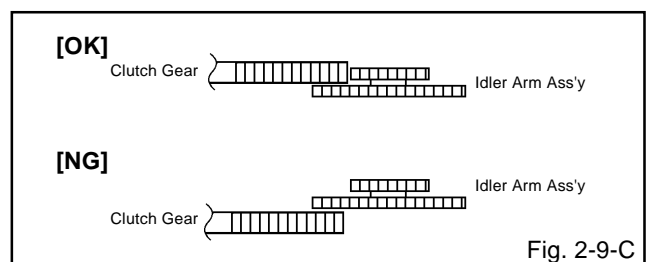
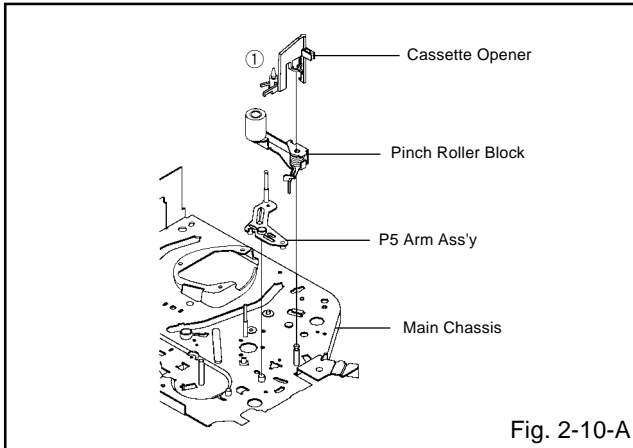


Fig. 2-9-C

DISASSEMBLY INSTRUCTIONS

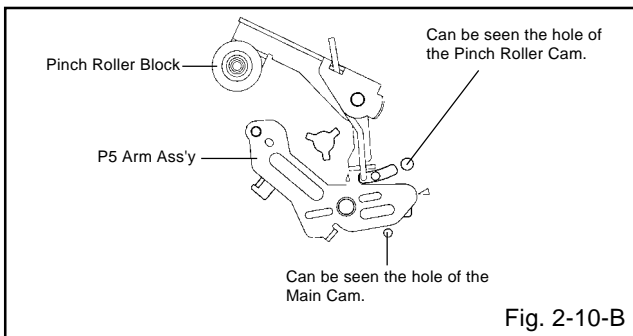
2-10: CASSETTE OPENER/PINCH ROLLER BLOCK/ P5 ARM ASS'Y (Refer to Fig. 2-10-A)

1. Unlock the support ① and remove the Cassette Opener.
2. Remove the Pinch Roller Block and P5 Arm Ass'y.



NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. In case of the Pinch Roller Block and the Pinch Roller Cam installation, install correctly as Fig. 2-10-B.

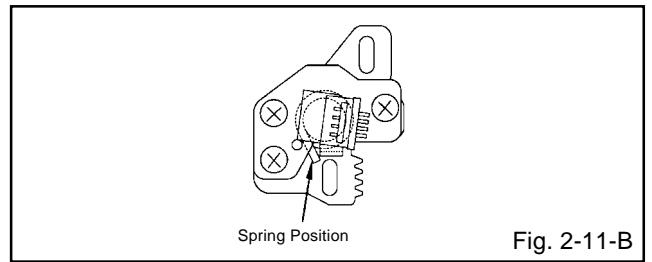
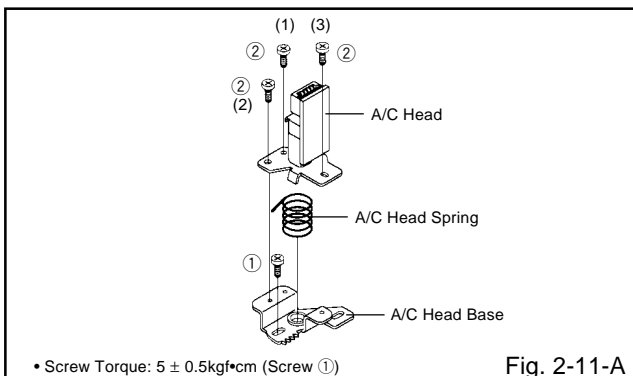


2-11: A/C HEAD (Refer to Fig. 2-11-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

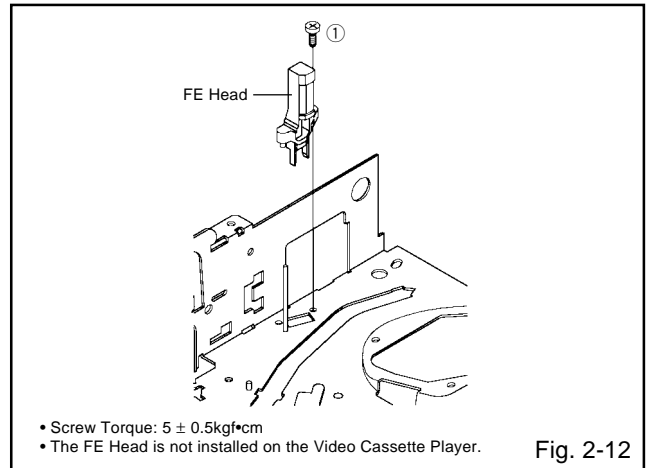
NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-11-B.
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).



2-12: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-12)

1. Remove the screw ①.
2. Remove the FE Head.

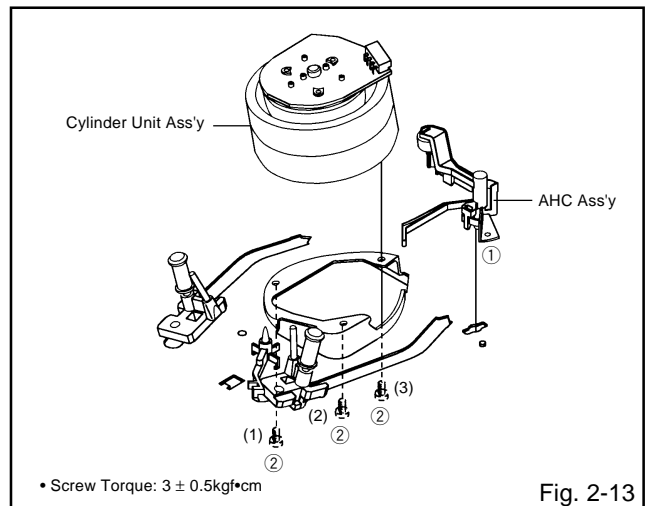


2-13: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-13)

1. Unlock the support ① and remove the AHC Ass'y.
2. Disconnect the following connector: (CD2001)
3. Remove the 3 screws ②.
4. Remove the Cylinder Unit Ass'y.

NOTE

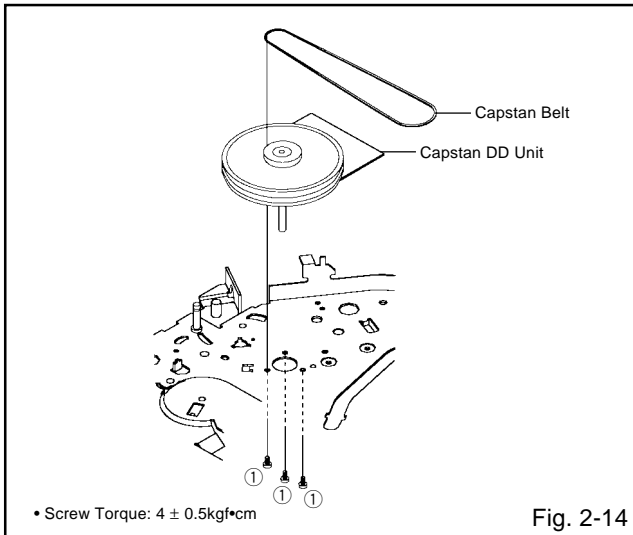
1. When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



DISASSEMBLY INSTRUCTIONS

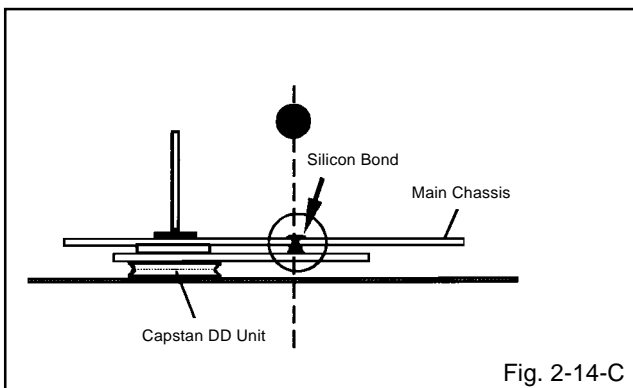
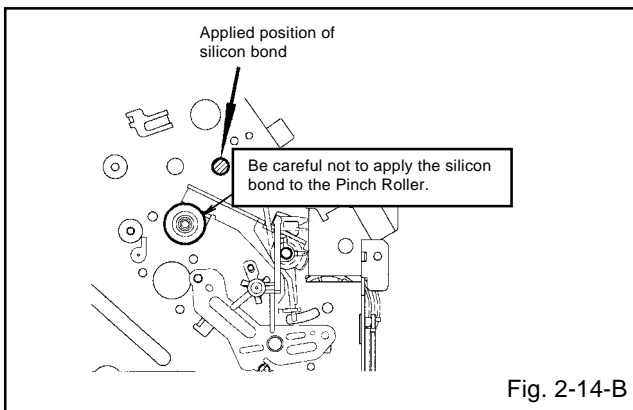
2-14: CAPSTAN DD UNIT (Refer to Fig. 2-14)

1. Remove the Capstan Belt.
2. Remove the 3 screws ①.
3. Remove the Capstan DD Unit.



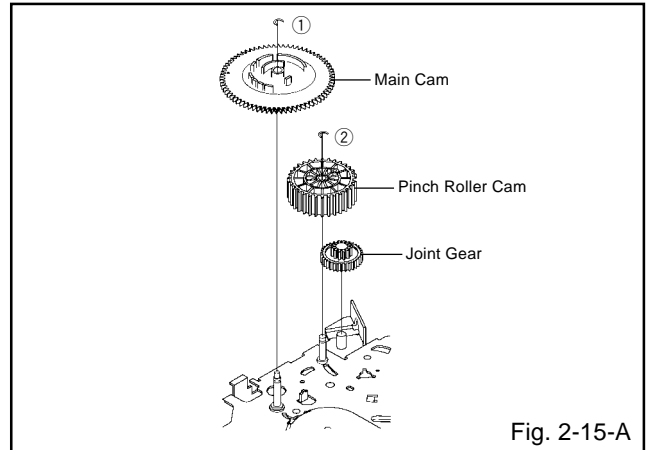
NOTE

1. In case of the Capstan DD Unit installation, apply the silicon bond (TSE3843-W) on the position Fig. 2-14-B correctly. (If no silicon bond applied, abnormal noise will be heard on the deck operation.)
(Refer to Fig. 2-14-B, C)



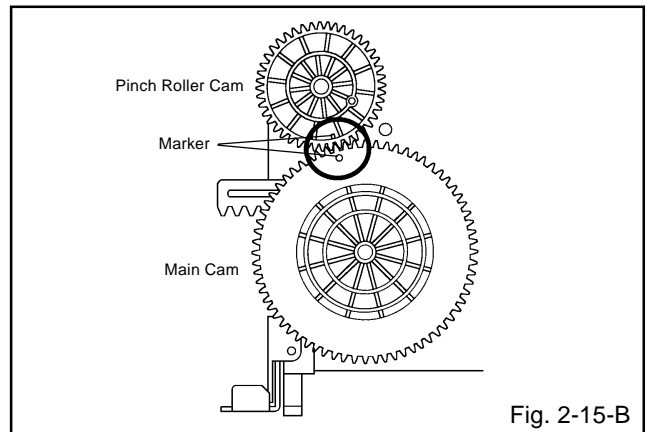
2-15: MAIN CAM/PINCH ROLLER CAM/JOINT GEAR (Refer to Fig. 2-15-A)

1. Remove the E-Ring ①, then remove the Main Cam.
2. Remove the E-Ring ②, then remove the Pinch Roller Cam and Joint Gear.



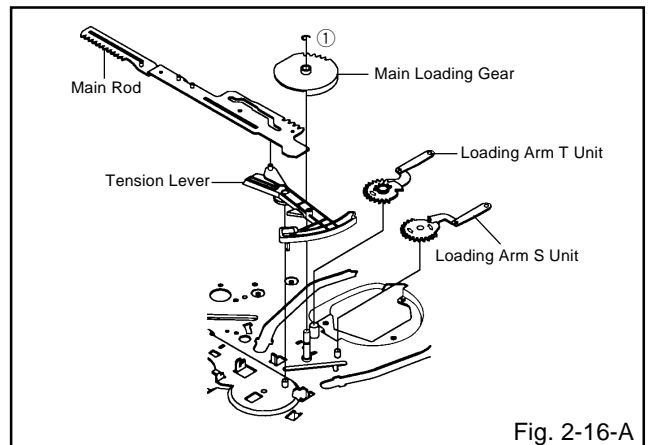
NOTE

1. In case of the Pinch Roller Cam and Main Cam installation, install them as the circled section of Fig. 2-15-B so that the each markers are met. (Refer to Fig. 2-15-B)



2-16: LOADING GEAR S/T UNIT (Refer to Fig. 2-16-A)

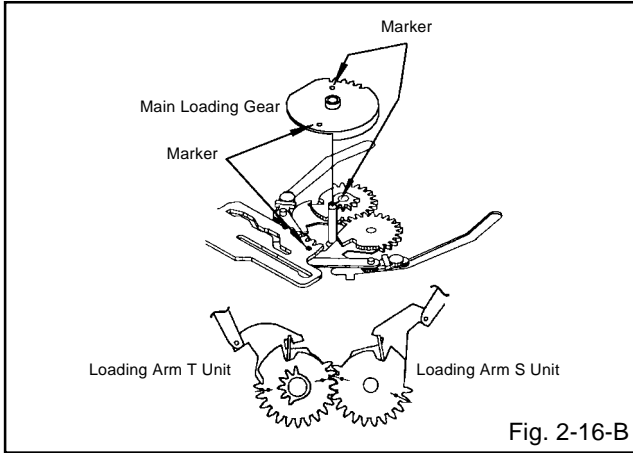
1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Main Rod, Tension Lever, Loading Arm S Unit and Loading Arm T Unit.



DISASSEMBLY INSTRUCTIONS

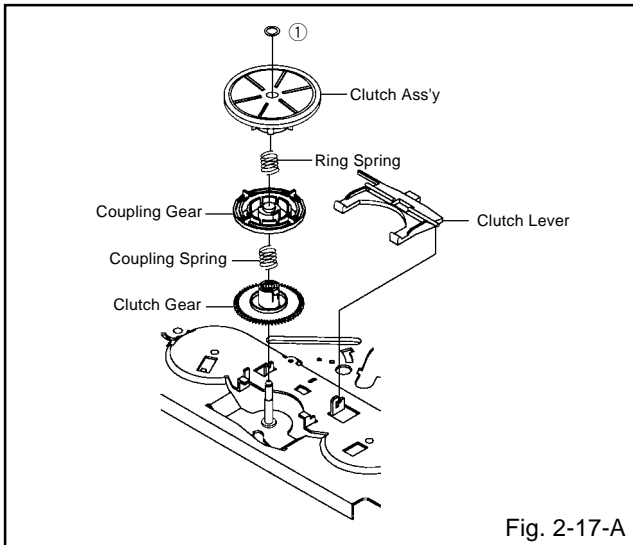
NOTE

1. When you install the Loading Arm S Unit, Loading Arm T Unit and Main Loading Gear, align each marker. (Refer to Fig. 2-16-B)



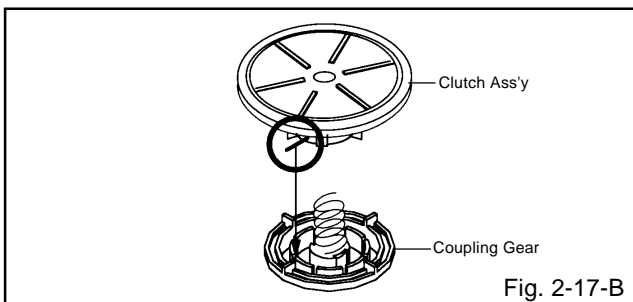
2-17: CLUTCH ASS'Y/RING SPRING/CLUTCH LEVER/CLUTCH GEAR (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y and Ring Spring.
3. Remove the Clutch Lever.
4. Remove the Coupling Gear, Coupling Spring and Clutch Gear.



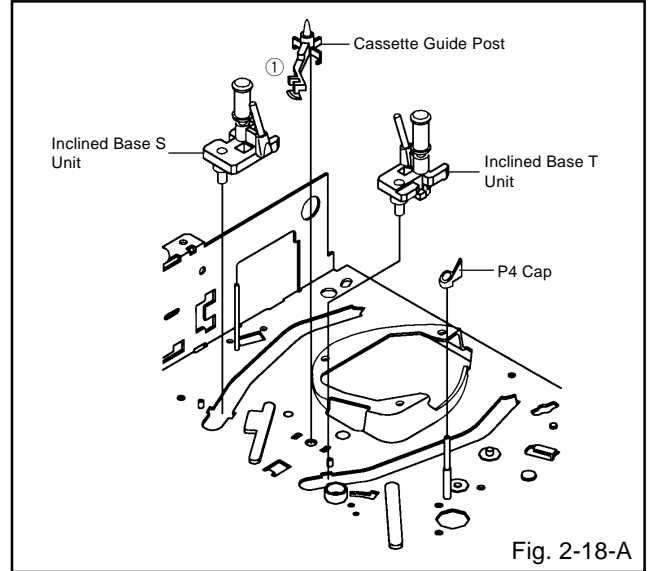
NOTE

1. In case of the Clutch Ass'y installation, install it with inserting the spring of the Clutch Ass'y into the dent of the Coupling Gear. (Refer to Fig. 2-17-B)



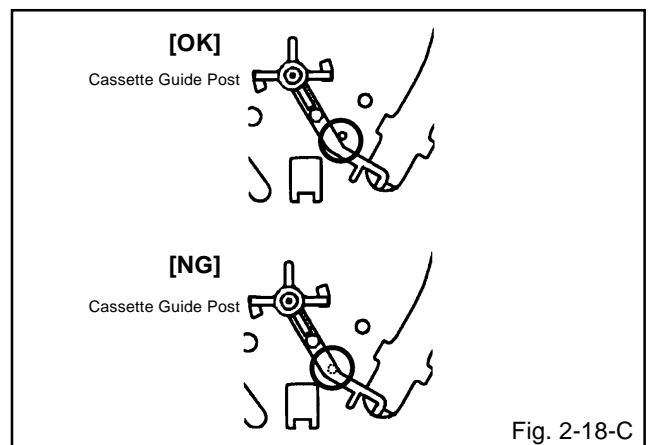
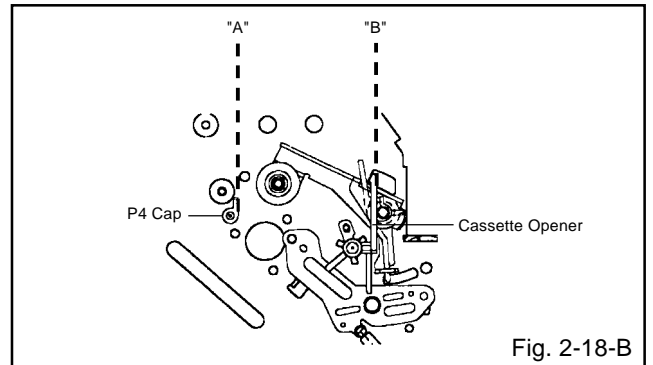
2-18: CASSETTE GUIDE POST/INCLINED BASE S/T UNIT/P4 CAP (Refer to Fig. 2-18-A)

1. Remove the P4 Cap.
2. Unlock the support ① and remove the Cassette Guide Post.
3. Remove the Inclined Base S Unit and Inclined Base T Unit.



NOTE

1. Do not touch the roller of Guide Roller.
2. In case of the P4 Cap installation, install it with parallel for "A" and "B" of Fig. 2-18-B.
3. In case of the Cassette Guide Post installation, install correctly as the circled section of Fig. 2-18-C.



DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap.
(Refer to Fig. 3-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver. A cracking noise will be heard as the voltage is discharged.

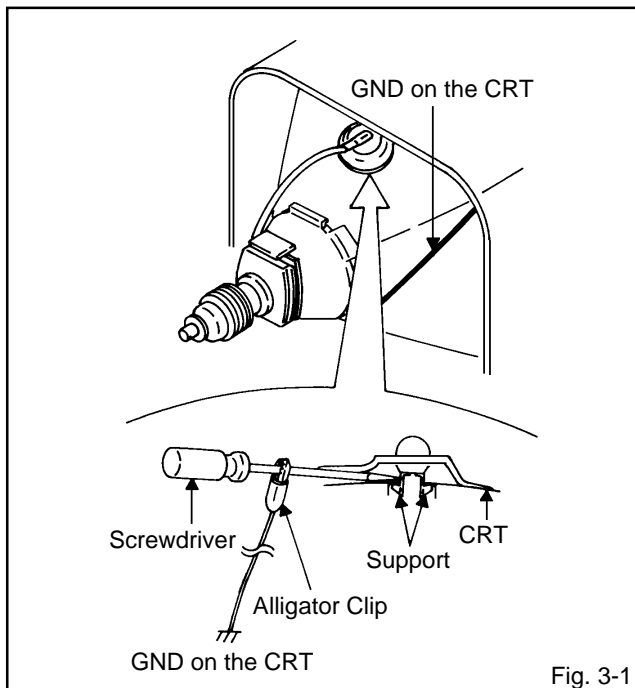


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support.
(Refer to Fig. 3-2.)

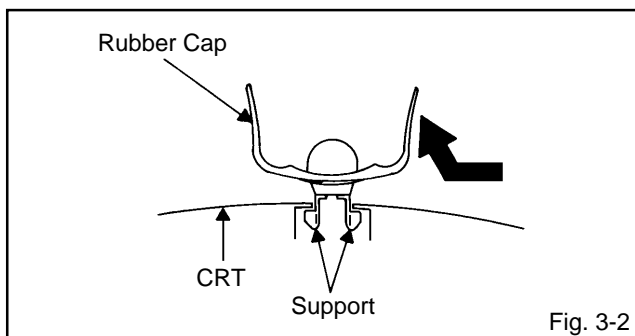


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 3-3.)**

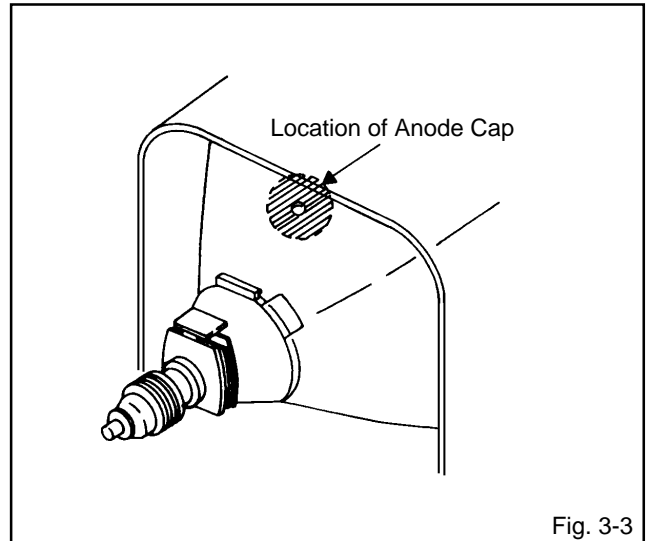


Fig. 3-3

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 3-4.)**

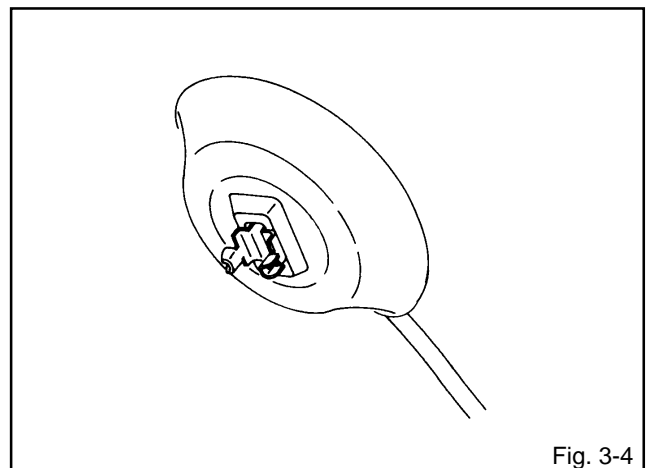
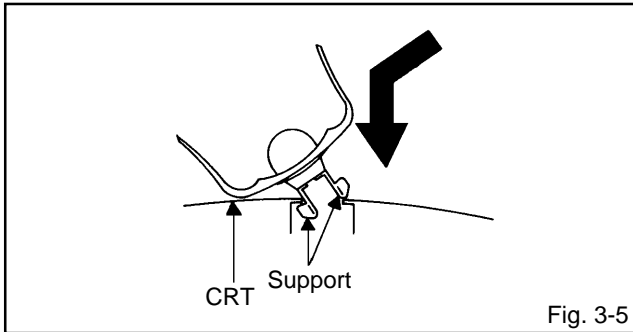


Fig. 3-4

DISASSEMBLY INSTRUCTIONS

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5**.



5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

4. REMOVAL OF DEFLECTION YOKE (Refer to Fig. 4-1)

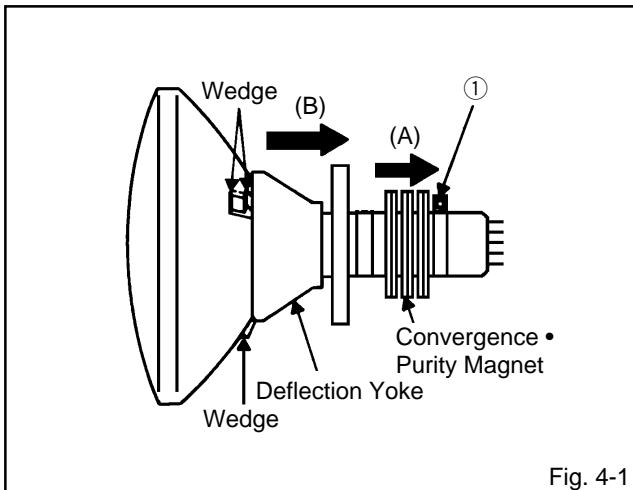
1. Loosen the screw ①.
2. Remove the Convergence • Purity Magnet in the direction of arrow (A).
3. Remove the 3 Wedges.
4. Remove the Deflection Yoke in the direction of arrow.

INSTALLATION

Install new Deflection Yoke in reverse steps of REMOVAL.

NOTE

After adjusting the purity and the convergence, fix the screw ② and lock the wedges.



DISASSEMBLY INSTRUCTIONS

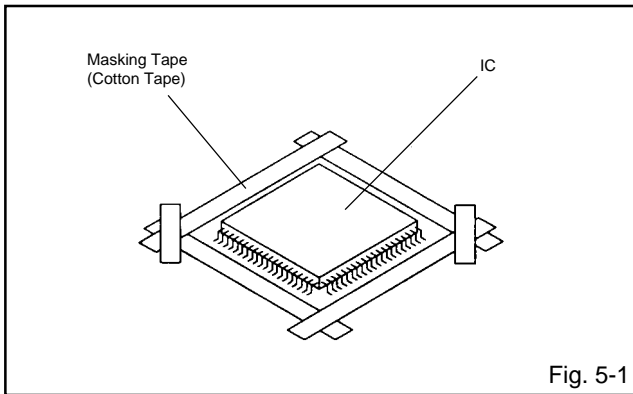
5. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 5-1.)

NOTE

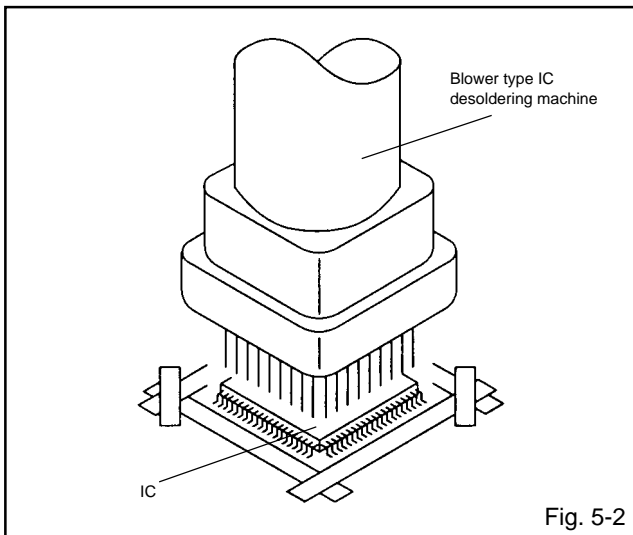
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 5-2.)

NOTE

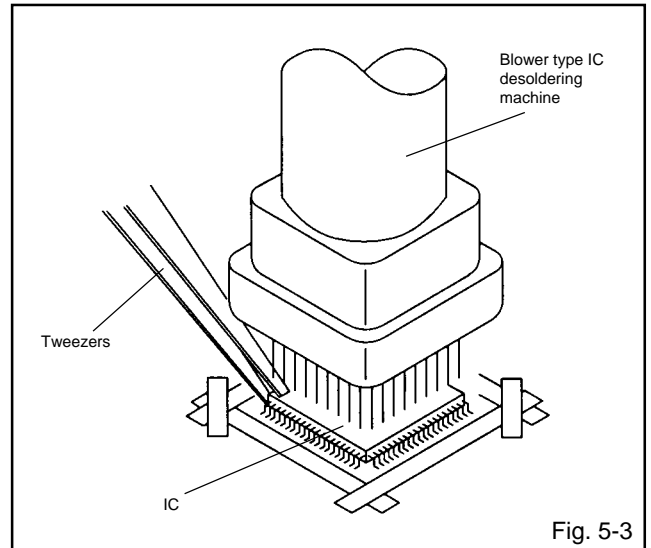
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 5-3.)

NOTE

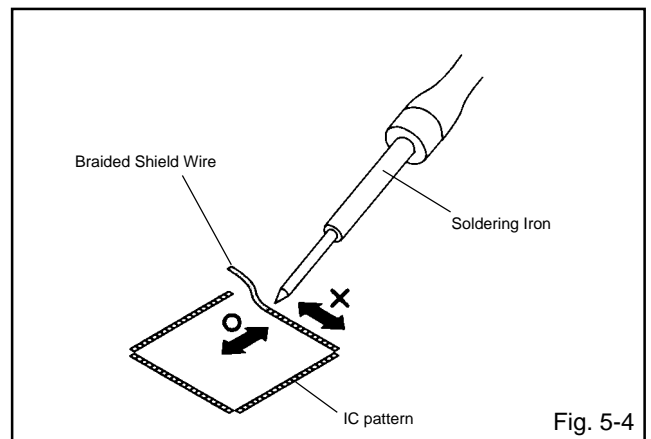
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 5-4.)

NOTE

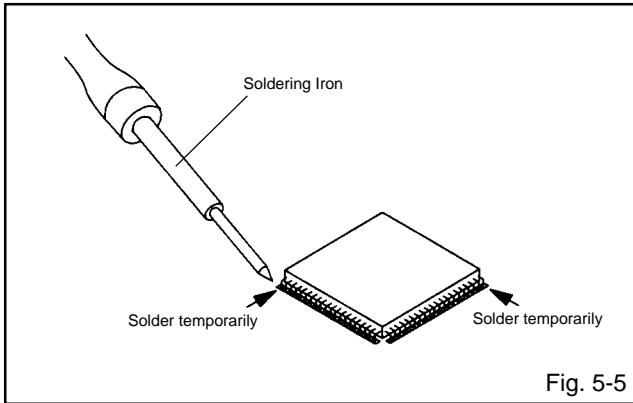
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



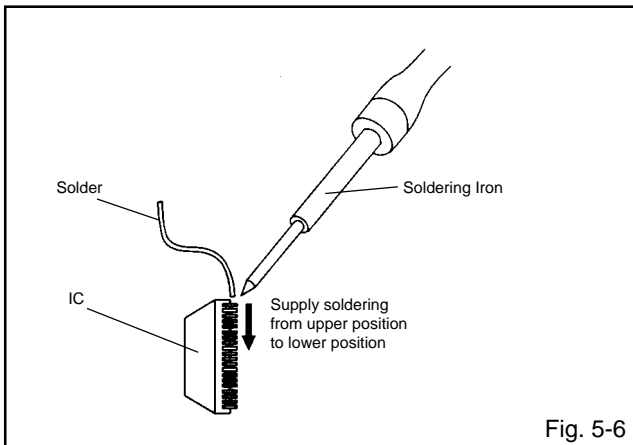
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 5-5.)



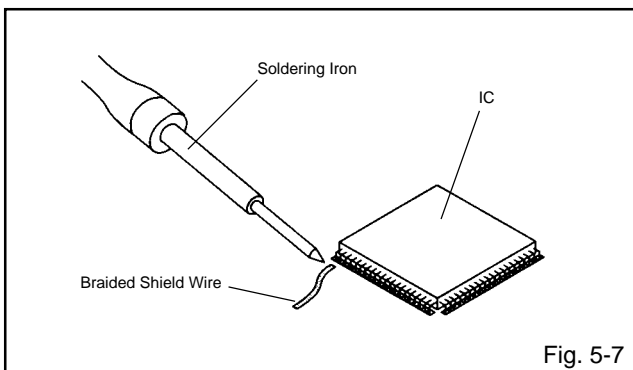
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 5-6.)



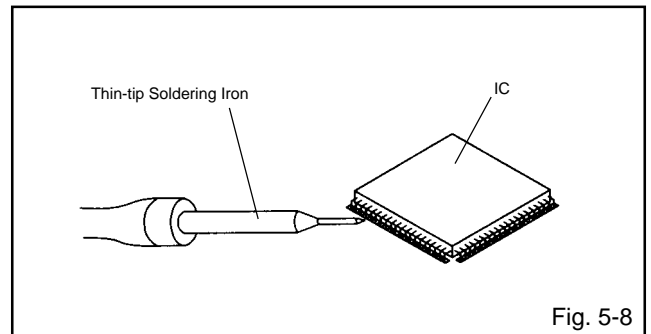
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 5-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 5-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		PCB	: Printed Circuit Board
	CTL	: Control		P. CON	: Power Control
	CYL	: Cylinder		PD	: Phase Detector
	CYL-M	: Cylinder-Motor		PG	: Pulse Generator
	CYL SENS	: Cylinder-Sensor		P-P	: Peak-to Peak
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMODO	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key simultaneously.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On.

Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing. If you set a factory initialization, the memories are reset such as the clock setting, the channel setting, the POWER ON total hours, and PLAY/REC total hours.
VOL. (-) MIN	2	Horizontal position adjustment of OSD. NOTE: Also can be adjusted by using the Adjustment MENU. Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).
VOL. (-) MIN	3	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	4	Adjust the PG SHIFTER manually. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	5	Adjusting of the Tracking to the center position. NOTE: Also can be adjusted by pressing the ATR button for more than 2 seconds during PLAY.
VOL. (-) MIN	6	POWER ON total hours and PLAY/REC total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The BOT, EOT, and the Reel Sensor do not work and the deck can be operated without a cassette tape. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage.

Parts replacing time does not mean the life span for individual parts.

Also, long term storage or misuse may cause transformation and aging of rubber parts.

The following list means standard hours, so the checking hours depends on the conditions.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	2,500 hours	Notes
Audio Control Head	■	■	■	●	●	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	●	●	
Capstan Belt		●	●	●	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	●	●	●	●	
Capstan DD Unit		●	●	●	●	
Loading Motor					●	
Tension Band		●	●	●	●	
T Brake Band		●	●	●	●	
Clutch Ass'y		●	●	●	●	
Idler Arm Ass'y		●	●	●	●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	
Cylinder Unit	■	●	●	●	●	Clean the Head

■ : Clean

● : Check it and if necessary, replace it.

CONFIRMATION OF HOURS USED

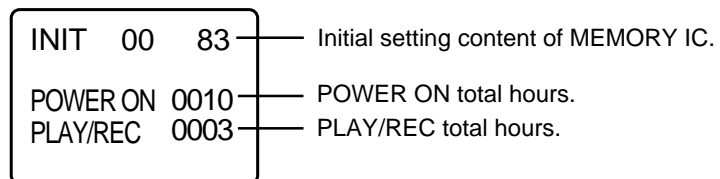
POWER ON total hours and PLAY/REC total hours can be checked on the screen.

Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and the Channel button (6) on the remote control simultaneously.
3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

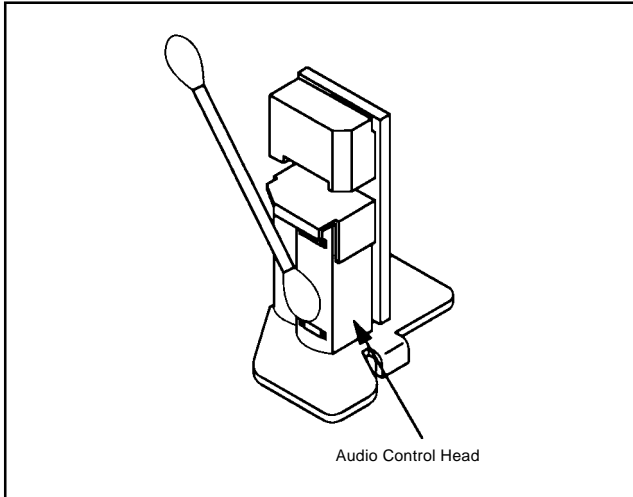
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Clean the Audio Control Head with the cotton stick soaked by alcohol. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

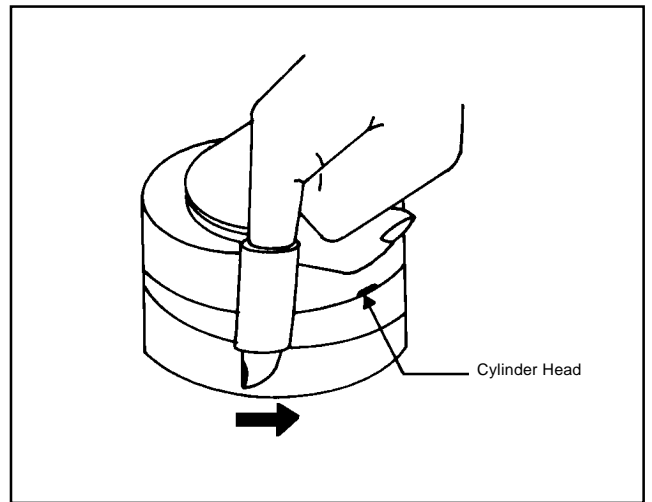
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	88	0A	E2	63	43	14	34	0B	51	3A	10	66	00	40	00	29
10	AB	94	91	86	00	00	00	05	08	00	AC	0F	A5	3E	0A	0C
20	06	2A	01	17	10	60	32	3A	BA	D7	18	1D	28	2D	2E	2F
30	30	31	33	35	37	39	3B	3D	3F	40	41	42	43	44	45	46
40	47	48	49	4A	4B	4C	4D	4E	4F	50	51	52	53	54	55	56
50	57	58	59	5A	5B	5C	5D	5E	5F	60	61	62	63	64	65	66
60	67	67	68	68	69	69	6A	6A	6B	6B						

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.

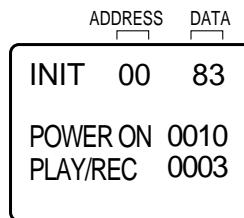
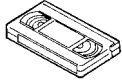
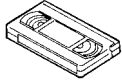
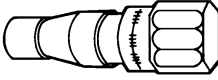
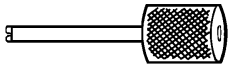
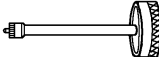
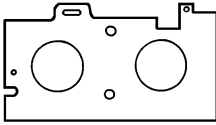
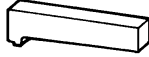
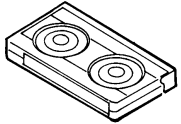
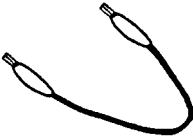
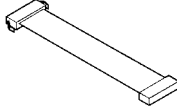
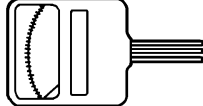


Fig. 1

3. ADDRESS is now selected and should "blink". Using the PLAY or STOP button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using PLAY or STOP button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

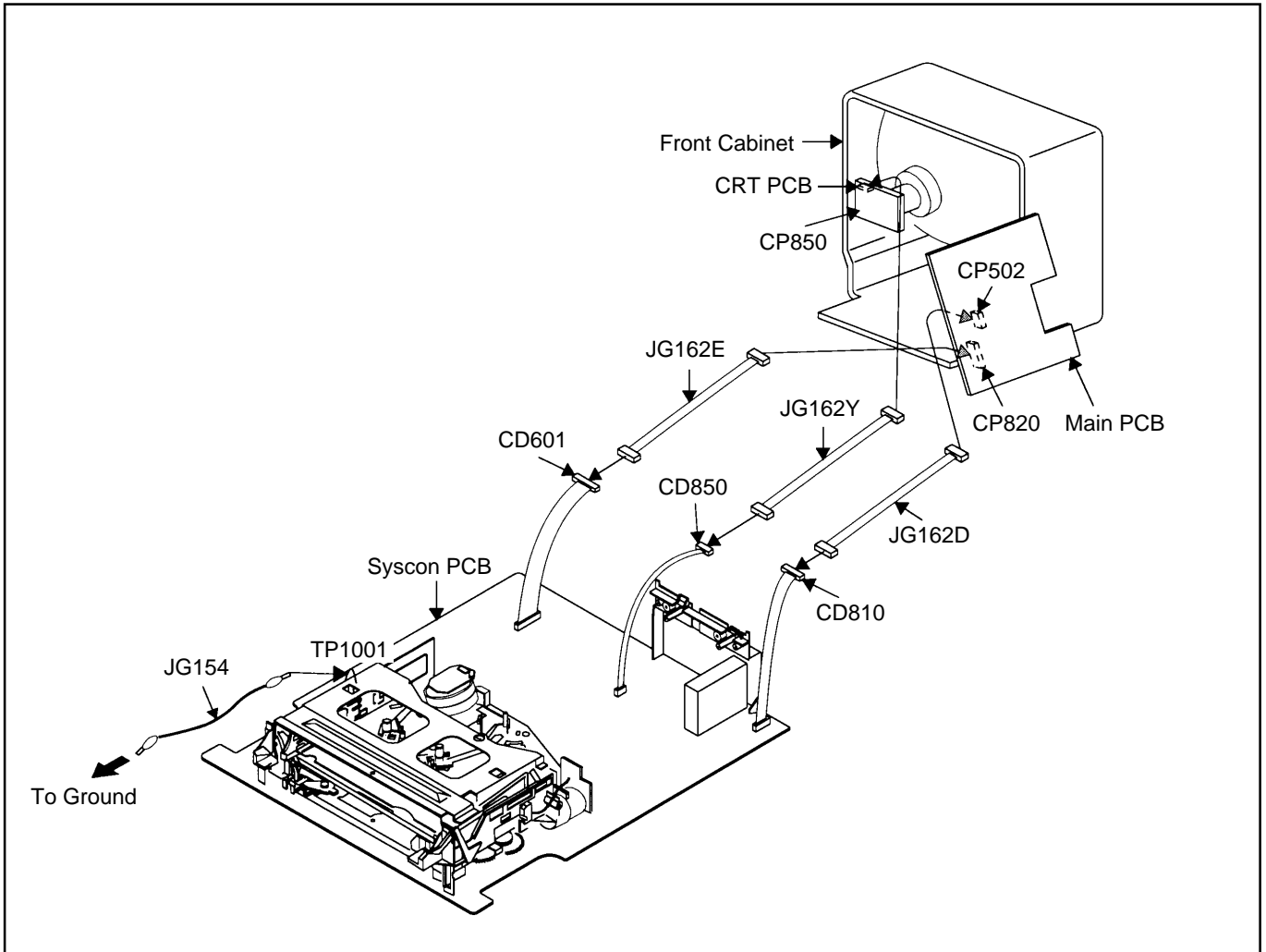
<p>(For 2 heads model) VHS Alignment Tape JG001 (VN₂S-LI6³) JG001A (VN₂S-CO1³) JG001Q (VN₂S-LI6³H) JG001T (VN₂S-X6³)</p> 	<p>(For 4 heads model) VHS Alignment Tape JG001B (VN₁S-LI6³) JG001I (VN₁S-CO1³) JG001P (VN₁S-LI6³H) JG001S (VN₁S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 <small>(small)</small></p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable</p> 	<p>JG162D Cable (11 Pins) JG162E Cable (12 Pins) JG162Y Cable (5 Pins)</p> 	<p>Tentelometer</p> 	

Ref. No.	Part No.	Parts Name	Remarks
JG001	APJG001000	VHS Alignment Tape (For 2 heads model)	Monoscope, 6KHz
JG001A	APJG001A00	VHS Alignment Tape (For 2 heads model)	Color Bar, 1KHz
JG001Q	APJG001Q00	VHS Alignment Tape (For 2 heads model)	Hi-Fi Audio
JG001T	APJG001T00	VHS Alignment Tape (For 2 heads model)	X Value Adjustment
JG001B	APJG001B00	VHS Alignment Tape (For 4 heads model)	Monoscope, 6KHz
JG001I	APJG001I00	VHS Alignment Tape (For 4 heads model)	Color Bar, 1KHz
JG001P	APJG001P00	VHS Alignment Tape (For 4 heads model)	Hi-Fi Audio
JG001S	APJG001S00	VHS Alignment Tape (For 4 heads model)	X Value Adjustment
JG002B	APJG002B00	Adapter	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	APJG002E00	Dial Torque Gauge (10~90gf•cm)	Brake Torque (T Reel Ass'y)
JG002F	APJG002F00	Dial Torque Gauge (60~600gf•cm)	VSR Torque, Brake Torque (S Reel)
JG005	APJG005000	Post Adjustment Screwdriver	Guide Roller Adjustment
JG153	APJG153000	X Value Adjustment Screwdriver	X Value Adjustment
JG022	APJG022000	Master Plane	Reel Disk Height Adjustment
JG024A	APJG024A00	Reel Disk Height Adjustment Jig	Reel Disk Height Adjustment
JG100A	APJG100A00	Torque Tape (VHT-063)	Playback Torque, Back Tension Torque During Playback
JG154	APJG154000	Cable	Used to connect the test point of SERVICE and GROUND
JG162D	APJG162D00	Cable (11 Pins)	Used to connect the Syscon PCB and Main PCB
JG162E	APJG162E00	Cable (12 Pins)	Used to connect the Syscon PCB and Main PCB
JG162Y	APJG162Y00	Cable (5 Pins)	Used to connect the Syscon PCB and CRT PCB

PREPARATION FOR SERVICING

How to use the Servicing Fixture

1. Unplug the connector CP353, CP502, CP820 and CP850, then remove the VCR Block from the set.
2. Connect as shown in the below figure using the Service Fixture.
 - Connect the Syscon PCB to the Main PCB with the cable JG162D and JG162E.
 - Connect the Syscon PCB to the CRT PCB with the cable JG162Y.
3. Short circuit between **TP1001** and **Ground** with the cable JG154.
(Refer to MAJOR COMPONENTS LOCATION GUIDE)
(The BOT, EOT, and the Reel Sensor do not work and the deck can be operated without a cassette tape.)
4. In case of using a cassette tape, press the STOP/EJECT button to insert or eject a cassette tape.
Turn on the power and re-check the cable before checking the trouble points.



MECHANICAL ADJUSTMENTS

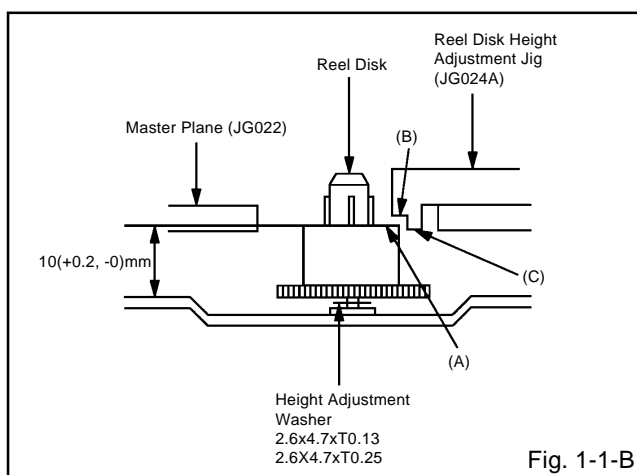
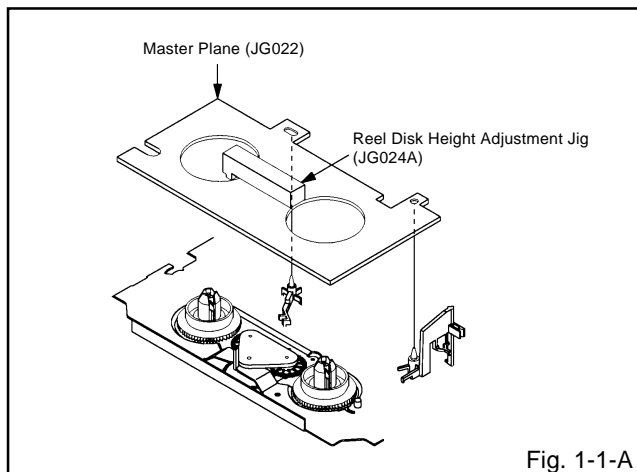
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)

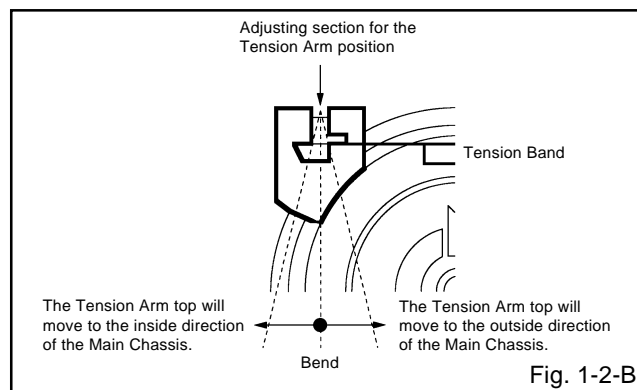
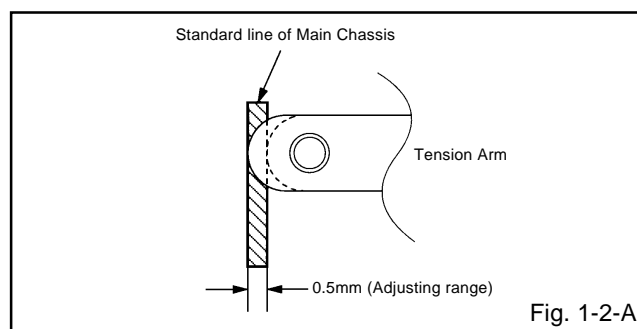
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

- Turn on the power and set to the STOP mode.
- Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
- While turning the reel and confirm the following points. Check if the surface "A" of reel disk is lower than the surface "B" of reel disk height adjustment jig (**JG024A**) and is higher than the surface "C". If it is not passed, place the height adjustment washers and adjust to 10(+2, -0)mm.
- Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

- Set to the PLAY mode.
- Adjust the adjusting section for the Tension Arm position so that the Tension Arm top is within the standard line of Main Chassis.
- While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

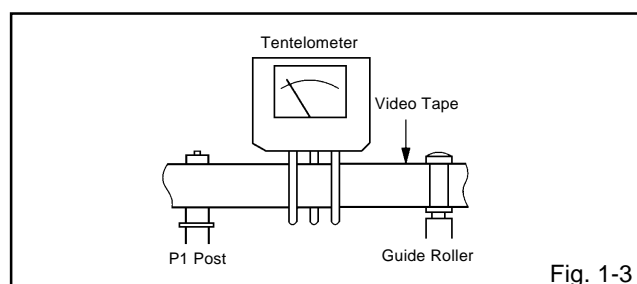


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

- Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
- Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates $20 \pm 2\text{gf}$ in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

- After confirmation and adjustment of Tension Post position (**Refer to item 1-2**), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
- Confirm that the right meter of the torque tape indicates 50~90gf•cm during playback in SP mode.
- Confirm that the left meter of the torque tape indicates 25~40gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Set to the Picture Search (Rewind) mode. (Refer to Fig.1-4-B)
2. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig.1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Turn the Torque Gauge (JG002F) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (JG002E) and Adapter (JG002B) on the T reel. Turn the Torque Gauge (JG002E) counterclockwise.
4. Then, confirm that it indicates 30~50gf•cm.

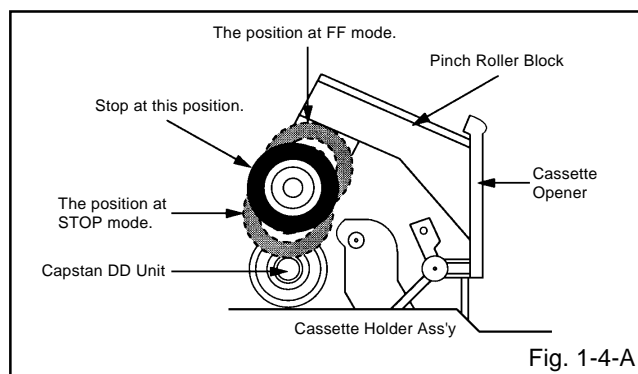


Fig. 1-4-A

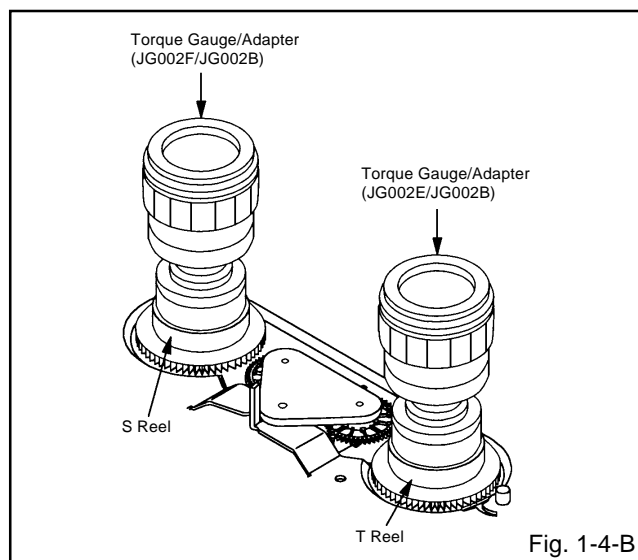


Fig. 1-4-B

NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	S Reel side: S Reel/Tension Band/Tension Connect/Tension Arm Ass'y T Reel side: T Reel/T Brake Band//T Brake Spring/T Brake Arm

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (JG001 or JG001B). (Refer to SERVICING FIXTURE AND TOOLS)
2. Connect CH-1 of the oscilloscope to TP4001 (Envelope) and CH-2 to TP1002 (SW Pulse).
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (JG005) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the ELECTRICAL ADJUSTMENTS)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

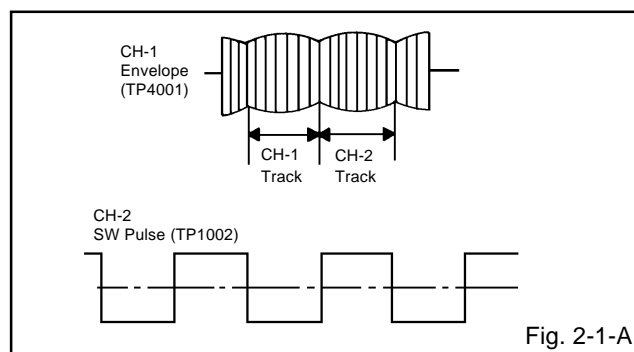


Fig. 2-1-A

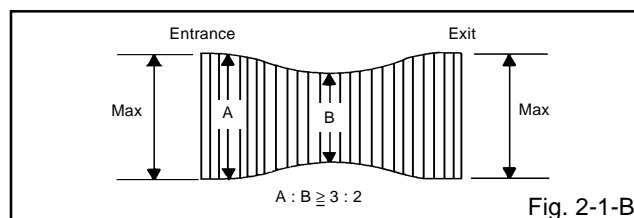


Fig. 2-1-B

MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**) .
(Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/ Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - a) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.

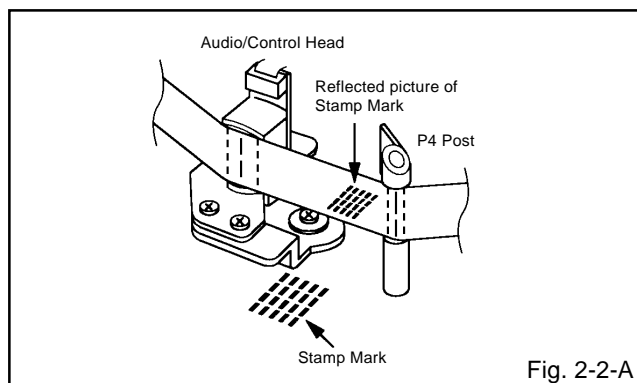


Fig. 2-2-A

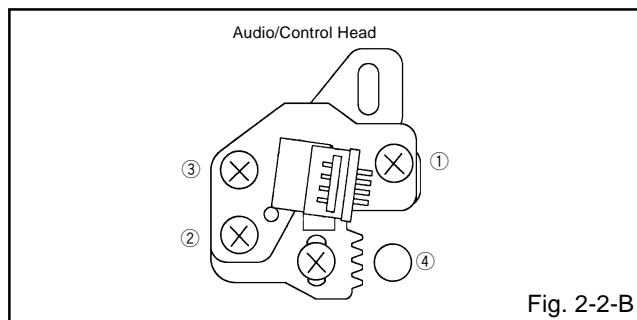


Fig. 2-2-B

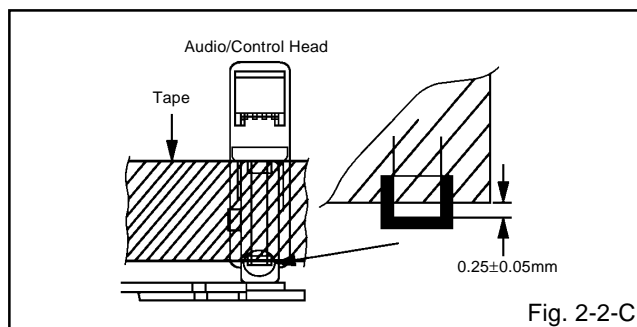


Fig. 2-2-C

2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk.
(Refer to item 1-1)
2. Confirm and adjust the position of the Tension Post.
(Refer to item 1-2)
3. Adjust the Guide Roller. (Refer to item 2-1)
4. Confirm and adjust the Audio/Control Head.
(Refer to item 2-2)
5. Connect CH-1 of the oscilloscope to **TP4001**, CH-2 to **TP1002** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S** or **JG001T**). (Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-3**.

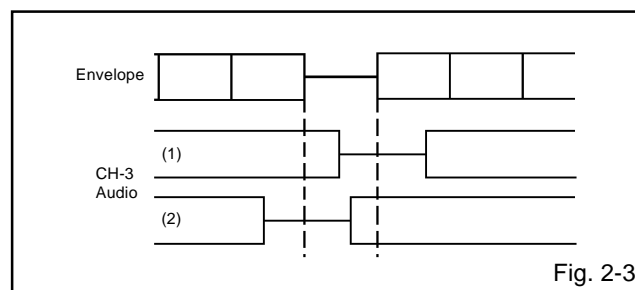


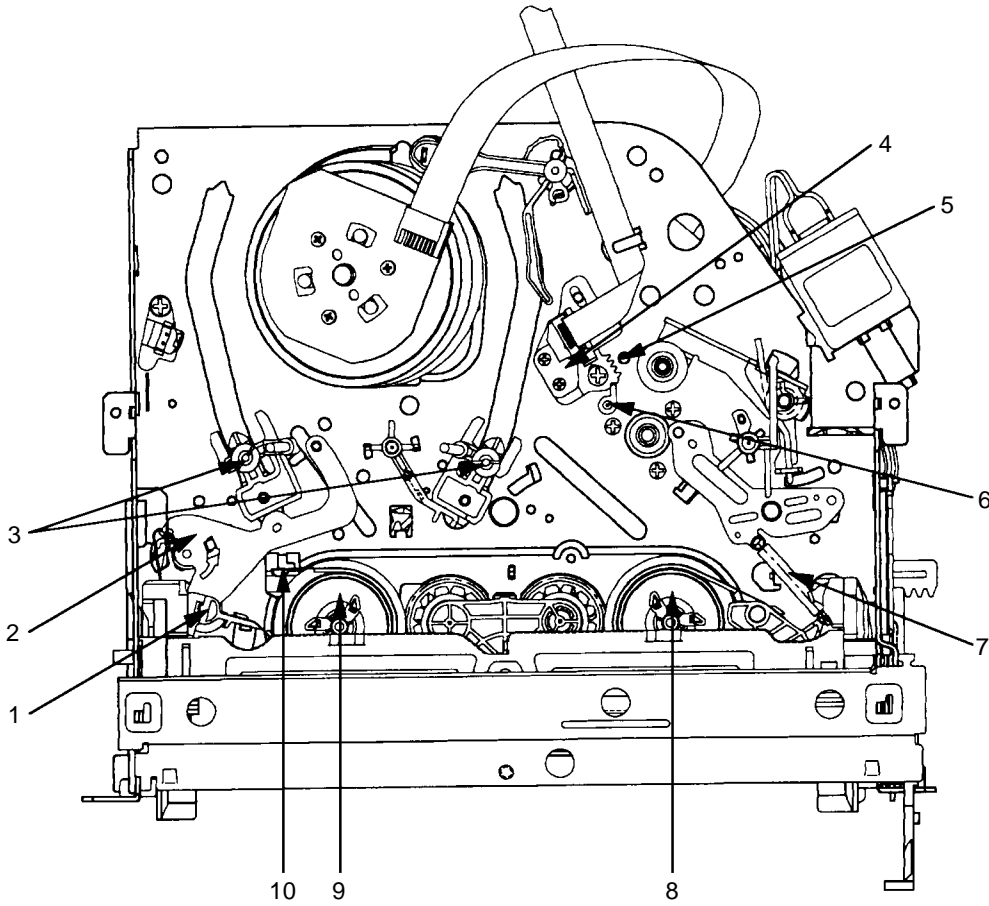
Fig. 2-3

2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope to **TP1002** and CH-2 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001P** or **JG001Q**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
6. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
7. If the difference are more than 3 steps, set the X Value adjustment driver (**JG153**) to ④ of **Fig. 2-2-B**. Change the X Value and adjust it so that the value becomes within 2 steps.

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------------------|--|
| 1. Tension Connect | 6. P4 Post |
| 2. Tension Arm | 7. T Brake Spring |
| 3. Guide Roller | 8. T Reel |
| 4. Audio/Control Head | 9. S Reel |
| 5. X value adjustment driver hole | 10. Adjusting section for the Tension Arm position |

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor for a heat sink, apply the silicon grease (**YG6260M**) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

On-Screen Display Adjustment

1. Unplug the AC plug for more than 30 minutes to set the clock to the non-setting state. Then, set the volume level to minimum.
2. Press the VOL. DOWN button on the set and the Channel button (**9**) on the remote control for more than 2 seconds to display adjustment mode on the screen as shown in **Fig. 1-1**.

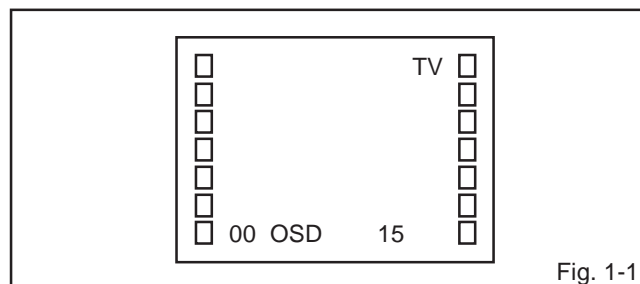


Fig. 1-1

3. Use the Channel UP/DOWN button or Channel button (**0-9**) on the remote control to select the options shown in **Fig. 1-2**.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	OSD H	13	BRIGHTNESS
01	CUT OFF	14	CONTRAST
02	RF AGC	15	COLOR
03	VIF VCO	16	TINT
04	H VCO	17	SHARPNESS
05	H PHASE	18	FM LEVEL
06	V SIZE	19	LEVEL
07	V SHIFT	20	SEPARATION 1
08	R DRIVE	21	SEPARATION 2
09	B DRIVE	22	TEST MONO
10	R CUT OFF	23	TEST STEREO
11	G CUT OFF	24	X-RAY TEST
12	B CUT OFF		

Fig. 1-2

2. BASIC ADJUSTMENTS (VCR SECTION)

2-1: PG SHIFTER

1. Connect CH-1 on the oscilloscope to **TP1002** and CH-2 to **TP4201**.
2. Playback the alignment tape. (**JG001A**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

(If the above adjustments doesn't work well:)

5. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears.
6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button (**4**) on the remote control simultaneously and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes $6.5 \pm 0.5H$. (**Refer to Fig. 2-1-A, B**)
7. Press the Tracking Auto button.

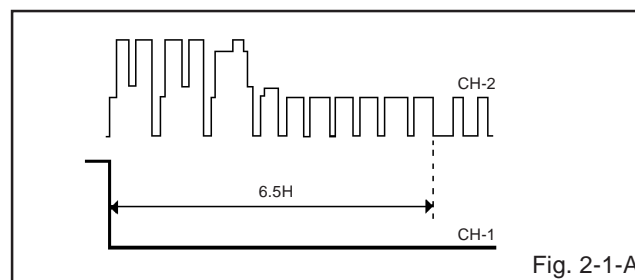


Fig. 2-1-A

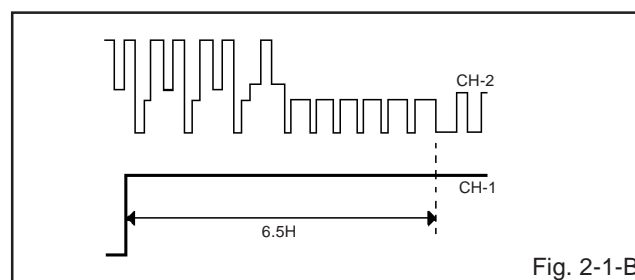


Fig. 2-1-B

2-2: RF AGC

1. Receive the monoscope pattern.
2. Connect the digital voltmeter between the **pin 5 of CP602** and the **pin 1 (GND) of CP602**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**02**) on the remote control to select "RF AGC".
4. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is $2.9 \pm 0.05V$.

ELECTRICAL ADJUSTMENTS

2-3: VCO FREERUN

1. Place the set with Aging Test for more than 10 minutes.
2. Connect the digital voltmeter between the **pin 7 and pin 1 of CP602**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(03)** on the remote control to select "VIF VCO".
4. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is $2.5 \pm 0.5V$.

(TV SECTION)

2-4: CONSTANT VOLTAGE

1. Input DC12V to DC Jack and turn the Power ON.
2. Connect the digital voltmeter to the **F502** and **GND**.
3. Set condition is AV MODE without signal.
4. Adjust the **VR501** until the DC voltage is $101 \pm 0.5V$.
5. Input AC120V to AC cord and remove the DC Jack cord. Check if the Power is ON before doing the above procedure.
6. Adjust the **VR502** until the AC voltage is $102 \pm 0.5V$.

2-5: CUT OFF

1. Adjust the unit to the following settings.
R.DRIVE=64, B.DRIVE=64, R.CUT OFF=128, G.CUT OFF=128, B.CUT OFF=128, SUB BRIGHT=128, SUB CONTRAST=96.
2. Place the set with Aging Test for more than 15 minutes.
3. Set condition is AV MODE without signal.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(01)** on the remote control to select "CUT OFF".
5. Adjust the **Screen Volume** until a dim raster is obtained.

2-6: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-7: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(10)** on the remote control to select "R.BIAS".
5. Using the VOL. UP/DOWN button on the remote control, adjust the R.BIAS.
6. Press the CH. UP/DOWN button on the remote control to select the "R.DRIVE", "B.DRIVE", "G.BIAS" or "B.BIAS".
7. Using the VOL. UP/DOWN button on the remote control, adjust the R.DRIVE, B.DRIVE, G.BIAS or B.BIAS.
8. Perform the above adjustments 6 and 7 until the white color is looked like a white.

2-8: SUB BRIGHTNESS

1. Receive the black pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(13)** on the remote control to select "BRIGHTNESS".
4. Press the VOL. UP/DOWN button on the remote control until the screen begin to shine.
5. Receive the black pattern. (Audio Video Input)
6. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustment 2~4.

2-9: SUB TINT

1. Receive the color bar pattern. (RF Input)
2. Connect the oscilloscope to **TP803**.
3. Using the remote control, set the brightness, contrast, color and tint to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(16)** on the remote control to select "TINT".
5. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line (**Refer to Fig. 2-2.**)
6. Receive the color bar pattern. (Audio Video Input)
7. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.

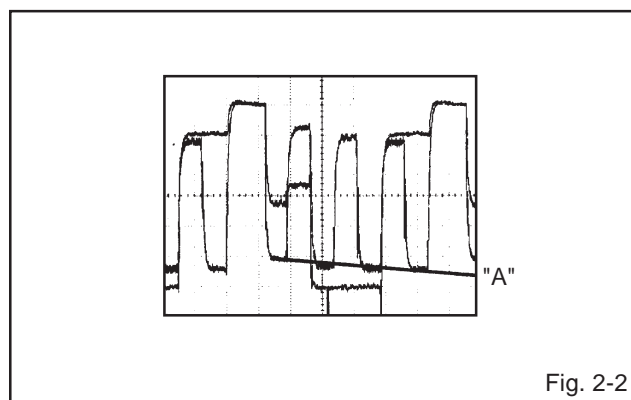
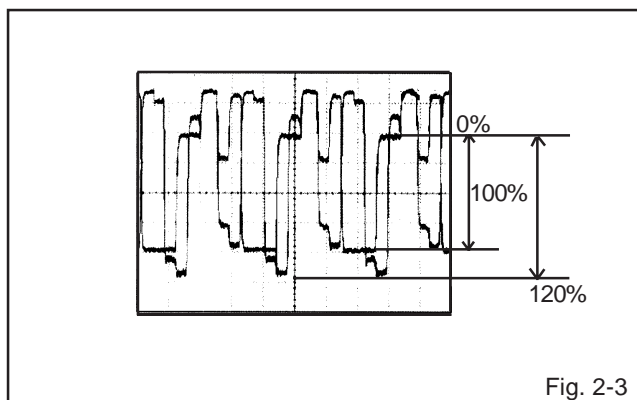


Fig. 2-2

ELECTRICAL ADJUSTMENTS

2-10: SUB COLOR

1. Receive the color bar pattern. (RF Input)
2. Connect the oscilloscope to **TP801**.
3. Using the remote control, set the brightness, contrast, color and tint to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**15**) on the remote control to select "COLOR".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
6. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $120 \pm 10\%$ of the white level. (Refer to **Fig. 2-3**)
7. Receive the color bar pattern. (Audio Video Input)
8. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2~6.



2-11: SUB CONTRAST

1. Receive the color bar pattern. (RF Input)
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**14**) on the remote control to select "CONTRAST".
3. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "96".
4. Receive the color bar pattern. (Audio Video Input)
5. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2,3.

2-12: HORIZONTAL PHASE

1. Receive the monoscope pattern.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**05**) on the remote control to select "H PHASE".
3. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-13: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. (Refer to **Fig. 2-4**)

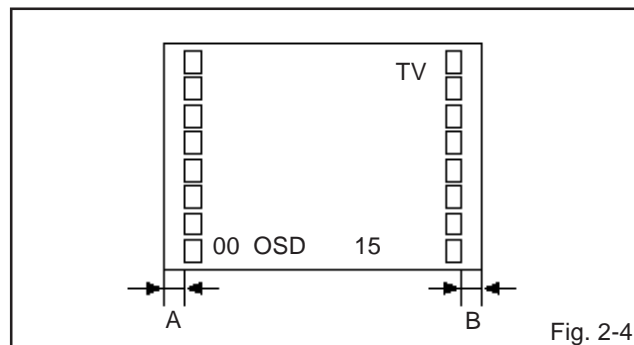


Fig. 2-4

2-14: SUB SHARPNESS

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**17**) on the remote control to select "SHARPNESS".
2. Check if the step No. of SHARPNESS is "40".
3. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 1, 2.

2-15: H VCO

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**04**) on the remote control to select "H VCO".
2. Check if the step No. of H VCO is "4".

2-16: VERTICAL SHIFT

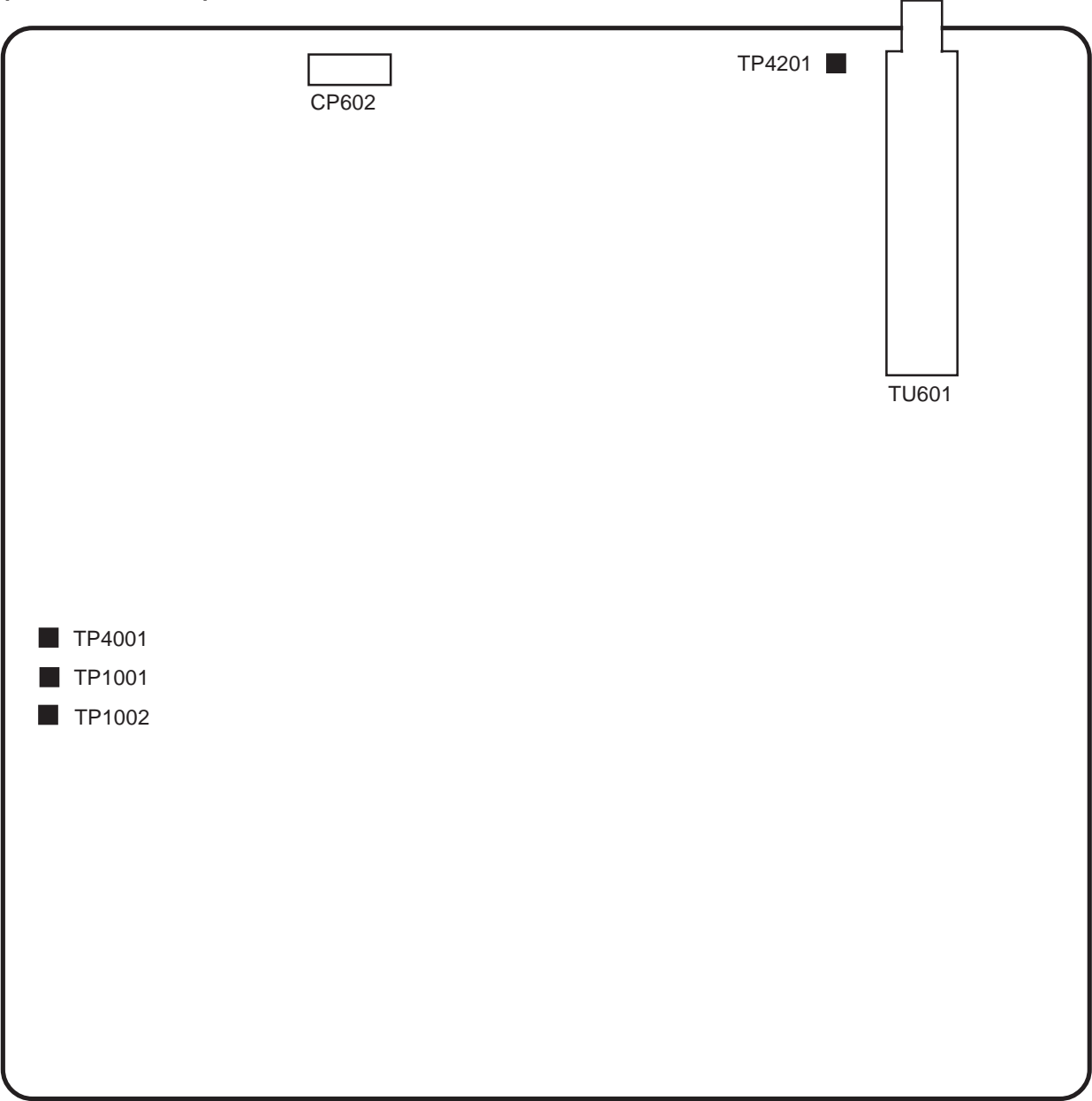
1. Receive the monoscope pattern.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**07**) on the remote control to select "V SHIFT".
3. Adjust the **VR402** until the horizontal line becomes fit to notch of the shadow mask.

2-17: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**06**) on the remote control to select "V SIZE".
3. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.
4. Receive a broadcast and check if the picture is normal.

ELECTRICAL ADJUSTMENTS

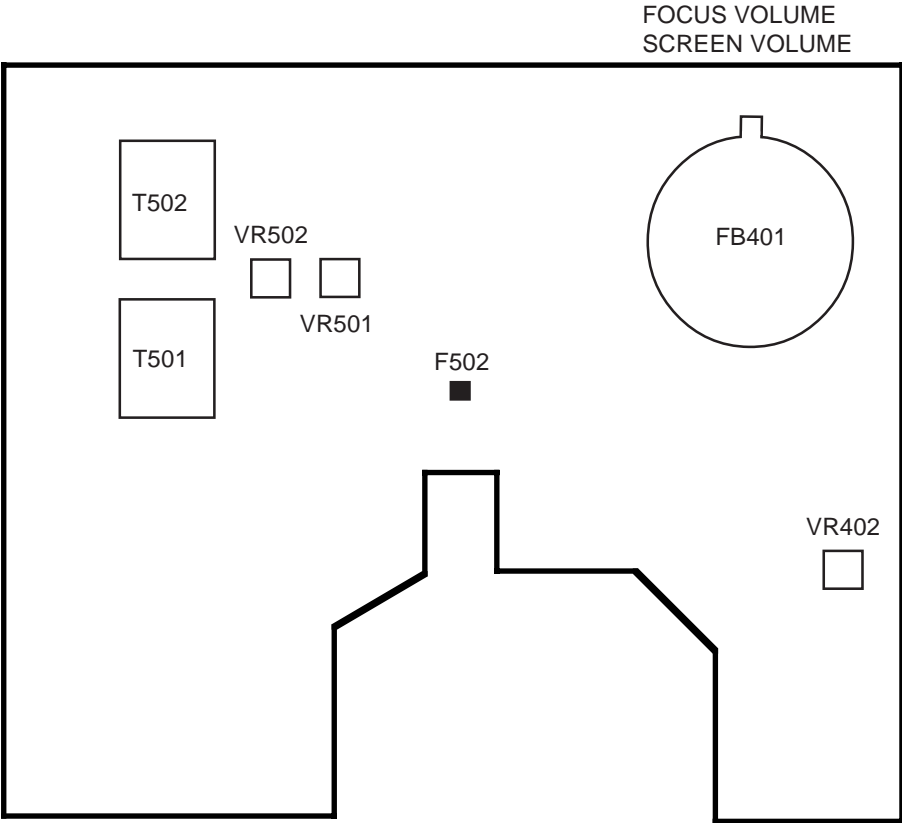
3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (VCR SECTION)



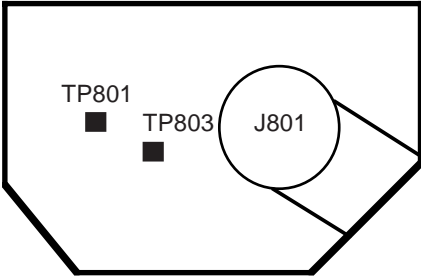
SYSCON PCB

ELECTRICAL ADJUSTMENTS

(TV SECTION)



MAIN PCB



CRT PCB

ELECTRICAL ADJUSTMENTS

4. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

4-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 4-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnelside of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

4-2: PURITY

NOTE

Adjust after performing adjustments in section 4-1.

1. Receive the green raster pattern from the color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

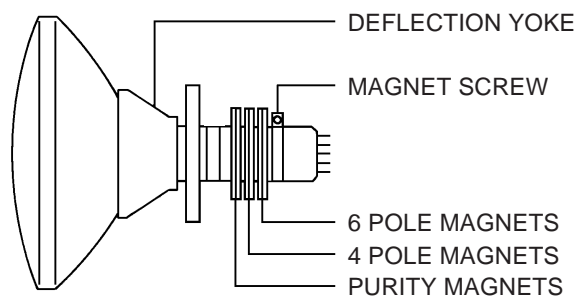


Fig. 4-1

4-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-2.

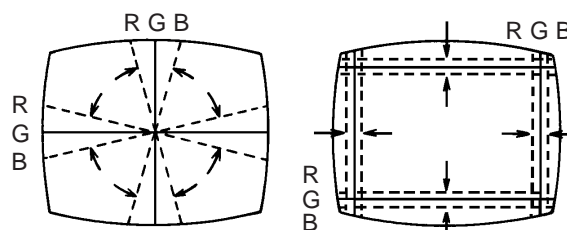
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

4-4: DYNAMIC CONVERGENCE

NOTE

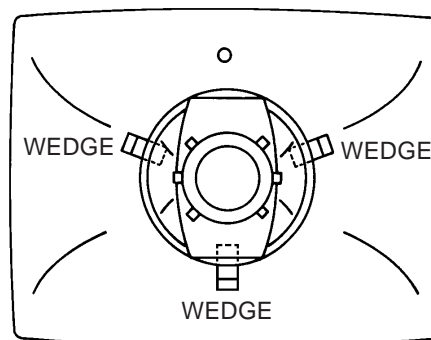
Adjust after performing adjustments in section 4-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 4-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 4-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

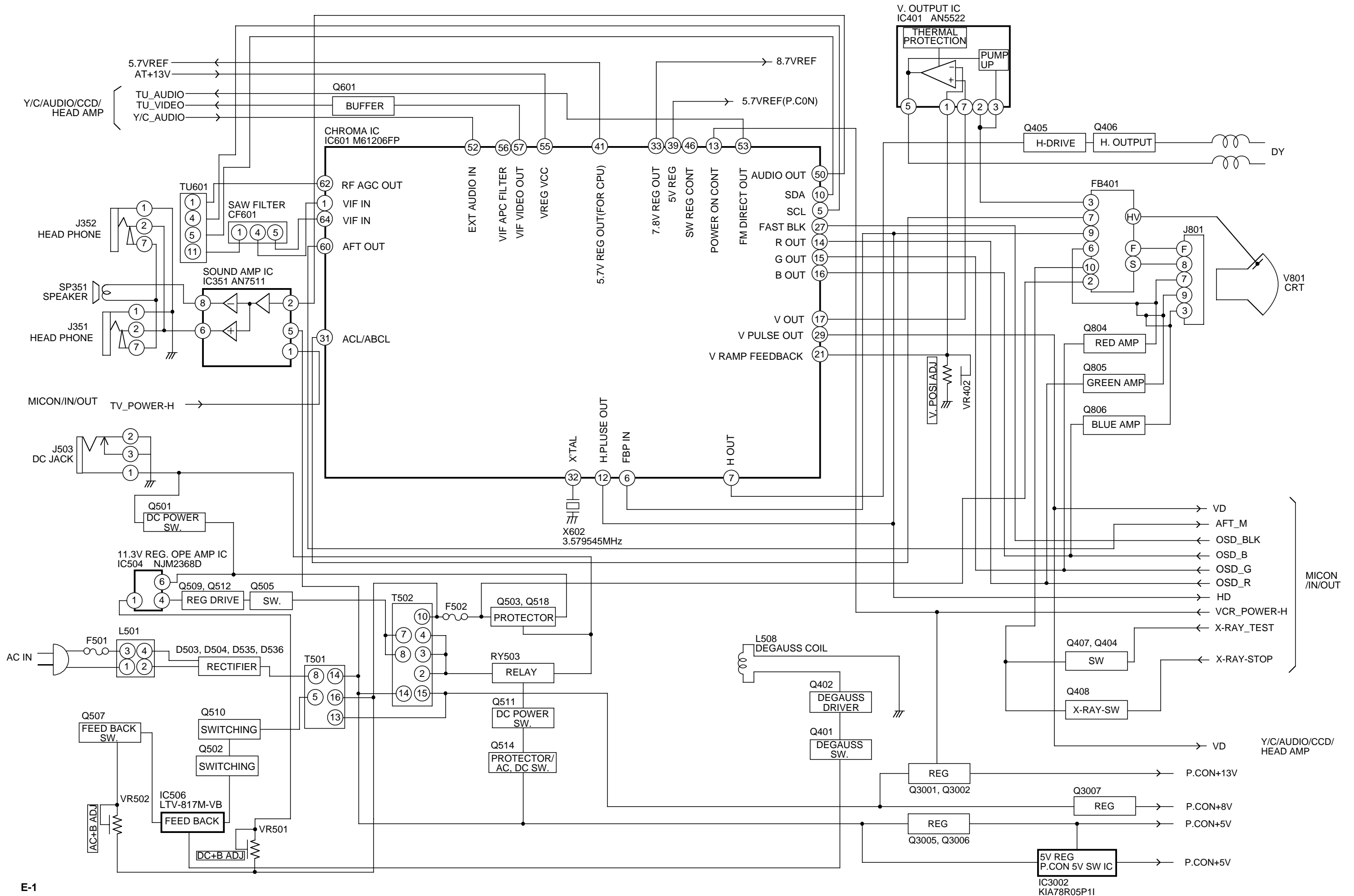
Fig. 4-2-a



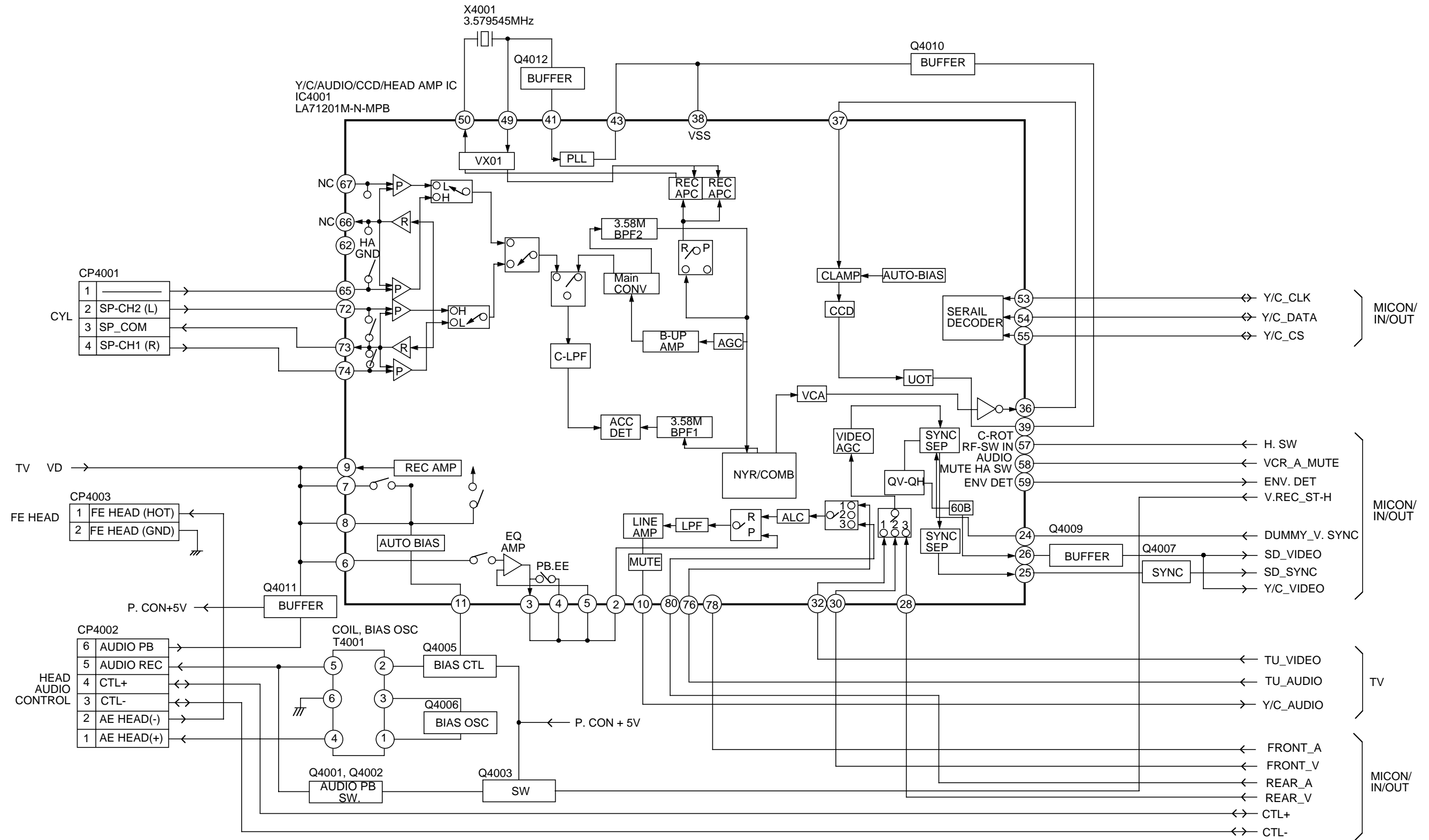
WEDGE POSITION

Fig. 4-2-b

TV BLOCK DIAGRAM

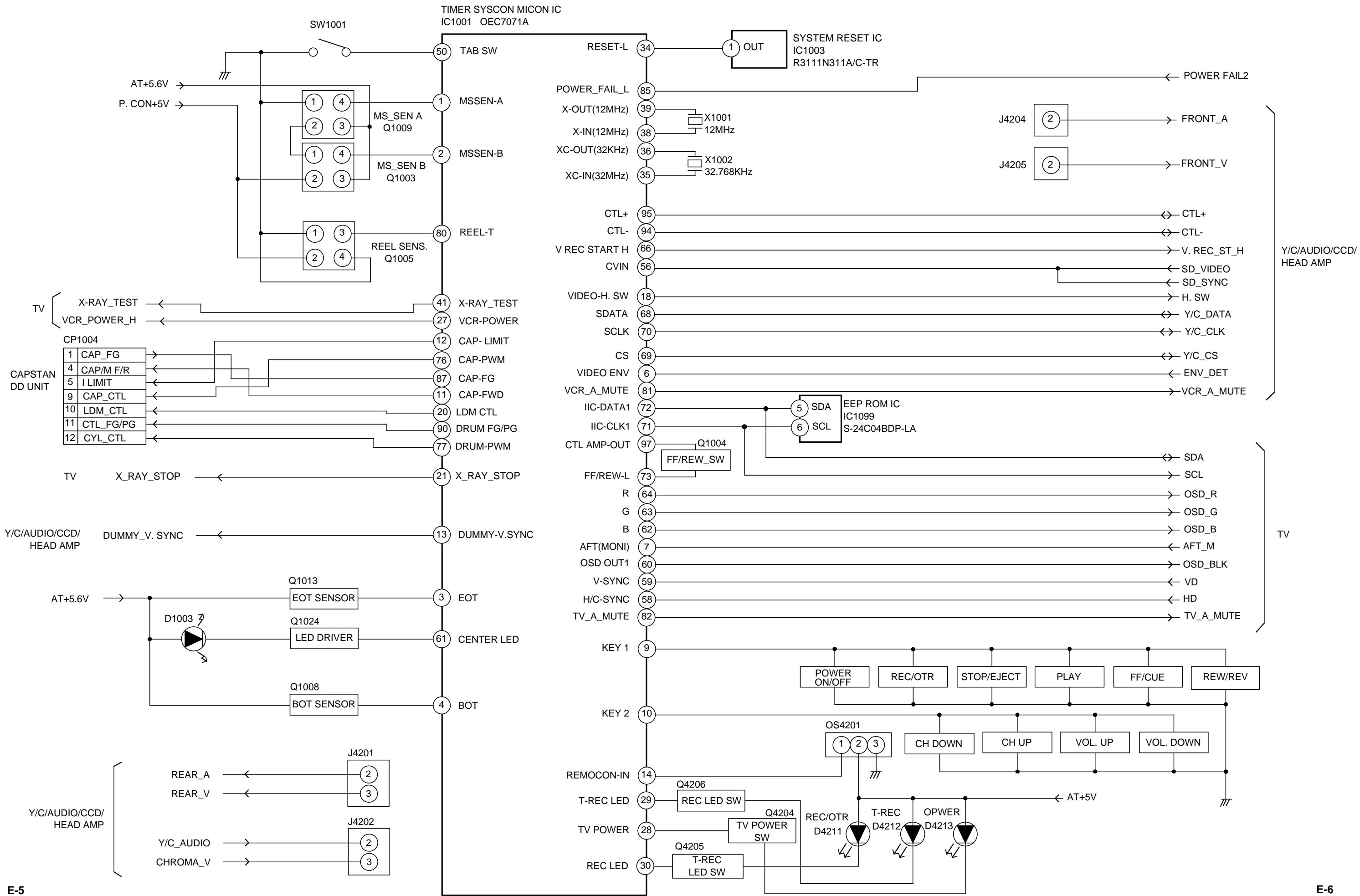


Y/C/AUDIO/CCD/HEAD AMP BLOCK DIAGRAM

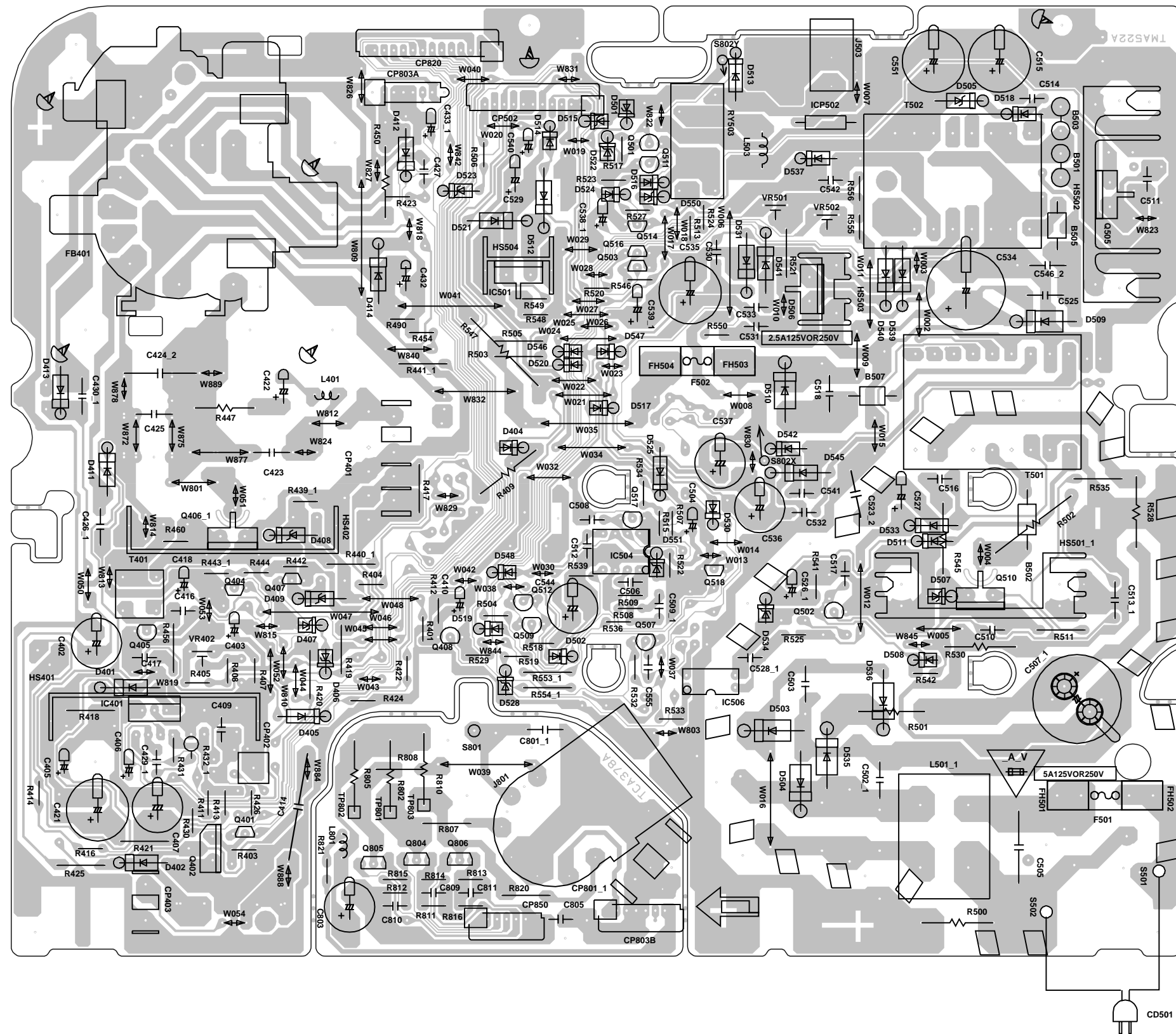


MICON/IN/OUT BLOCK DIAGRAM

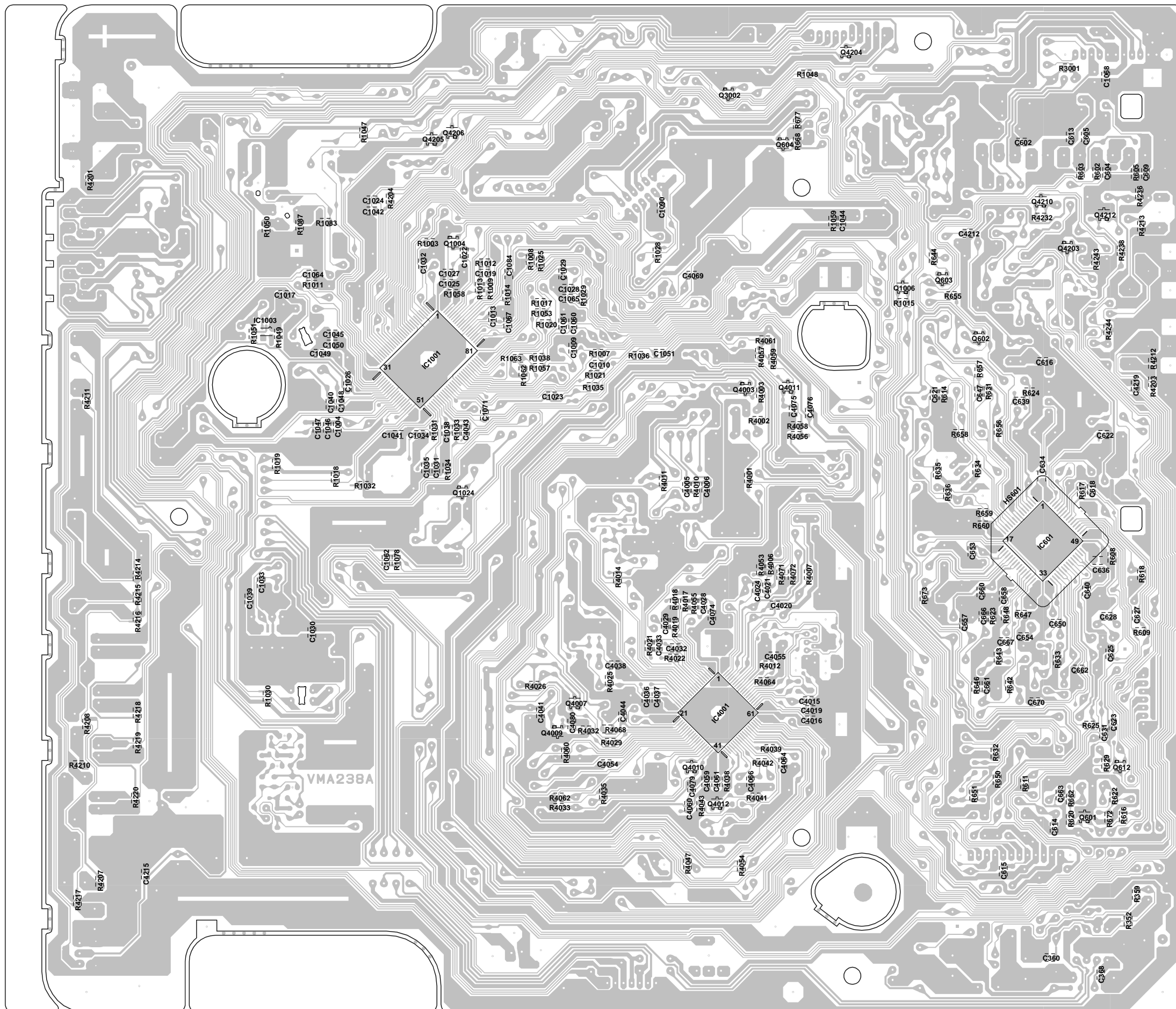
TIMER SYSCON MICON IC
IC1001 OEC7071A



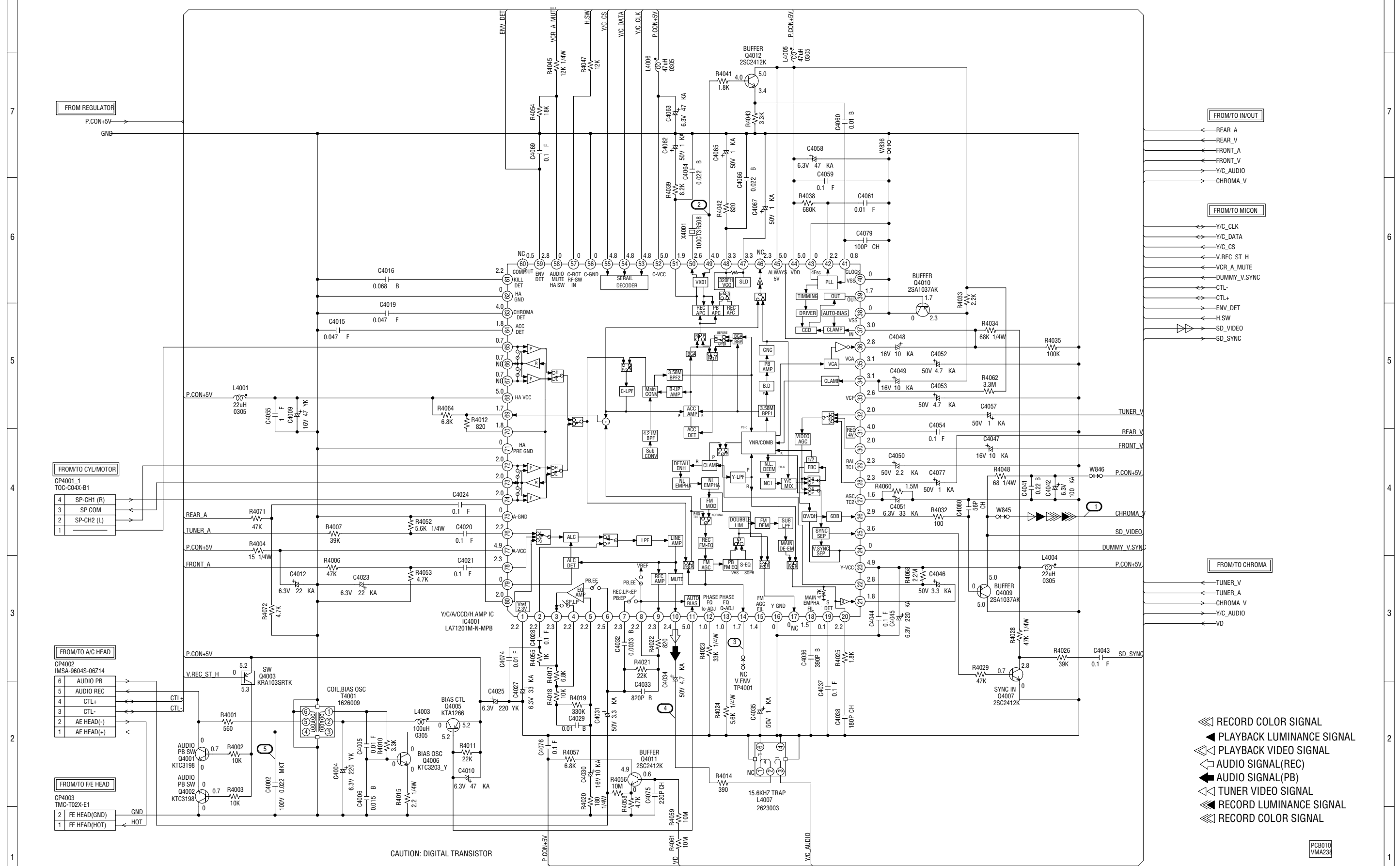
PRINTED CIRCUIT BOARDS
MAIN/CRT
SOLDER SIDE



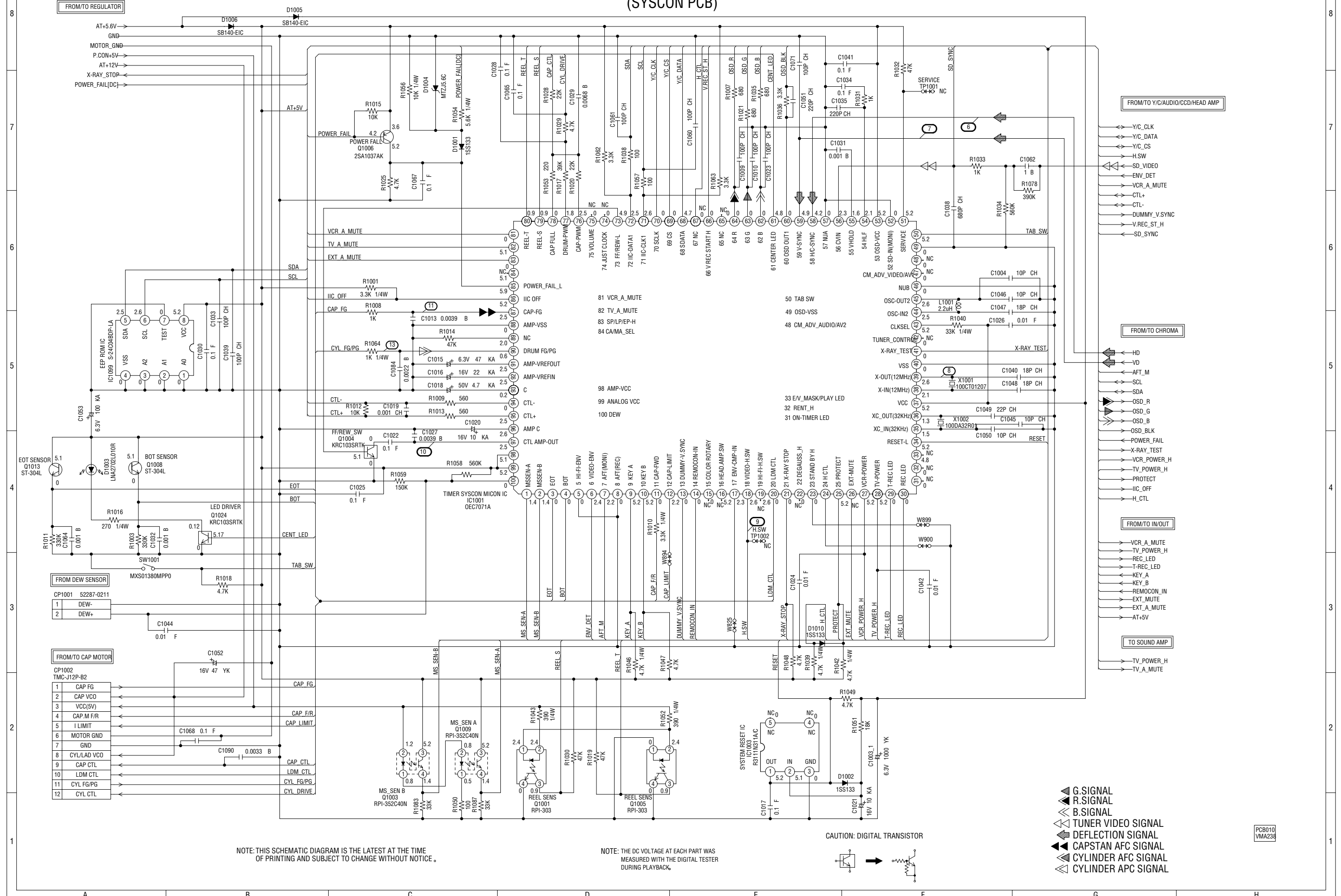
PRINTED CIRCUIT BOARDS
SYSCON (CHIP MOUNTED PARTS)
SOLDER SIDE



Y/C/AUDIO/CCD/HEAD AMP SCHEMATIC DIAGRAM (SYSCON PCB)



MICON SCHEMATIC DIAGRAM (SYSCON PCB)



FROM/TO REGULATOR

FROM/TO Y/C/AUDIO/CCD/HEAD AMP

FROM/TO CHROMA

FROM/TO IN/OUT

TO SOUND AMP

- ▲ G.SIGNAL
- ▲ R.SIGNAL
- ▲ B.SIGNAL
- ▲ TUNER VIDEO SIGNAL
- ▲ DEFLECTION SIGNAL
- ▲ CAPSTAN AFC SIGNAL
- ▲ CYLINDER AFC SIGNAL
- ▲ CYLINDER APC SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

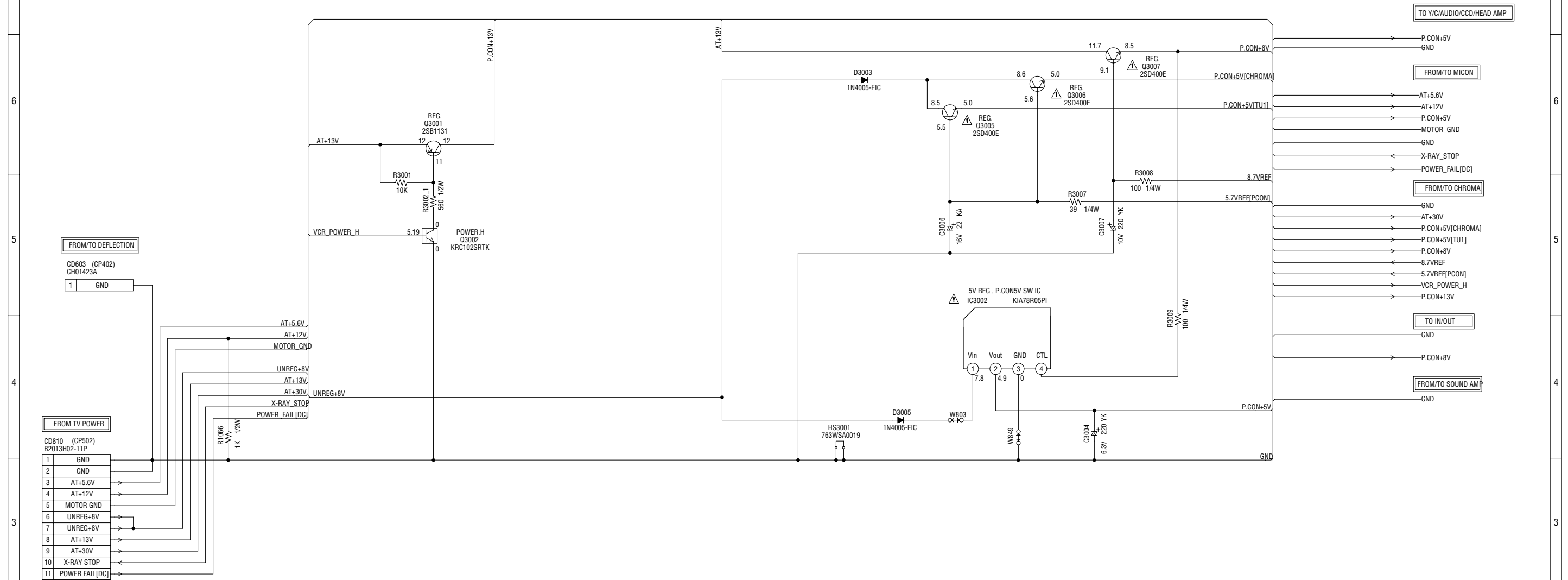
CAUTION: DIGITAL TRANSISTOR



PCB010
VMA238

REGULATOR SCHEMATIC DIAGRAM

(SYSCON PCB)



FROM/TO DEFLECTION

CD603 (CP402)
CH01423A

1 GND

FROM TV POWER

CD810 (CP502)
B2013H02-11P

1	GND
2	GND
3	AT+5.6V
4	AT+12V
5	MOTOR GND
6	UNREG+8V
7	UNREG+8V
8	AT+13V
9	AT+30V
10	X-RAY STOP
11	POWER FAIL[DC]

TO Y/C/AUDIO/CCD/HEAD AMP

FROM/TO MICON

FROM/TO CHROMA

TO IN/OUT

FROM/TO SOUND AMP

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

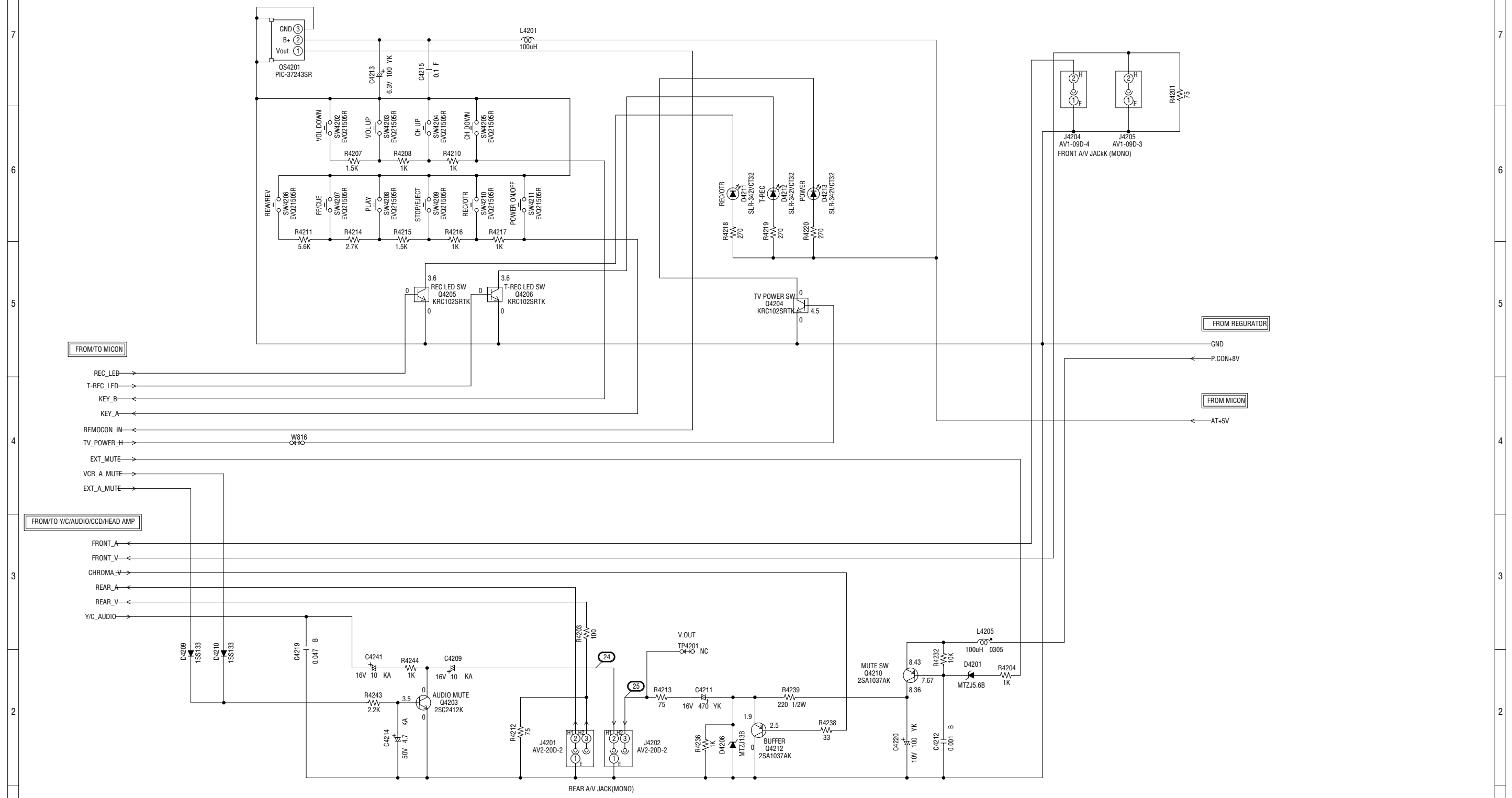
ATTENTION: LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: DIGITAL TRANSISTOR



PCB010
VMA238

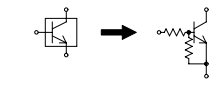
IN/OUT SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

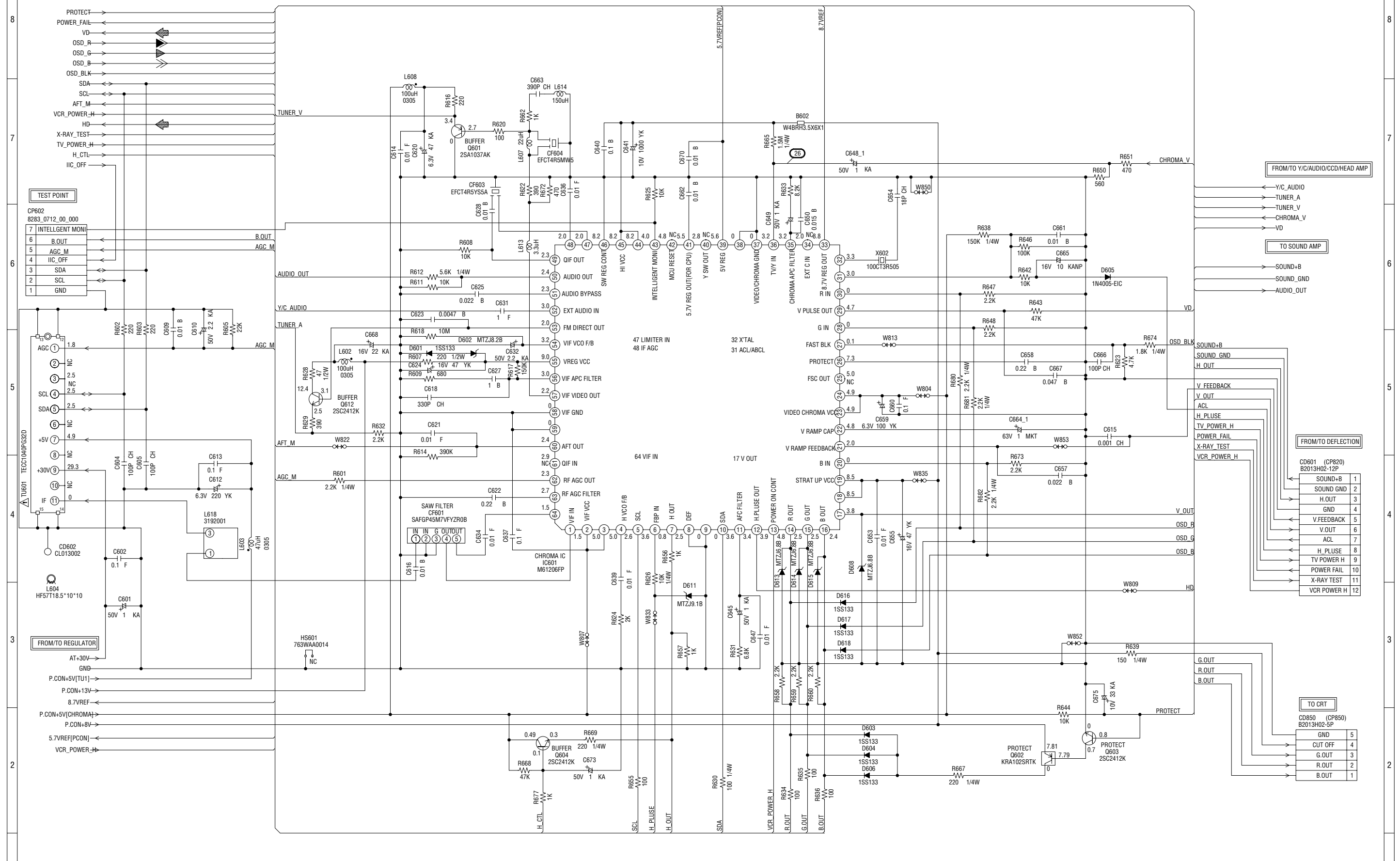
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: DIGITAL TRANSISTOR



PCB010
VMA238

CHROMA SCHEMATIC DIAGRAM (SYSCON PCB)



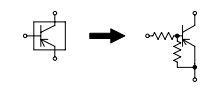
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED WITH A TRIANGLE ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN TRIANGLE ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: DIGITAL TRANSISTOR



- ▶ R.SIGNAL
- ◀ G.SIGNAL
- ◀ B.SIGNAL
- ▶ DEFLECTION SIGNAL

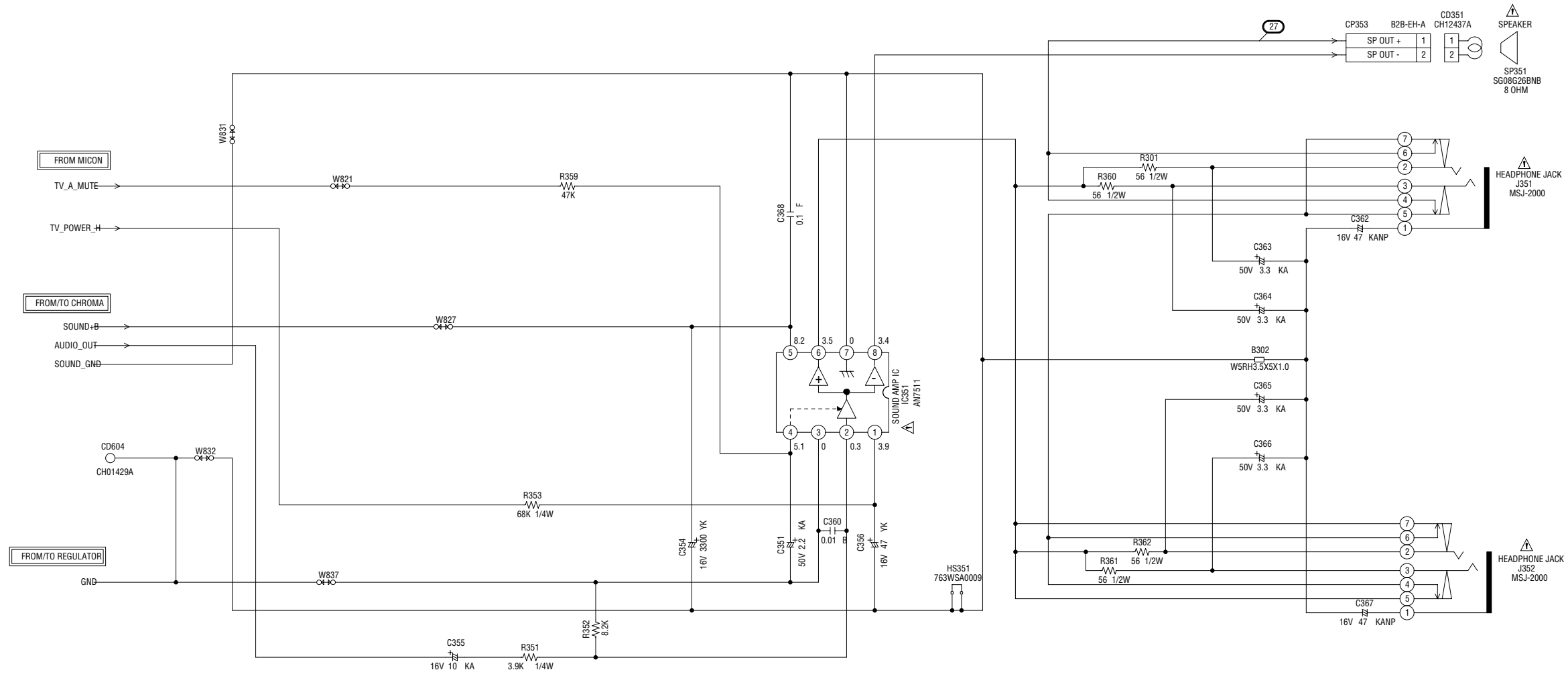
PCB010 VMA238

FROM/TO DEFLECTION	
SOUND+B	1
SOUND GND	2
H. OUT	3
GND	4
V. FEEDBACK	5
V. OUT	6
ACL	7
H. PLUSE	8
TV. POWER H	9
POWER FAIL	10
X-RAY TEST	11
VCR. POWER H	12

TO CRT	
GND	5
CUT OFF	4
G. OUT	3
R. OUT	2
B. OUT	1

SOUND AMP SCHEMATIC DIAGRAM

(SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

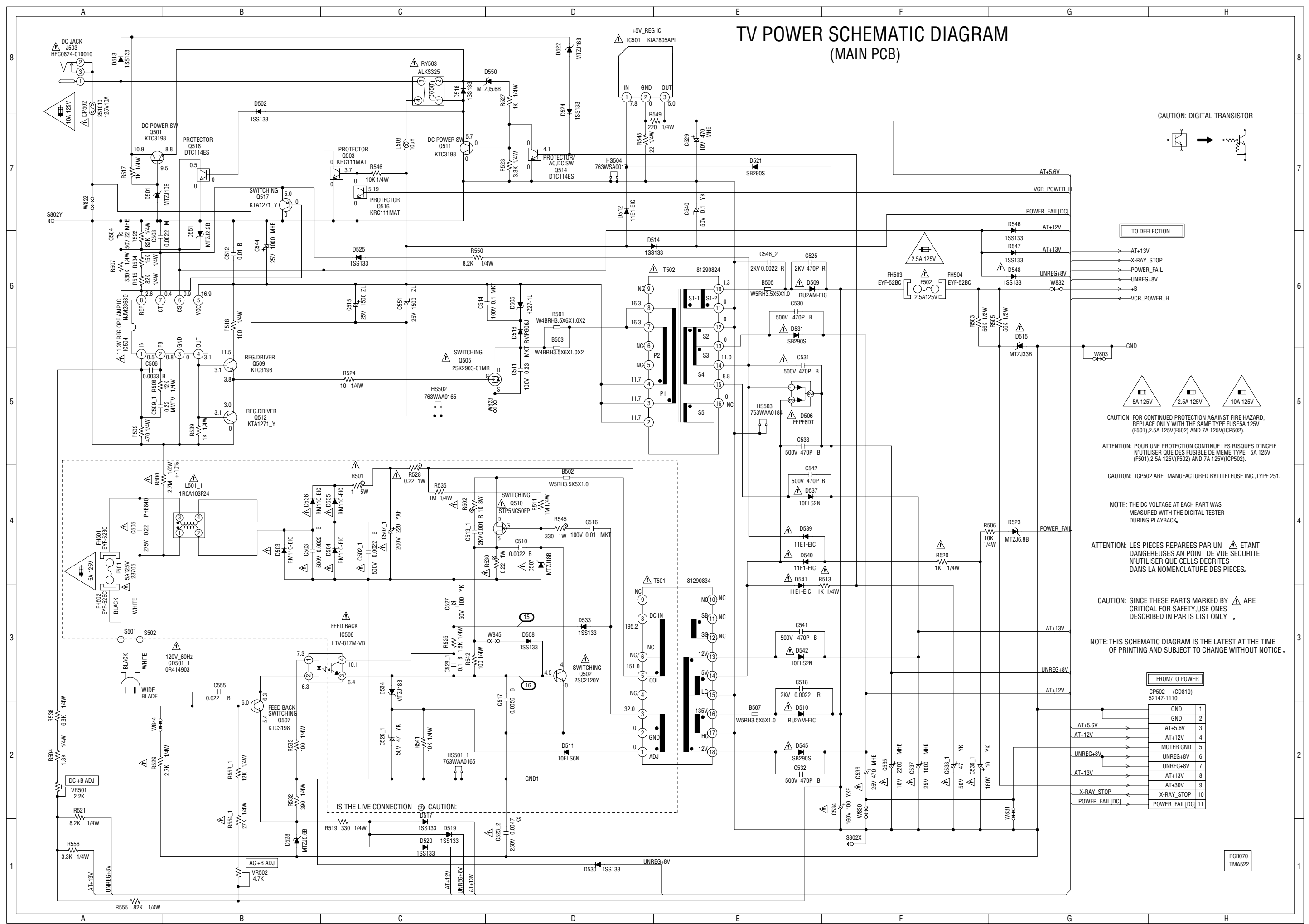
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

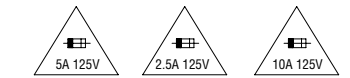
PCB010
VMA238

TV POWER SCHEMATIC DIAGRAM (MAIN PCB)



CAUTION: DIGITAL TRANSISTOR

TO DEFLECTION



CAUTION: FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSES (F501), 2.5A 125V (F502) AND 7A 125V (ICP502).

ATTENTION: POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLES DE MEME TYPE 5A 125V (F501), 2.5A 125V (F502) AND 7A 125V (ICP502).

CAUTION: ICP502 ARE MANUFACTURED BY ITTEL FUSE INC. TYPE 251.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

ATTENTION: LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AU POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRIRES DANS LA NOMENCLATURE DES PIECES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

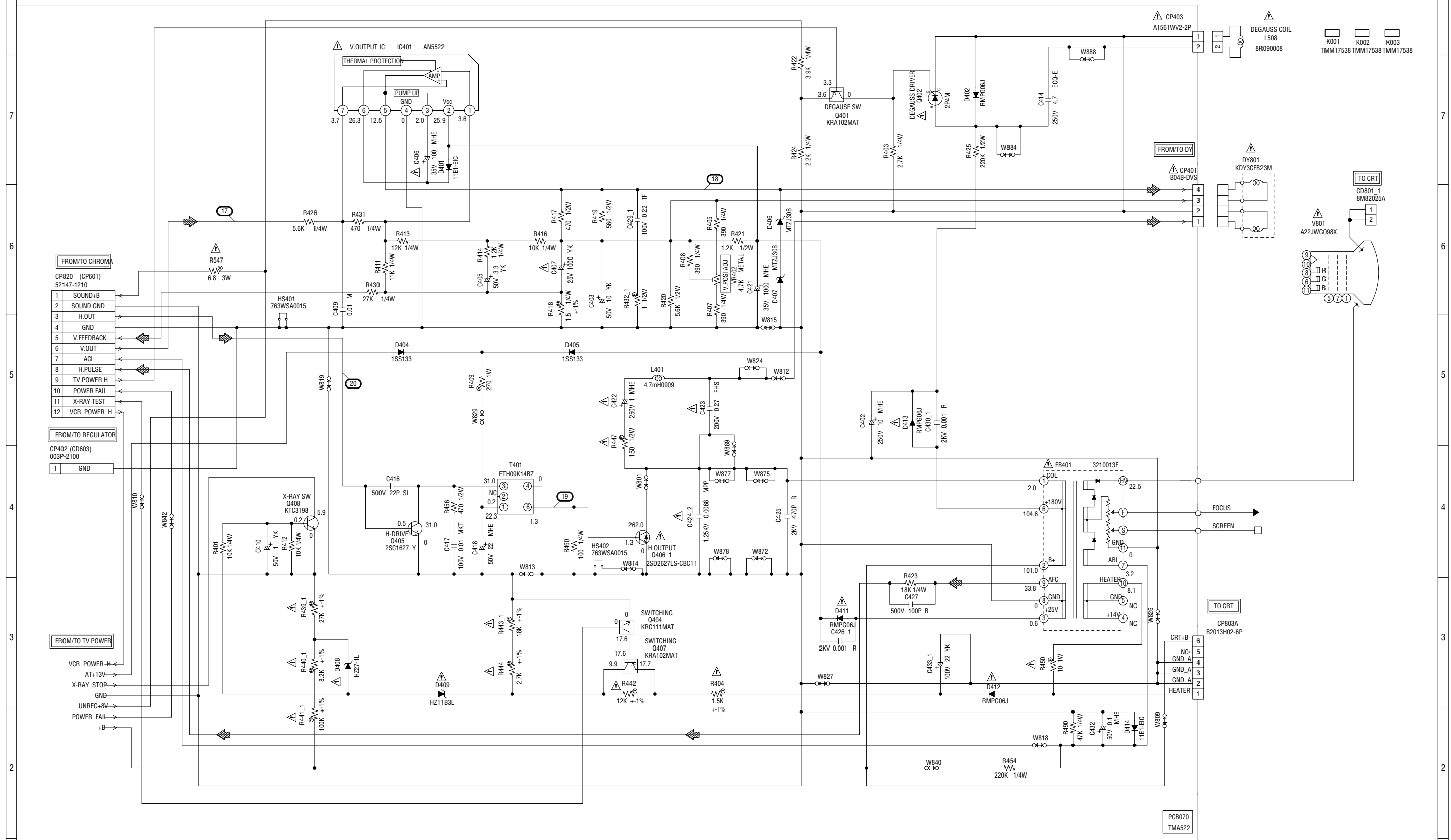
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

FROM/TO POWER

FROM/TO POWER	PCB070 TMA522
GND	1
GND	2
AT+5.6V	3
AT+12V	4
MOTER GND	5
UNREG+8V	6
UNREG+8V	7
AT+13V	8
X-RAY STOP	9
X-RAY_STOP	10
POWER_FAIL[DC]	11

PCB070
TMA522

DEFLECTION SCHEMATIC DIAGRAM (MAIN PCB)



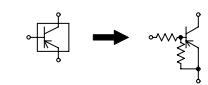
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

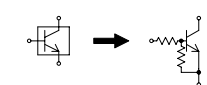
ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CAUTION: DIGITAL TRANSISTOR

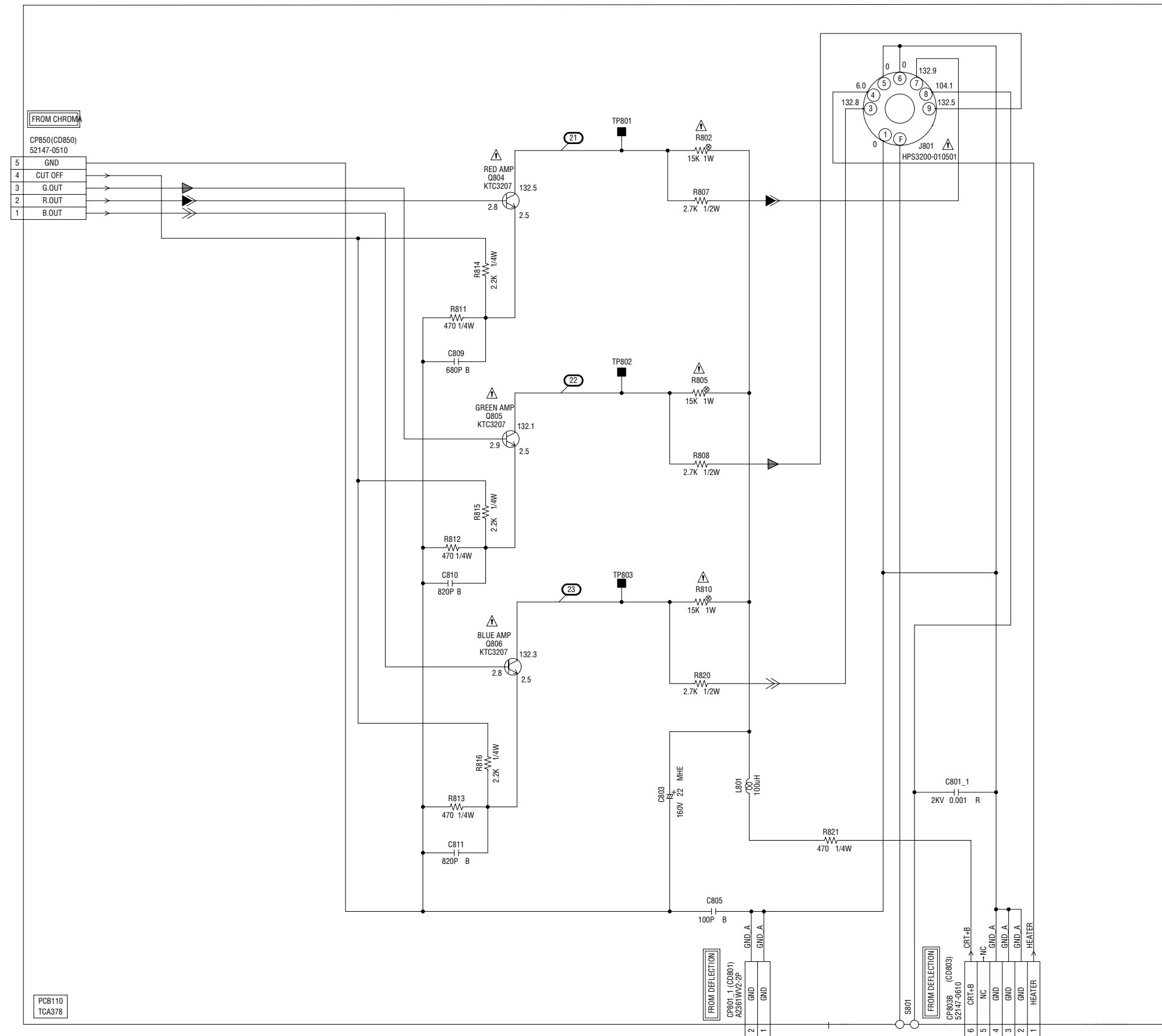


CAUTION: DIGITAL TRANSISTOR



DEFLECTION SIGNAL

CRT SCHEMATIC DIAGRAM (CRT PCB)



FROM CHROM

5	GND
4	CUT OFF
3	G.OUT
2	R.OUT
1	B.OUT

PCB110
TCA378

FROM DEFECTION
CP801_1 (CD801)
A2361WV2-2P

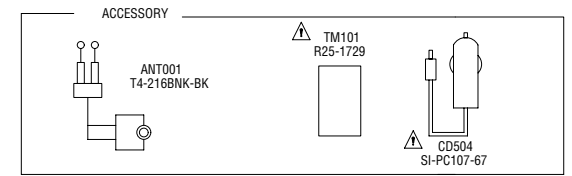
FROM DEFECTION
CP803B (CD803)
52147-0610

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

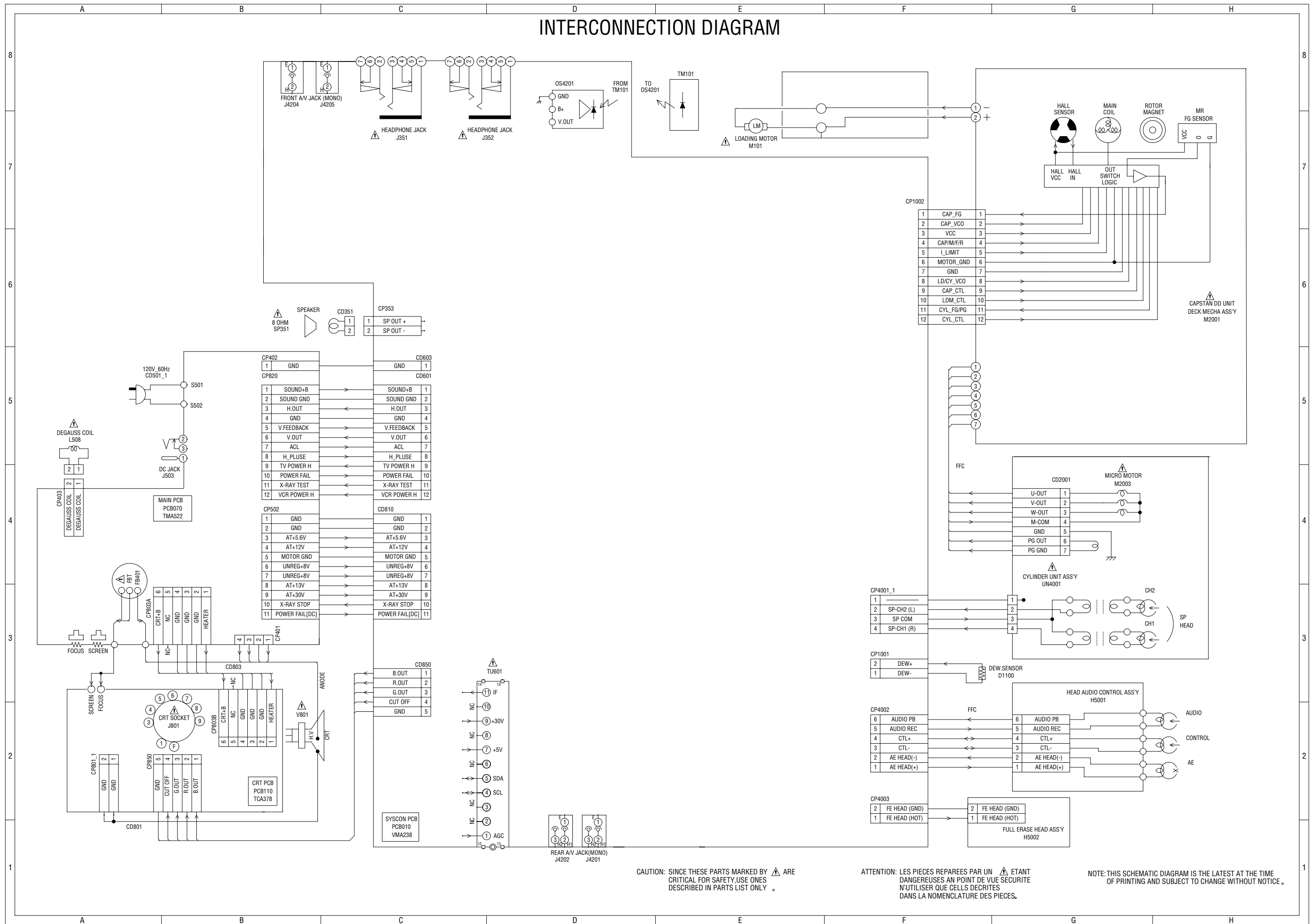
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.



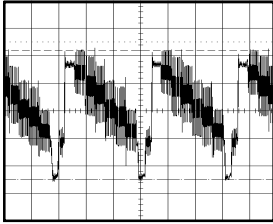
- R.SIGNAL
- G.SIGNAL
- B.SIGNAL

INTERCONNECTION DIAGRAM

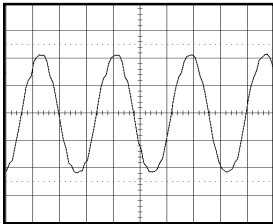


WAVEFORMS

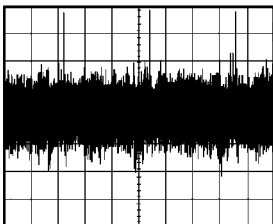
Y/C/AUDIO/CCD/HEAD AMP



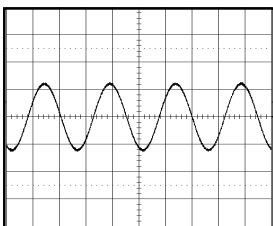
① PB
0.5V 20 μ s/div



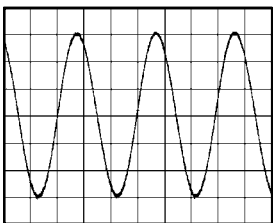
② POWER ON
100mV 0.1 μ s/div



③ PB
10mV 20 μ s/div

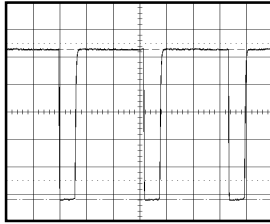


④ PB
0.5V 1ms/div

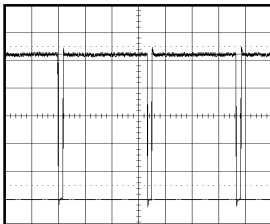


⑤ REC
10.0V 5 μ s/div

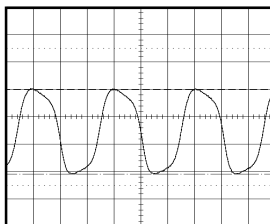
MICON



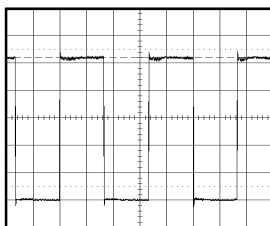
⑥ POWER ON
1.0V 20 μ s/div



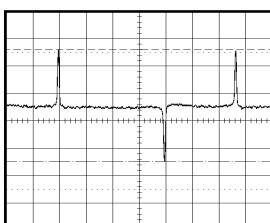
⑦ POWER ON
0.5V 10ms/div



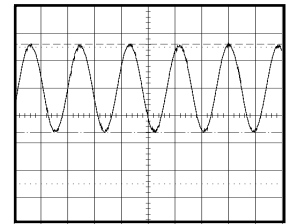
⑧ POWER ON
1.0V 10 μ s/div



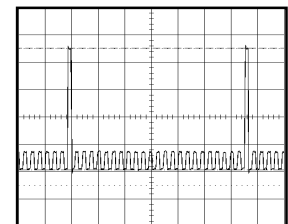
⑨ PB
1.0V 10ms/div



⑩ PB
1.0V 5ms/div

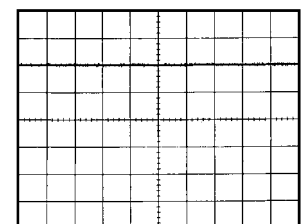


⑪ PB
0.5V 0.5ms/div



⑬ PB
1.0V 5ms/div

TV POWER

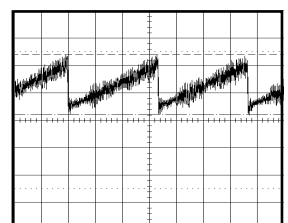


⑮ 5.0V 20ms/div



⑯ 500mV 5 μ s/div

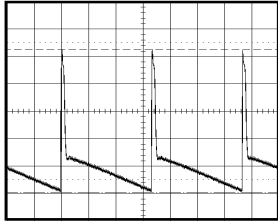
DEFLECTION



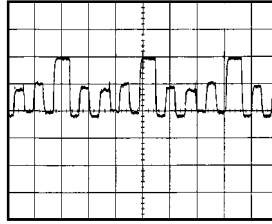
⑰ 0.5V 5ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

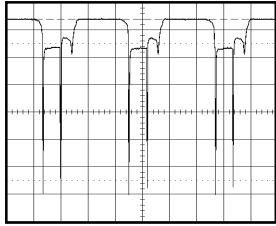
WAVEFORMS



⑱ 10.0V 5ms/div

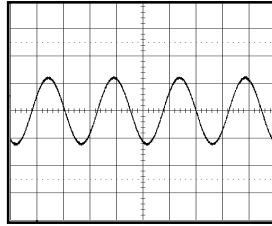


㉓ 50.0V 20μs/div

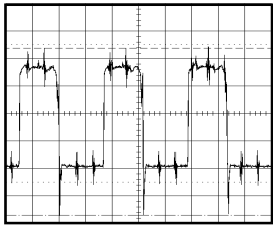


⑲ 2.0V 20μs/div

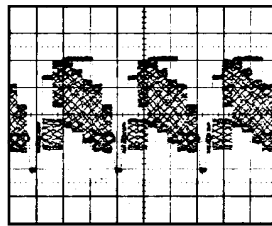
IN/OUT



㉔ PB
0.5V 1ms/div

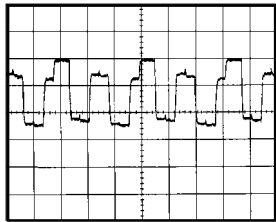


㉚ 200mV 20μs/div



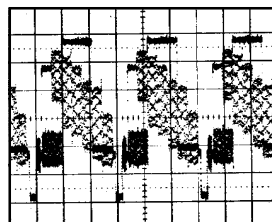
㉕ 0.5V 20μs/div

CRT

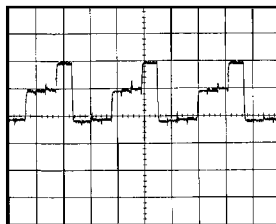


㉑ 50.0V 20μs/div

CHROMA/IF

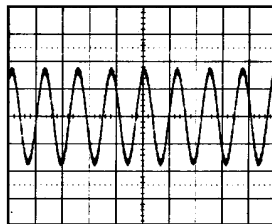


㉒ 200mV 20μs/div



㉒ 50.0V 20μs/div

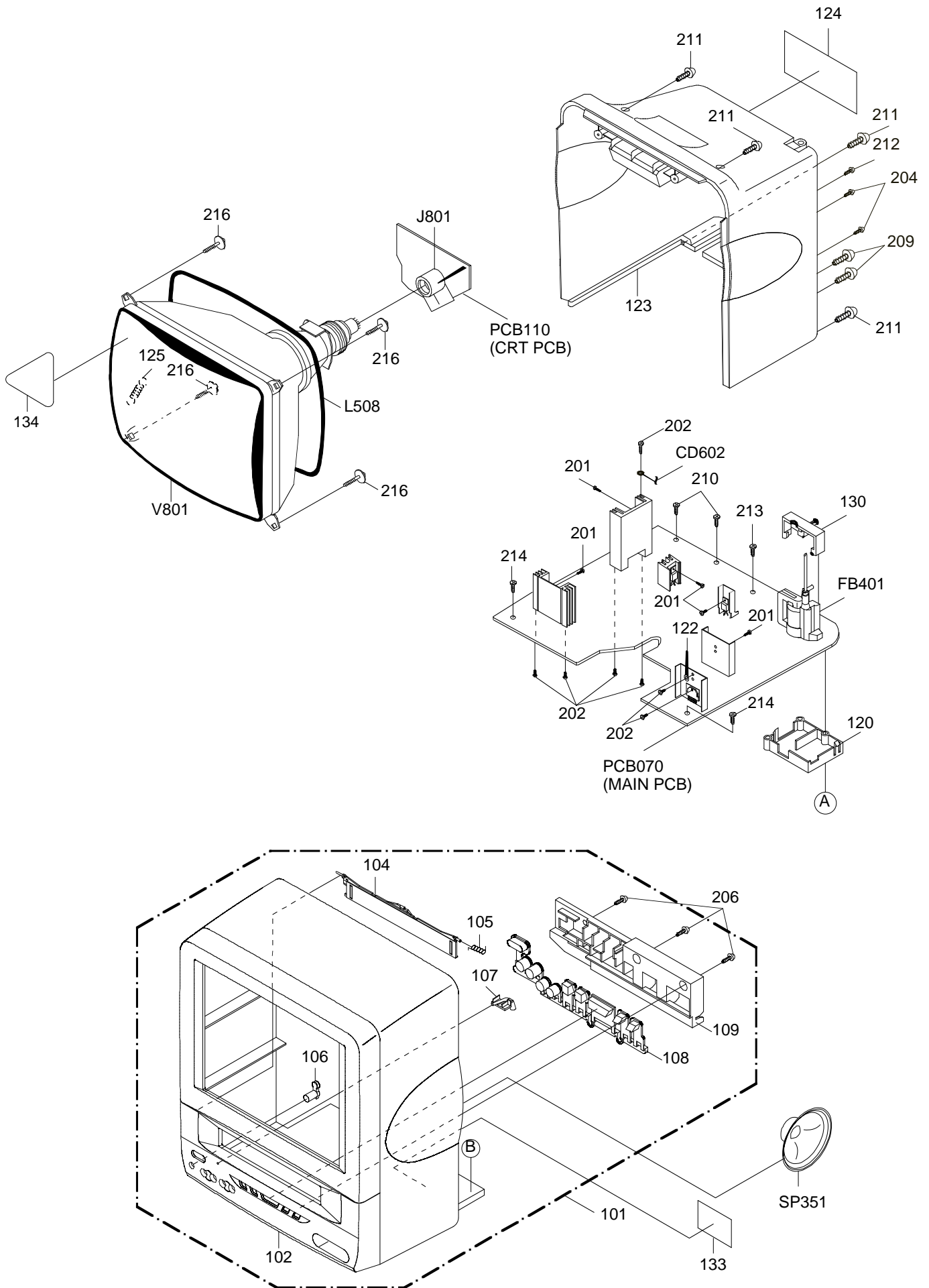
SOUND AMP



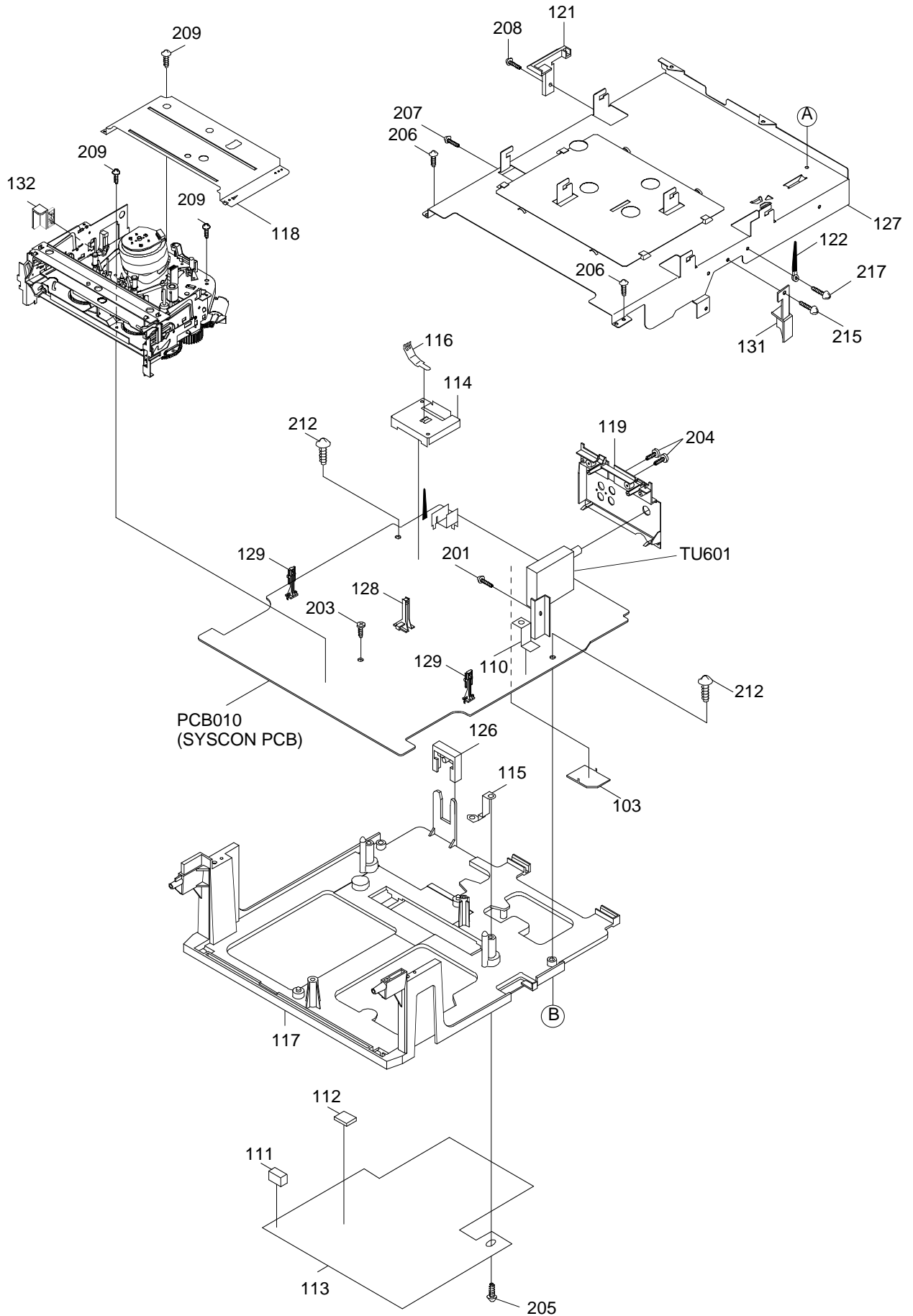
㉗ 200mV 2ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

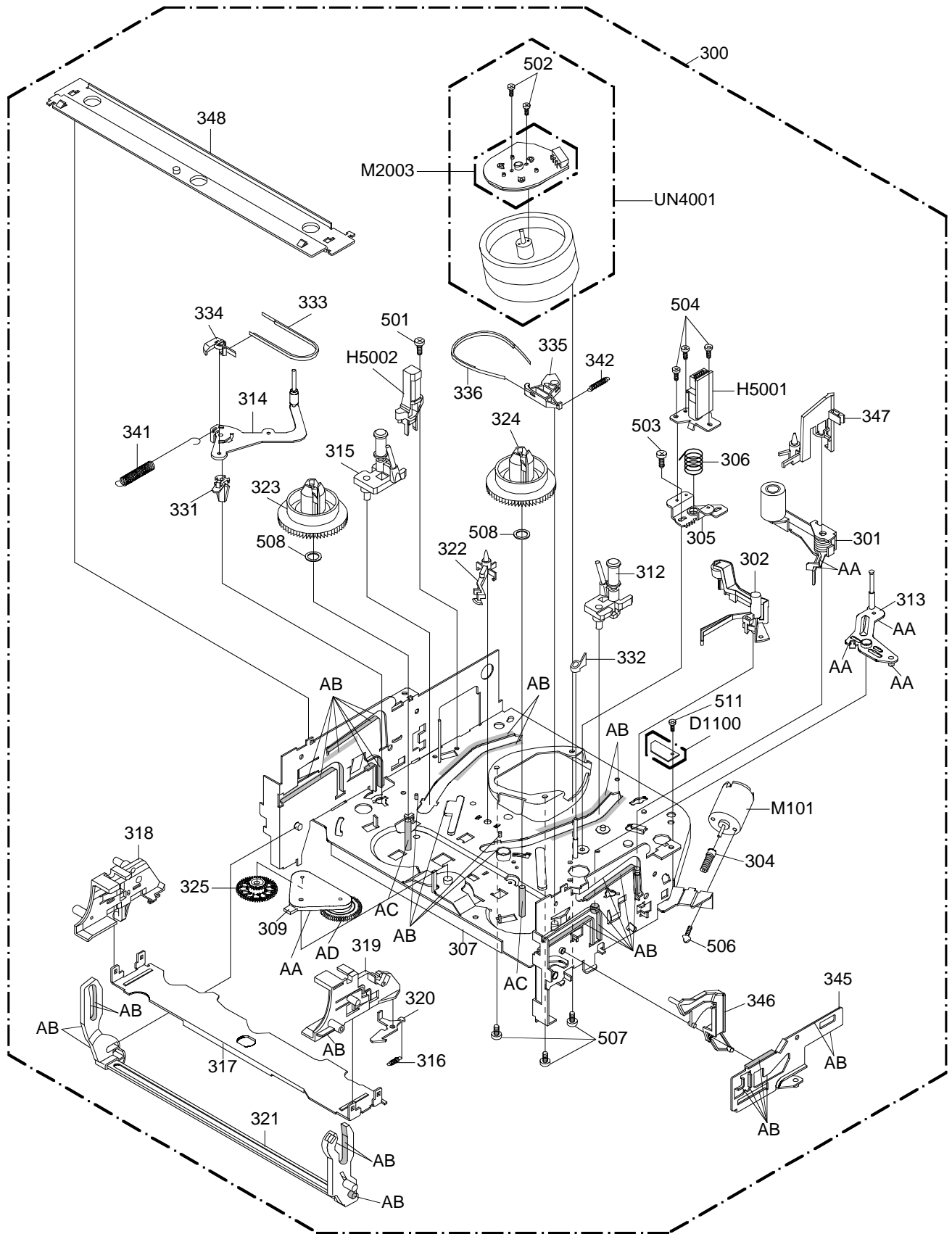
MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW



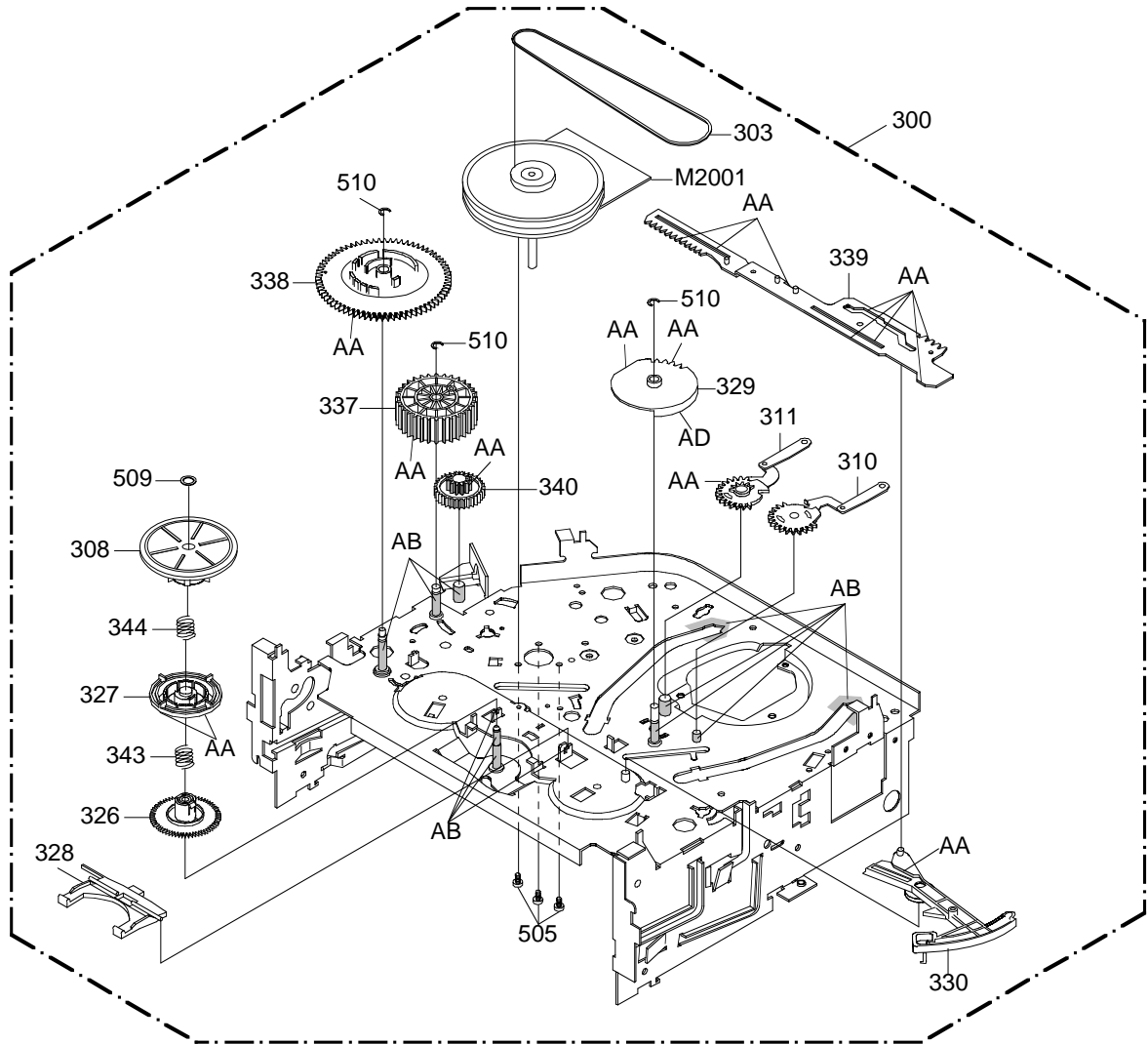
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FG-84M	AC
	FL-721	AD

NOTE: Applying positions AA, AB, AC and AD for the grease are displayed for this section. Check if the correct grease is applied for each position.

CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FG-84M	AC
	FL-721	AD

NOTE: Applying positions AA, AB, AC and AD for the grease are displayed for this section. Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
101	A5B004I720	CABINET,FRONT ASS'Y		
102	701WPJB521	CABINET,FRONT		
103	752WSAA033	SHIELD,IC		
104	712WPJB073	FLAT,FLAP		
105	743WKA0032	SPRING,FLAP(COMBO)		
106	713WPA0136	GUIDE,REMOCON		
107	713WPA0135	GLASS,LED		
108	735WPBA257	BUTTON,FRAME		
109	738WPAA009	BUTTON,BASE		
110	753WSA0118	PLATE,EARTH-SYSCON		
111	800WFA0037	CUSHION		15x5xT=6
112	800WFA0038	CUSHION		10x10xT=2
113	752WSAA028	SHIELD BOTTOM		
114	752WSA0230	SHIELD,CASE HEAD AMP		
115	753WSA0144	PLATE,BOTTOM-EARTH		
116	753WUAA006	SPRING,EARTH HEAD AMP		
117	761WPA0230	HOLDER,DECK		
118	752WSA0263	SHIELD,COVER DECK		
119	771WPA0255	PLATE,JACK		
120	761WPA0223	HOLDER,FBT		
121	761WPA0232	HOLDER,M/PCB		
122	8995034000	CORD CLIP UL CO.		
123	702WPAA199	CABINET,BACK		
124	722A08A099	SHEET,RATING		
125	741WUA0002	SPRING,EARTH		
126	761WPA0231	HOLDER,BUSH		
127	752WSA0251	PLATE,DECK SHIELD		
128	85OP700037	HOLDER,LED		
129	85OP700038	HOLDER,END SENSOR		
130	761WPAA052	COVER FBT		
131	755WPAA012	PLATE,COVER LIGHT (L)		
132	755WPAA013	PLATE,COVER LIGHT (R)		
133	7260000330	SHEET,CRT SERVICEMAN		
134	723000B559	FILM,DECORATION		
201	8109I30A04	SCREW,TAP TITE(B)	WH7	3x10
202	8109630802	SCREW,TAP TITE(B)	BRAZIER	3x8
203	8110330804	SCREW,TAP TITE(P)	FLAT	3x8
204	8110630A04	SCREW,TAP TITE(P)	BRAZIER	3x10
205	8110630604	SCREW,TAP TITE(P)	BRAZIER	3x6
206	8110630804	SCREW,TAP TITE(P)	BRAZIER	3x8
207	8107226604	SCREW,TAP TITE(S)	BIND	2.6x6
208	8107230804	SCREW,TAP TITE(S)	BIND	3x8
209	8110630A24	SCREW,TAP TITE(P)	BRAZIER	3x12
210	8107930604	SCREW,CUP(S)		3x6
211	8117540A64	SCREW,TAPPING(B0)	TRUSS	4x16
212	8117540B04	SCREW,TAPPING(B0)	TRUSS	4x20
213	8107630B04	SCREW,TAP TITE(S)	BRAZIER	3x20
214	8107630604	SCREW,TAP TITE(S)	BRAZIER	3x6
215	8107630804	SCREW,TAP TITE(S)	BRAZIER	3x8
216	8141J40B84	SCREW,TAP TITE(P)	GW15	4x28
217	8107230604	SCREW,TAP TITE(S)	BIND	3x6
---	JA5K0200	POLYBAG		
---	J5B00401	INSTRUCTION BOOK		
---	J5780102	WARRANTY SHEET		
---	A5B004I975	INSTRUCTION BOOK KIT		
---	791WHA0023	LAMIFILM BAG		
---	792WHA0299	PACKAGE, TOP		
---	792WHA0300	PACKAGE, BOTTOM		
---	793WCDB001	GIFT BOX		

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A5B005B420A	DECK ASSY A5B005B420A	501	8107226804	SCREW,TAP TITE(S) BIND 2.6x8
			502	810A123504	SEMS A M2.3x5.0
301	85OA400227	PINCH ROLLER BLOCK	503	8107226404	SCREW,TAP TITE(S) BIND 2.6x4
302	85OA500026	AHC ASS'Y	504	8102120604	SCREW,PAN M2x6
303	85OP200290	BELT,CAPSTAN (S)	505	8109126604	SCREW,TAP TITE(B) PAN 2.6x6
304	85OP600581	WORM	506	810A130404	SCREW/WASHER(A) M3x4
305	85OP500083	BASE,AC HEAD	507	810A126504	SCREW/WASHER(A) M2.6x5
306	85OP800324	SPRING,AC HEAD	508	82Q264713N	POLYSLIDER WASHER 2.6x4.7xT0.13
307	85OA000459	MAIN CHASSIS ASS'Y	509	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
308	85OA200089	CLUTCH ASS'Y			
309	85OA200090	ARM IDLER ASS'Y	510	83ETW30000	E-RING 3.0
			511	8107226604	SCREW,TAP TITE(S) BIND 2.6x6
310	85OA300065	LOADING ARM S UNIT			
311	85OA300066	LOADING ARM T UNIT	CD1501	122H071603	CORD JUMPER SMCD-7X151
312	85OA400223	INCLINED BASE T UNIT 3S	CD1502	122Y021902	CORD JUMPER 2Y021902
313	85OA400232	P5 ARM ASS'Y 2	D1100	DAK0000170	DEW SENSORCW/AL,PLATE HDP-05-26
314	85OA400233	TENSION ARM ASS'Y (WT)	H5001	1523D91034	HEAD (AUDIO CONTROL) HVMXA1072A
315	85OA400231	INCLINED BASE S UNIT	H5002	1543D02013	HEAD (FULL ERASE) HVFHP0032A
316	85OP800358	SPRING,LOCKER	△ M101	1596P98001	MOTOR (LOADING) MXN13FB12K3
317	85OP900736	CASS,HOLDER	△ M2001	1510S98036	CAPSTAN DD UNIT F2QVB08
318	85OP900748	CASS,SIDE L	△ M2003	1589S11014	MICRO MOTOR I2OAL03
319	85OP900749	CASS,SIDE R	△ UN4001	A4E104A500	CYLINDER UNIT ASS'Y A4E104A500
320	85OP900739	LOCKER,R			
321	85OA900228	LINK UNIT			
322	85OP000496	POST,CASS GUIDE			
323	85OP200291	REEL,S (S)			
324	85OP200292	REEL,T (S)			
325	85OP200308	GEAR,IDLER			
326	85OP200311	GEAR,CLUTCH			
327	85OP200312	GEAR,COUPLING			
328	85OP200313	LEVER,CLUTCH			
329	85OP300194	GEAR,MAIN LOADING			
330	85OP400490	LEVER,TENSION			
331	85OP400492	HOLDER,TENSION			
332	85OP400520	CAP.P4			
333	85OP400532	BAND,TENSION			
334	85OP400533	CONNECT,TENSION			
335	85OP600573	ARM,BRAKE T			
336	85OP600574	BAND,BRAKE T			
337	85OP600577	CAM,PINCH ROLLER			
338	85OP600578	CAM,MAIN			
339	85OP600579	ROD,MAIN			
340	85OP600582	GEAR,JOINT			
341	85OP800322	SPRING,TENSION			
342	85OP800350	SPRING,BRAKE T			
343	85OP800355	SPRING,COUPLING			
344	85OP800356	SPRING,RING			
345	85OP900750	LEVER,LINK 2			
346	85OP900744	LEVER,FLAP			
347	85OP900745	CASS,OPENER			
348	85OP900746	BRACKET,TOP 3V			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			DIODES		
△ R404	R4X5T6152F	R,METAL	△ D509	D2WXRU2AM0	DIODE SILICON
R409	R3X181271J	R,METAL OXIDE	△ D510	D2WXRU2AM0	DIODE SILICON
△ R439	R4X5T6273F	R,METAL	D511	D28TELS6N6	DIODE RECTIFIER
△ R440	R4X5T6822F	R,METAL	D512	D2WT011E10	DIODE SILICON
△ R441	R4X5T6104F	R,METAL	D513	D1VT001330	DIODE,SILICON
△ R442	R4X5T6123F	R,METAL	D514	D1VT001330	DIODE,SILICON
△ R443	R4X5T6183F	R,METAL	△ D515	D97U03301B	DIODE,ZENER
△ R447	R65582151J	R,FUSE	D516	D1VT001330	DIODE,SILICON
△ R450	R65581100J	R,FUSE	D517	D1VT001330	DIODE,SILICON
△ R500	R0G3K2275K	RC	D518	D2LTPG06J0	DIODE SILICON
△ R501	R5X2CD010J	R,CEMENT	D519	D1VT001330	DIODE,SILICON
△ R502	R3X28B100J	R,METAL OXIDE	D520	D1VT001330	DIODE,SILICON
△ R505	R002T2563J	RC	D521	D2WXB290S0	DIODE SILICON
△ R511	R002T4105J	RC	D522	D97U01601B	DIODE ZENER
△ R513	R002T4102J	RC	D523	D97U06R81B	DIODE,ZENER
△ R520	R002T4102J	RC	D524	D1VT001330	DIODE,SILICON
△ R528	R63581R22J	R,FUSE	D525	D1VT001330	DIODE,SILICON
△ R529	R002T4272J	RC	D528	D97U05R61B	DIODE,ZENER
△ R530	R3X181R22J	R,METAL OXIDE	D530	D1VT001330	DIODE,SILICON
△ R545	R3X181331J	R,METAL OXIDE	△ D531	D2WXB290S0	DIODE SILICON
△ R547	R3X28B6R8J	R,METAL OXIDE	D533	D1VT001330	DIODE,SILICON
△ R802	R3X181153J	R,METAL OXIDE	D534	D97U01801B	DIODE,ZENER
△ R805	R3X181153J	R,METAL OXIDE	△ D535	D2WTRM11C0	DIODE SILICON
△ R810	R3X181153J	R,METAL OXIDE	△ D536	D2WTRM11C0	DIODE SILICON
CAPACITORS			△ D537	D28TELS2N2	DIODE RECTIFIER
C354	E0EL02332M	CE	△ D539	D2WT011E10	DIODE SILICON
△ C406	E5EZU4101M	CE	△ D540	D2WT011E10	DIODE SILICON
△ C407	E02LF3102M	CE	△ D541	D2WT011E10	DIODE SILICON
C414	P21503475K	CMP	△ D542	D28TELS2N2	DIODE RECTIFIER
C421	E5EZ04102M	CE	△ D545	D2WXB290S0	DIODE SILICON
△ C422	E5EZTD010M	CE	D546	D1VT001330	DIODE,SILICON
△ C423	P447F2274J	CMPP	D547	D1VT001330	DIODE,SILICON
△ C424	P4N8FJ682H	CMPP	△ D548	D1VT001330	DIODE,SILICON
C425	C03L0R7Q2K	CC	D550	D97U05R61B	DIODE,ZENER
C426	C03L0R713K	CC	D551	D97U02R21B	DIODE,ZENER
C430	C03L0R713K	CC	D601	D1VT001330	DIODE,SILICON
△ C433	E02LU8220M	CE	D602	D97U08R21B	DIODE,ZENER
△ C502	C0JBB05H3K	CC	D603	D1VT001330	DIODE,SILICON
△ C503	C0JBB05H3K	CC	D604	D1VT001330	DIODE,SILICON
△ C505	P2472B224M	CMP	D605	D2WXN40050	DIODE SILICON
△ C507	E62NFC221M	CE	D606	D1VT001330	DIODE,SILICON
C513	C03L0R713K	CC	D608	D97U06R81B	DIODE,ZENER
C515	E62FF3152M	CE	D611	D97U09R11B	DIODE,ZENER
C518	C03L0R7H3K	CC	D613	D97U06R81B	DIODE,ZENER
C523	CB3930MQ3M	CC	D614	D97U06R81B	DIODE,ZENER
C525	C03L0R7Q2K	CC	D615	D97U06R81B	DIODE,ZENER
△ C534	E62NFB101M	CE	D616	D1VT001330	DIODE,SILICON
C535	E5EZF2222M	CE	D617	D1VT001330	DIODE,SILICON
△ C536	E5EZF3471M	CE	D618	D1VT001330	DIODE,SILICON
△ C537	E5EZF3102M	CE	D1001	D1VT001330	DIODE,SILICON
△ C538	E02LU5470M	CE	D1002	D1VT001330	DIODE,SILICON
△ C540	E02LU50R1M	CE	D1003	0010100320	INFRARED LED
C544	E5EZF3102M	CE	D1004	D97U05R61C	DIODE,ZENER
C546	C03L0R7H3K	CC	D1005	D2WXS1400	DIODE SCHOTTKY
C551	E62FF3152M	CE	D1006	D2WXS1400	DIODE SCHOTTKY
C801	C03L0R713K	CC	D1010	D1VT001330	DIODE,SILICON
DIODES			D3003	D2WXN40050	DIODE SILICON
D401	D2WT011E10	DIODE SILICON	D3005	D2WXN40050	DIODE SILICON
D402	D2LTPG06J0	DIODE SILICON	D4201	D97U05R61B	DIODE,ZENER
D404	D1VT001330	DIODE,SILICON	D4206	D97U01301B	DIODE,ZENER
D405	D1VT001330	DIODE,SILICON	D4209	D1VT001330	DIODE,SILICON
D406	D97U03001B	DIODE,ZENER	D4210	D1VT001330	DIODE,SILICON
D407	D97U03001B	DIODE,ZENER	D4211	0021721150	LED
△ D408	D94TA27011	DIODE ZENER	D4212	0021721150	LED
△ D409	D94TA11B13	DIODE ZENER	D4213	0021721150	LED
△ D411	D2LTPG06J0	DIODE SILICON	ICS		
△ D412	D2LTPG06J0	DIODE SILICON	IC351	I01DP75110	IC
△ D413	D2LTPG06J0	DIODE SILICON	△ IC401	I01TD55220	IC
D414	D2WT011E10	DIODE SILICON	△ IC501	I1KA97805A	IC
D501	D97U01001B	DIODE,ZENER	△ IC504	I0QD023680	IC
D502	D1VT001330	DIODE,SILICON	△ IC506	0002E00610	PHOTO COUPLER
△ D503	D2WTRM11C0	DIODE SILICON	IC601	I06FC61206	IC
△ D504	D2WTRM11C0	DIODE SILICON	IC1001	I56F57071A	IC
D505	D94TA27011	DIODE ZENER	IC1003	IC7J0311A0	IC
D506	D230PF6DT0	DIODE SILICON	IC1099	A5B004B015	IC
△ D507	D97U01801B	DIODE,ZENER	IC3002	I1KA98R050	IC
D508	D1VT001330	DIODE,SILICON	IC4001	I03F301MN0	IC
					AN7511
					AN5522
					KIA7805API
					NJM2368D
					LTV-817M-VB
					M61206FP
					OEC7071A
					R3111N311A/C-TR
					S-24C04BDP-LA
					KIA78R05PI
					LA71201M-N-MPB

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
TRANSISTORS			COILS & TRANSFORMERS		
Q401	TPATB03003	COMPOUND TRANSISTOR	L4001	02167F220J	COIL 22 UH
Q402	TF2002P4M0	THYRISTOR	L4003	02167F101J	COIL 100 UH
Q404	TNATJ03003	COMPOUND TRANSISTOR	L4004	02167F220J	COIL 22 UH
△ Q405	TC5T01627Y	TRANSISTOR SILICON	L4005	02167F470J	COIL 47 UH
△ Q406	TD30026270	TRANSISTOR SILICON	L4006	02167F470J	COIL 47 UH
Q407	TPATB03003	COMPOUND TRANSISTOR	L4007	0326230038	COIL,TRAP 2623003
Q408	TCATC31980	TRANSISTOR,SILICON	L4201	021LA6101K	COIL 100 UH
Q501	TCATC31980	TRANSISTOR,SILICON	L4205	02167F101J	COIL 100 UH
△ Q502	TC5T021204	TRANSISTOR,SILICON	T401	045009003J	TRANS,HORIZONTAL DRIVE ETH09K14BZ
Q503	TNATJ03003	COMPOUND TRANSISTOR	△ T501	0481290834	TRANSFORMER,SWITCHING 81290834
△ Q505	T410029030	FET	△ T502	0481290824	TRANSFORMER,SWITCHING 81290824
Q507	TCATC31980	TRANSISTOR,SILICON	T4001	031626009R	COIL,BIAS OSC 1626009
Q509	TCATC31980	TRANSISTOR,SILICON	JACKS		
Q510	TJXG5NC500	FET	J351	060J131015	HEADPHONE JACK MSJ-2000
Q511	TCATC31980	TRANSISTOR,SILICON	△ J352	060J131015	HEADPHONE JACK MSJ-2000
Q512	TAAT012714	TRANSISTOR, SILICON	△ J503	0602602006	JACK DC HEC0824-010010
Q514	TNYTB03001	COMPOUND TRANSISTOR	△ J801	066X120014	SOCKET,CRT HPS3200-010501
Q516	TNATJ03003	COMPOUND TRANSISTOR	J4201	060Q401050	RCA JACK AV2-20D-2
Q517	TAAT012714	TRANSISTOR, SILICON	J4202	060Q401050	RCA JACK AV2-20D-2
Q518	TNYTB03001	COMPOUND TRANSISTOR	J4204	060Q401076	RCA JACK AV1-09D-4
Q601	T6YJ1037K0	TRANSISTOR,SILICON	J4205	060Q401077	RCA JACK AV1-09D-3
Q602	TPAAB05001	COMPOUND TRANSISTOR	SWITCHES		
Q603	T8YJ2412K0	TRANSISTOR SILICON	SW1001	0508A11002	SWITCH(LEAF) MXS01380MPP0
Q604	T8YJ2412K0	TRANSISTOR SILICON	SW4202	0504101T34	SWITCH,TACT EVQ21505R
Q612	T8YJ2412K0	TRANSISTOR SILICON	SW4203	0504101T34	SWITCH,TACT EVQ21505R
△ Q804	TCAT032070	TRANSISTOR SILICON	SW4204	0504101T34	SWITCH,TACT EVQ21505R
△ Q805	TCAT032070	TRANSISTOR SILICON	SW4205	0504101T34	SWITCH,TACT EVQ21505R
△ Q806	TCAT032070	TRANSISTOR SILICON	SW4206	0504101T34	SWITCH,TACT EVQ21505R
Q1001	0002700690	PHOTO COUPLER	SW4207	0504101T34	SWITCH,TACT EVQ21505R
	0002700590	PHOTO COUPLER	SW4208	0504101T34	SWITCH,TACT EVQ21505R
Q1003	0002700680	PHOTO COUPLER	SW4209	0504101T34	SWITCH,TACT EVQ21505R
	0002700670	PHOTO COUPLER	SW4210	0504101T34	SWITCH,TACT EVQ21505R
Q1004	TNAAC05002	COMPOUND TRANSISTOR	SW4211	0504101T34	SWITCH,TACT EVQ21505R
Q1005	0002700690	PHOTO COUPLER	VARIABLE RESISTORS		
	0002700590	PHOTO COUPLER	VR402	V1263Q3BT7	VOLUME,SEMI FIXED RH0683CS3R
Q1006	T6YJ1037K0	TRANSISTOR,SILICON	VR501	V1163H3BTC	VOLUME,SEMI FIXED EVNCYAA03BE3
Q1008	0000M00390	PHOTO TRANSISTOR	VR502	V1163Q3BTC	VOLUME,SEMI FIXED EVNCYAA03BQ3
Q1009	0002700680	PHOTO COUPLER	P.C.BOARD ASSEMBLIES		
	0002700670	PHOTO COUPLER	△ PCB010	A5B004010	PCB ASS'Y VMA238A
Q1013	0000M00390	PHOTO TRANSISTOR	△ PCB070	A5B00301070	PCB ASS'Y TMA522A
Q1024	TNAAC05002	COMPOUND TRANSISTOR	△ PCB110	A5B0031110	PCB ASS'Y TCA378A
Q3001	TB3T011310	TRANSISTOR SILICON	MISCELLANEOUS		
Q3002	TNAAB05003	COMPOUND TRANSISTOR	ANT001	125C108027	ANTENNA ROD T4-216BNK-BK
Q3005	TDWT00400E	TRANSISTOR SILICON	B302	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q3006	TDWT00400E	TRANSISTOR SILICON	B501	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
Q3007	TDWT00400E	TRANSISTOR SILICON	B502	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q4001	TCATC31980	TRANSISTOR,SILICON	B503	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
Q4002	TCATC31980	TRANSISTOR,SILICON	B505	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q4003	TPAAC05002	COMPOUND TRANSISTOR	B507	024HT03553	CORE,BEADS W5RH3.5X5X1.0
Q4005	TAATA12660	TRANSISTOR,SILICON	B602	024HT03564	CORE,BEADS W4BRH3.5X6X1
Q4006	TCAT032034	TRANSISTOR, SILICON	CD351	06CH12437A	CORD CONNECTOR CH12437A
Q4007	T8YJ2412K0	TRANSISTOR SILICON	△ CD501	120R414903	CORD AC BUSH 0R414903
Q4009	T6YJ1037K0	TRANSISTOR,SILICON	△ CD504	121B164101	CORD,CAR BATTERY SI-PC107-67
Q4010	T6YJ1037K0	TRANSISTOR,SILICON	CD601	067U012039	WIRE HOLDER B2013H02-12P
Q4011	T8YJ2412K0	TRANSISTOR SILICON	CD601	WKL6028038	FLAT CABLE AWG26 12C BLACK 280MM
Q4012	T8YJ2412K0	TRANSISTOR SILICON	CD602	06CL013002	CORD CONNECTOR CL013002
Q4203	T8YJ2412K0	TRANSISTOR SILICON	CD603	06CH01423A	CORD CONNECTOR CH01423A
Q4204	TNAAB05003	COMPOUND TRANSISTOR	CD604	06CH01429A	CORD EIS CONNECTOR CH01429A
Q4205	TNAAB05003	COMPOUND TRANSISTOR	CD801	068M82025A	CORD CONNECTOR 8M82025A
Q4206	TNAAB05003	COMPOUND TRANSISTOR	CD803	WDL6017038	FLAT CABLE AWG26 6C BLACK 170MM
Q4210	T6YJ1037K0	TRANSISTOR,SILICON	CD810	067U011029	WIRE HOLDER B2013H02-11P
Q4212	T6YJ1037K0	TRANSISTOR,SILICON	CD810	WJL6835038	FLAT CABLE AWG26 11C GRAY 350MM
COILS & TRANSFORMERS			CD850	067U005049	WIRE HOLDER B2013H02-5P
L401	021679472K	COIL 4.7 MH	CD850	WCL6834038	FLAT CABLE AWG26 5C GRAY 340MM
△ L501	029T000092	COIL,LINE FILTER 1R0A 103F24	CF601	1022045R72	FILTER,SAW SAFGP45M7VIFYZR0B or
L503	021767100K	COIL 10 UH		1022T45R72	FILTER,SAW SAF45MIFY220ZR
△ L508	028R090008	COIL,DEGAUSS 8R090008	CF603	1011T4R504	FILTER,CERAMIC EFCT4R5YS5A
L602	02167F101J	COIL 100 UH	CF604	1011T4R517	FILTER,CERAMIC EFCT4R5MW5
L603	02167F470J	COIL 47 UH	CP353	069X120249	CONNECTOR PCB SIDE B2B-EH-A
L604	02A6A8A0A1	CORE,FERRITE HF57T18.5*10*10	△ CP401	069X440029	CONNECTOR PCB SIDE B04B-DVS
L607	021LA6220K	COIL 22 UH	CP402	069W01001A	CONNECTOR PCB SIDE 003P-2100
L608	02167F101J	COIL 100 UH	△ CP403	069S420110	CONNECTOR PCB SIDE A1561WV2-2P
L613	021LA63R3K	COIL 3.3 UH	CP502	069R2B0589	CONNECTOR PCB SIDE 52147-1110
L614	021LA6151K	COIL 150 UH	CP602	069E270129	CONNECTOR PCB SIDE 8283_0712_00_000
L618	0331920018	COIL 3192001	CP801	069S320010	CONNECTOR PCB SIDE A2361WV2-2P
L801	021673101K	COIL 100 UH	CP820	069R2C0589	CONNECTOR PCB SIDE 52147-1210
L1001	021LA62R2K	COIL 2.2 UH	CP850	069R250589	CONNECTOR PCB SIDE 52147-0510

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
MISCELLANEOUS			
CD4001	122F061502	CORD JUMPER	2F061502
CP1001	069R220021	CONNECTOR PCB SIDE	52287-0211
CP1002	06972C0010	CONNECTOR PCB SIDE	TMC-J12P-B2
CP4001	0697240600	CONNECTOR PCB SIDE	TOC-C04X-B1
CP4002	069J760029	CONNECTOR PCB SIDE	IMSA-9604S-06Z14
CP4003	0697120320	CONNECTOR PCB SIDE	TMC-T02X-E1
CP803A	067U006049	WIRE HOLDER	B2013H02-6P
CP803B	069R260589	CONNECTOR PCB SIDE	52147-0610
CUS011	800WFAA006	CUSHION A	
△ DY801	0271080901	DY	KDY3CFB23M
△ F501	081PC05004	FUSE	51MS050LCC
△ F502	081PC2R504	FUSE	51MS025LCC
△ FB401	043210013F	TRANSFORMER,FLYBACK	3210013F
FH501	06710T0006	HOLDER,FUSE	EYF-52BC
FH502	06710T0006	HOLDER,FUSE	EYF-52BC
FH503	06710T0006	HOLDER,FUSE	EYF-52BC
FH504	06710T0006	HOLDER,FUSE	EYF-52BC
△ ICP502	083PC10002	MICRO FUSE	251010
△ K001	1291000016	WEDGE	TMM17538
△ K002	1291000016	WEDGE	TMM17538
△ K003	1291000016	WEDGE	TMM17538
OS4201	077Q004017	REMOTE RECEIVER	PIC-37243SR
△ RY503	0560V10118	RELAY	ALKS325
△ SP351	070C732002	SPEAKER	SG08G26BNB or
	070W132003	SPEAKER	NS-300RW
TM101	076R0CG020	TRANSMITTER	R25-1729
△ TU601	0145K00055	TUNER,VHF-UHF	TECC1040PG32D
△ V801	09D1090401	CRT W/O DY	A22JWG098X
X602	100CT3R505	CRYSTAL HC-49/C	3.579545MHz
X1001	100CT01207	CRYSTAL HC-49/U-S	12MHz
X1002	100DA32R01	CRYSTAL DT-26	32.768KHz
X4001	100CT3R508	CRYSTAL HC-49/U	3.579545MHz

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CMPL..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M5B0-04I
O/R NO.	W1Y5008